

### AGSYRACT

This report describes and assesses significant structural changes in the food marketing industries during the past two decades. Chapters are included on processing; retailing; sholcarling; anay-tros-home enting; particular commodities, such as livestock and meat, and fruits and vegetables; and trausportation. A total of 604,000 establishments were primarily encount in marketing food products in 1967, consisting of 23,000 food processing plants, 50,000 assemblers and wholesalers, 29,000 loodstores, and 237,000 enline places. In nearly all commodity industries, processing plants are becoming fewer in number and larger. Yotal food processing plants declined a fourth between 1958 and 1967, while value of shipments per plant nearly doubled. The level of industry concentration varied widely among total process he industries. In mine of 30 industries, the four largest tiens in each industry accounted for over half that industry's value of shipments in 1967. Number of grocery stores fell 16 percent between 1958 and 1967, practically all of the decrease among small stores. Number of stores run by lines operating 10: or more units rose a fourth between 1963 and 1967. Greath in both masher and sales of merchant wholesale establishments aliftiated with retail toodstores has been the principal development in the abolesale procesy trade. Sales of eating places have been growing such faster than those of Conditures. Number of eating places has increased slightly,

Koywords: Food marketing, Markot structure, industry concentration, Food distribution, Food processing, Cosmodities.

### FOREWORD

The marketing system for foods grown on American farms is big and dynamic, During the past two decades and more, many structural changes have occurred in number and size of firms, concentration of output, marketing channels, types of organizations, and types of buying and selling arrangements. Such long-term developments created the need for am overall assessment of changes during the last two decades in the structure of food marketing industries,

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### SIDOMARY

In 1967, 609, 000 establishments were primarily engaged in marketing fool products originating on U.S. Sams, a percent less than in 1958 and in Percent less than in 1958. From 1950 to 1970, the atructure of food marketing industries, such as number and size of establishments and industry concentration, was changing, most conspicuously in retailing. Food processing, who levaling, and assembly of fram products have also experienced significant changes. Technological developments and opportunities for economies of size here had analog raper in the trend.

From 1988 to 1967, number of grocery stores fall 16 percent and the decline has continued. Most of the decrease was in small stores and in those operated by single-unit firms. Average shall per store nearly doubled in the period. Supermarkets--etcres with annual males of \$300,000 or more--sade of the store of total grocery store sales in 1967, although accounting for male 15 percent of all procery stores.

Number of stores operated by multistore firms has increased. In 1967, 39 firms with 101 or more grocery stores operated 19,655 stores, representing 9 percent of total grocery stores and 36 percent of grocery stores sales.

Mergers and acquisitions have also helped change the structure of food recaling. However, screep need of the 20 largest food chains has dropped off sharply since 1964, primarily in response to respect food chains (1976). Participated of the Sederal Trade Counsaison (1970). During the 1950's the schirtists of the second for nearly three-fourths of the sales of acquired firms. In 1965, the share had forped to 10 percent and by 1966, to 6 percent.

Consumers are spending more of that; food dollar in eating places. Between 1900 and 1970, sales of eating places nearly doubled, and number of eating places rose sightly. The foodservice sales of senting should be a supplementation of the sales of the

Monolesalers affiliated with their recall foodcore outcomes are the mejor force in general-line food wholesaline. Nowher of affiliated buleaulers forced in general-line food wholesaline. Nowher of affiliated buleaulers for the second between 1958 and 1967 and their sales more buleaulers of the second buleaulers of the second second buleaulers between the second second second second with integrated chains. Merchant bullets mecossary for effective competition with integrated chains. Merchant bullets of the second sec

chail plants processing and manufacturing food products originating on farms decilined 2 percent between 1559 and 1957. However, total output rose ments, serger activity, and relatively alow rate of growth in output per ments, serger activity, and relatively alow rate of growth in output or decinded the service of the control of the c

In most food manufacturing industries, a large proportion of plants are single-unit establishments. In 1967, three-fourths of all food processing plants were single-unit. Multiumit, though only one-fourth of total plants, dominated output, accounting for 76 percent of value added by manufacture.

In nine of 30 food samufacturing industries, the four largest firms in each industry accounted for over 50 percent of their industry's total value of shipments in 1967. Concentration emong the four largest firms did not change appreciably between 1963 and 1967. Proportion of total shipments and by these firms increased in each of 11 industries, stayed the same in eix, and decreased in 18.

Livestock and most marketing has changed significantly in the past decade. Proportion of livestock purchased by mestpackers at commissian markent declined substantially, as did livestock traffic of the railroads—from about 5 million tone in 1954 to less than in Itilion in 1969. Increased direct purchases and assetion sales accounted for the relative decline in packer purchases at terminal markets. Number of livestock slaughtering plants, excluding small nondedential imagence plants, has increased, particularly in the West North Central Region of the country. The largest metaphoxing firms now account for a smaller proportion of total slaughter than in earlier years. Number of small processing proportion of cotal slaughter than in earlier years.

In 1971, there were less than half as samy fluid milk bottling plants as in 1964 and less than one-fourth the number in 1954. Also, plants manufacturing dairy products have declined at a slightly clower rate than have fluid milk plants. Technological devologement and shifts in the economical contrological devologement and shifts in the economical contrological devologement and shifts in the economic of size ourse were metally responsible. Hight large dairy companies are significant in the smarter for all types of dairy products. Despite the rapid declins in plant numbers, concentration in dairy product industries has changed little in the past for decade for.

Larger but fewer egg spekting plants are handling an increasing share of egg production. Plants producing frozen eggs under Jederal Lampection and grading programs decreased from 1900 to 1970, but those producing dried eggs released to the producing dried eggs and the producing dried eggs released to the producing dried eggs and the producing dried eggs and the producing dried eggs released to the producing dried e

Decreases have occurred in number of plants milling and processing grain products, Plants producting bread and related products delicated from almost 6,000 in 1958 to 4,000 in 1957. Plants producting flour and other grain mill products also fell; substantially, Number of country elevators rose between 1954 and 1959 but dropped to the 1954 level--shout 6,500--in 1957. Number of restart relative efficiency command with country elevators; rester relative efficiency command with country elevators;

Plants caming fruits and vegetables decreased shout a third from 1954 i 1967, mostly among establishment with less than 100 employees, In contrast, number of freezers more than doubled, although declining slightly between 196 and 1967. In 1967, the freezing industry was about half the stee of the canning industry in number of plants and value added by manufacture. Concentrat of shimments of processed fruits and vegetables among the largues fitms changed it is a state of the canning industry in the second of the state of the canning the state of the state of

In the fate and cits industry, the number of soybean cil mills has remained relatively constant, reflecting a sharp growth in soybean production However, the four largast firms 'share of total output increased between 1951 and 1957. Number of cottanged processing mills dead lend shows 150 percent between 1954 and 1957. Plants memufacturing consumer products-namely, shortening and cooting cils—increased slightly from 1958 to 1957. Concentration of output remained constant, with the four largest firms accounting for over two-fifths of total output.

Superson and sugarbeek production in the continental United States has increased understally since 1958, although number of growers of both crops has decreased toolly. As of computers occasing came and beets has detend little, as a result, symptomic produced one-half the volume of refined processors has risen. Four companies produced one-half the volume of refined sugar manufactured in the Birtsd States in 1969, Stone 1958, several compant processing sugarceme and sugarbeets have become divisions of larger diversific corrocations with interests oncisité the suars indución.

Nuch of the structural change in the food marketing industries during the past few decedes could not have occurred without a strong, floxible, and yet relatively low cost national transportation system. In fast, changes in structures and performance of the transportation industries may have induced some of the changes in the food marketing industries. Crowing competition of the changes in the food marketing industries. Crowing competition with the contraction of the change of the change in the food marketing industries. Crowing competition some of the change in the competition possibilities within the food marketers.

#### MARKET STRUCTURE OF THE ECOD INDUSTRIES

## by

### Marketing Economics Division

#### TMTRODUCTTON

Many structural changes have occurred in the farm products marketing system during the past two decades or more. In mearly every line of business, firms have declined in number and risen in size, Output of most inducries has been increasingly concentrated among the largest firms. Retailing, whole-saking, and food manufacturing have grown more integrated. Technological represents the major explanations for the changes, and concendes of size represent the major explanations for the changes.

To the extent that alterations in market structure have increased efficiency or improved product variety and quality, agricultural producers and consumers, as well as marketing fitms, have benefited. However, producers and consumers frequently opposes concern about other consequences of changes in market structure, particularly as to the extent and type of competition emong films.

Producers are perhaps most concerned about increasing concentration and abschward integration of marketing activities. As marketing activities are performed or controlled by a smaller number of firms, producers' bargaining power may be impaired. Moreover, large food retailing cognitacions and food processors are Ikkely to possess more extensive and current information about market conditions than are producers.

Consumers are concerned about the efficiency and performance of marketing industries because charges for processing and distribution services second for about two-chirds of the total retail cost of farm foods. Market structure is widely recognized as a relevant veriable affecting conduct and performance fod industries, although precise correlation of structure and performance has not been possible,

The study reported on here was undertaken to identify and measure some of the broad changes which have occurred in the structure of food marketseing industries in the past two decades. Where possible, these changes have been related to changes in the behavior of firms and the overall performance of food industries. Nowever, it was beyond the purpose of this study to analyze in great detail the performance of the marketing system.

Market atructure consists of characteristics which determine the relationship of sellers and byers in the market. In turn, this association influences competition and market performance. Characteristics most frequently cited as as important aspects of market structure are number and size of firms operating within the market, location of plants, product differentiation, berriers to entry of new firms, industry concentration, and extent of vertical integration. various levels in the production and marketing system through use of contracts and agreements. The study was a joint undertaking, consisting of investigations by research specialists in major commodity and functional ranse of food marketing. This report contains a general overview of the food processing sector, an amaysis of developments in assembling, processing, and wholesaling for particular commodity classes, and discussions on the trade and transportation was fincled because of its crucial significance industries. Immagortation was fincled because of its crucial significance

Since availability of information differed, some dissimilarities exist mone sections of this report as to treatment of industry accept, enalyses of market levels, and emphasis on relevant variables. Buch of the analysis is most complete information for nearesting quantitatively the structural characteristics of most food industries. Nost of the chapters on individual industries contain later data from other secondary sources, including trade journals and statistics collected by Covernment regulatory agencies. Nost of the chapter can an analysis are for structure on an industry, hence,

#### FOOD PROCESSING

### Number of Plants

In nearly all food processing industries, plants are falling in number and increasting in size. Batblishments primarily producing food from densetting and increasting in size. Batblishments primarily producing food from densetting family produced row materials totaled 23,167 in 1967, down 24 percent from 1958 (table 1). J Number of plants declined in elghpt of the mine major groups of processing industries. 2J Industry groups with the largest percentage declines in plants were dairy products (2) percent), battery products (20 percent), and grain mill products (2) percent). In contrast, although there were 1954 to 1956 plants in the segar industry, their number rows elightly come 1954 to 1956.

Despite the general decrease in plants, output of all processing industry groups rose between 1958 and 1967. Total value of shipments increased 38 percent and value added by samufacture rose 47 percent. Slow growth in output may have accounted, in part, for the above-average decrease in number of dear, and bakery product plants. Output of these two industries rose 27 percent, the smallest increase of all industry womes.

<sup>1)</sup> Census data are for establishments, which generally are plants. An establishment is classified in a particular industry if its production of primary products of that industry exceeds in value its production of products of any other ringle industry. Betablishments are not necessarily identical with companies or firms, which may consist of one or more establishments.

<sup>2/</sup> These mine groups represent 32 industries whose primary products are manufactured from domestic farm-produced rew materials. More detailed information on structure of these industries is contained in commodity chapters of this report. Twelve food and kindred product industries, including beverages, orffee, fish and seafoods, and joe, are excluded.

Table 1.--Food manufacturing industries: Companies and establishments, employees, value of shipments, and value added by manufacture, 1958, 1963, and 1967

	Companies	Establish ments	:Employees	Value of	Value adde by manufactur
		Number	Thousand	Mil. dol.	Mil. dol.
ood manufacturing, total;					
1958	N.A.	30,397	1,370	47,806	13,106
1963	N.A.	26,823	1,305	54,580	15,925
1967	N.A.	23,167	1,300	66,244	19,249
Percentage change, 1958-					
67		-24	-5	38	47
Meat products: :					
1958	N.A.	5,537	312	15,927	2,502
1963	N.A.	5,300	300	16,807	2,883
1967		4,914	310	21,520	3,551
Percentage change, 1958-		.,		,	-,
67		-11	-5	35	42
Dairy products:					
1958	N.A.	9.899	295	10,082	2,876
1963		7,885	257	11,200	3,185
1967		6,188	232	12,815	3,466
Percentage change, 1958-		0,200	232	11,015	3,400
67		-37	-21	27	20
0,		-31	-24	21	20
Canned, cured, and frozen					
foods: 1/					
1958	N.A.	2,920	199	5.007	3,242
1963		3,017	208	6,457	2,486
1967		2,711	223	8.151	3,242
Percentage change, 1958-		2,711	223	0,131	3,242
67		-7	12	63	85
0/		-/	12	03	0,2
Frain mill products: 2/					
1958	N.A.	1,105	62	3,651	1,057
1963		965	58	4,281	1,287
1967	N.A.	847	58	5,098	1,655
Percentage change, 1958-			-6		
67		-23	-0	40	56
Bakery products:		6 210	202	F 001	0.660
1958		6,319	302	5,081	2,642
1963		5,366	280	5,656	3,031
1967		4,390	264	6,466	3,495
Percentage change, 1958-					
67		-30	-12	27	32
:					Continue
		3			

Table 1,--Food manufacturing industries: Companies and establishments, employees, value of shipments, and value added by manufacture, 1958, 1963, and 1967 -- Continued

Industry :	Companies	Establish- ments	: :Employees	Value of	Value adde by manufactur
:	Number	Number	Thousand	Mil. dol.	Mil. dol.
Sugar:					
1958	N.A.	170	33	1,568	383
1963	N.A.	164	32	2,414	591
1967	93	182	31	2,305	652
Percentage change, 1958-					
67		7	-6	47	70
Confectionery and related					
products;					
1958	N.A.	1,444	80	1,862	752
1963	. N.A.	1,263	78	2,158	956
1967		1,240	83	2,694	1,248
Percentage change, 1958-		4,240		n, 0, 0	.,
67		-14	4	45	66
07	:	-24	-	45	00
Fats and oils: 3/	:				
1958	. N.A.	482	31	3,055	467
1963		452	30	3,587	560
1967		408	30	4,516	713
Percentage change, 1958-		400	30	4,510	/13
67		-15	-3	48	53
0/		-13	-3	46	33
Miscellaneous foods: 4/					
		0.00	56	1 570	672
1958		2,521 2,411		1,573	
1963			62	2,020	946
1967		2,287	69	2,679	1,227
Percentage change, 1958-					
67	:	-9	23	70	82

<sup>1/</sup> Excludes canned and cured seafoods and fresh and frozen packaged fish, 2/ Excludes prepared animal feeds,

Source: Bursau of the Census, Census of Manufactures, U.S. Dept, Commerce.

<sup>3/</sup> Excludes animal and marine fats and oils,

<sup>4/</sup> Macaroni and spaghetti manufacturers and establishments producing food preparations not elsewhere classified, such as potato chips, sweetening syrups. and peanut butter.

Note: NA = Not available,

Technological change has undoubtedly been a sajor cause of the decrease plant numbers. Many older and smaller plants have been closed because y could not complete with larger, nore modern ones. Capital expenditures new plants and equipment by farm food processing industries amounted to 190 million in 1967, 9916 million in 1963, and \$710 million in 1958. Since Schwerzilly build plants and install equipment to accommodate an expected for any other consequently, firms have been able to turn out products with err plants.

Mergers of companies have probably accounted for part of the reduction plant numbers. Companies that acquire other firms may concentrate state of the control of the firms of the concentrate of the control of the firms of the f

## Plant Size

The increase in average size of plant also is indicated by the size work force, Large plants (100 or more employees) increased 7 percent from 18 to 1967. But medium-sized plants (20-09 employees) decreased 20 percent 1 small plants (1-19 employees), 30 percent (table 2).

Of all food mounfacturing plants, 15 percent were in the largest plant Jup in 1967, compared with 10 percent in 1958. The medium-eited group Jounted for about 28 percent of total number in 1967, up slightly from 26 cent in 1958, Small plants dropped from 63 to 58 percent. Though more un half of all plants were small in 1967, this size group accounted for only but 5 percent of total value added by manufacture.

# Location of Plants

Food manufacturing plants are fairly evenly located in all four major ographic areas of the country (table 3). In 1967, a third of total plants re located in the North Central Region, about a fourth in the Northmark other fourth in the South, and a sixth in the West. Nameber of plants of the Country fourth of the Northmark of t

<sup>3/</sup> Underscored numbers in parentheses refer to items in Literature Cited.

Table 2.--Food manufacturing establishments, by size of work force, 1958, 196 and 1967

	Total	Estab	lishments	with average	of
Industry and year		: 1-19	; 20-99	: 100-499 :	500 or mor
	estaplishments.	employees	:employee	s:employees:	employees
	:				
			Number		
	:				
	:				
1958		19,182	8,014	2,879	296
1963		16,348	7,197	2,984	301
1967	: 23,167	13,383	6,371	3,081	332
Meat products:				-,	002
1958	5,537	3,470	1,430	550	87
1963		3,283	1,328	606	83
1967	4,914	2,884	1,284	657	89
Dairy products:			-,		0.9
1958	9,899	6,583	2,665	626	25
1963	7.885	4,999	2,248	619	19
1967	6,188	3,683	1,880	611	14
Canned, cured, and	-,	-,	2,000	011	1.4
frozen foods:					
1958	2,920	1,405	998	474	43
1963	3.017	1,494	964	504	
1967	2,711	1,271	835	531	55
Grain mill:	-,,	-,-/-	033	231	74
1958	1,105	723	254	108	
1963	965	588	249	108	20
1967	847	481	249		19
Makery products: :		401	249	96	21
1958	6,319	3,967	1,556	726	
1963	5,366	3,254	1,336		70
1967	4,390	2,582	1,029	702	74
lugar:	.,,.,,	~,502	1,029	704	75
1958	144	9	52	40	
1963	164	4	50	68	15
1967	182	20		96	14
onfectionery and :		20	57	91	14
related products: .					
1958	1,444	983	200		
1963	1,263	983 812	302	129	30
1967	1,240	778	288	136	27
sts and oils: :	21240	//6	278	153	31
1958	482	100			
1963	452	136	266	75	5
1967	408	120	253	75	4
iscellameous foods: .	400	108	214	81	5
1958	2,521	1 000			
1963	2,411	1,906	491	123	1
1967	2,411	1,794	474	137	6
	-, -0/	1,576	545	157	9
Carrier &					

Source: Bureau of the Census, Census of Manufactures, U.S. Dept. Commerce.

Table 3.--Location of food manufacturing establishments, 1958 and 1967

Industry and					
	Northeast	: North	: South	: West	; Unite
year	: Mortneast	: Central	; aduth	: West	: State
	:				
	:		Number		
	:				
ill industries:					
1958		10,660	6,953	4,612	30,34
1967	5,889	7,646	5,620	4,012	23,16
feat products:	:				
1958	1,145	1,901	1,655	827	5,52
1967		1,633	1,623	757	4,91
mairy products:	. , , , ,	_,	.,		,
1958	2,700	4,618	1,470	1,091	9,87
1967		2,807	957	800	6.18
anned and frozen foods:		,			-,
1958		781	714	774	2,92
1967		713	622	795	2,71
rain mill products;					.,,.
1958	142	307	518	138	1,10
1967		270	336	124	84
Sakery products:					
1958	2,276	1.864	1,323	856	6.31
1967		1,174	955	646	4,39
Sugar:	,	-,			.,
1958	10	26	60	48	14
1967		26	72	68	18
Confectionery and	1				
related products:	i				
1958	542	391	289	222	1,44
1967	438	316	254	232	1,24
ats and oils:					-,
1958	28	107	276	71	48
1967		103	212	61	40
discellaneous foods:					
1958 (estimated)	623	665	648	585	2,52
1967		604	589	529	2,28

Source: Bureau of the Census, <u>Gensus of Manufactures</u>, U.S. Dept. Commerc

### Type of Organization

Information on whether plants ers independent or part of a multiestablisment company contributes to understanding the artucture of food naminfacturing In most industries, a small propertion of the plants are multiunist; that is, they are operated by companies with other plants. In 1967, 25 percent of all plants operated by the inic industries processing farm foods were multiunit, up from 21 percent in 1938. The proportion of multiunit plants ranged from 15 percent in the neat products industry to 70 percent in the unger industry. It is fest and old; industry (bale init plants were in the superindustry, the fest and old; industry (bale init) plants were in the superindustry.

Although multimust plants only made up one-fourth of all food menufactury plants, they accounted for well over helf the total value added by manufacture in 1967, multimust plants accounted for 76 percent of value added, up from 69 percent in 1983. Multimust plants represented over 90 percent of value added by manufacture in three of the nine industry groups—gradin milling, sugar, of fare and other plants represented over 90 percent of such and the plants represented over 90 percent of such as the plants of the nine industry groups—gradin milling, sugar,

### Industry Concentration

Concentration is widely used in describing insustry acructure, although a considerable range of vispoints exists concerning implications of different concentration levels on competition and market performance. A commonly employed nessure of industry concentration, and the one used here, is the percentage of total simposets made by the largest firms. Most concentration Memorateurers four-digit cleasification of industries.

A frequently cited shortcoming of concentration as a measure of competity behavior is that the largest firms in four-digit industries are treated as a unit, when, in fact, their products may not compete to a very great extent in the market. Moreover, competition among food manufacturing firms depends on a number of other market factors, such as ease of entry of new firms and product substitutability. Although limited in their use, concentration percentages do describe an important structural dimension of food manufacturin folustries and provide a basis for sessesing the state of commercition.

The level of industry concentration varies videly mong food manufacturing industries, in nine of the 90 food manufacturing industries, in the fore largest firms in each industry accounted for over 50 percent of their industry's total value of shipments in 1967. In contrast, concentration was 51 percent or less in seven industries. The highest level of concentration was in the cereal industry the form accounted for SP percent or less of seven industry the industry that is a seven in the cereal industry that is a seven industries in 1967 were sawage and other part of the industries in 1967 were sawage and other

ab 1 e 4.--Type of operation of food manufacturing establishments, 1958, 1963, and 1967

	ans	1 1 207		
	Multiunit c	ompanies	: Single-unit	companies
		Value added	:	: Value added
	Establishments:	by	:Establishments	: by
		manufacture	:	: manufacture
		2012 4-1	Number	Mil. dol.
	Number	Mil. dol.	number	HALL GOAT
All industries:				4 000
1958	6,348	8,955	23,994	4,038 4,152
1963	6,181	11,773	20,642	4,543
1.967		14,707	17,305	4,343
4eat products:				1,063
1.958	: 742	1,436	4,786	1,162
1963	: 756	1,721	4,544	1,435
1.967	: 791	2,116	4,123	1,433
Dairy products:	:			1.098
1.958		1,769	7,780	1,044
1 963		2,141	5,996	995
1.967	: 1,624	2,471	4,564	555
Canned, cured, and	:			
frozen foods:	:			428
1 958	: 847	1,283	2,073	496
1.963	.: 924	1,990	2,093	606
1.967	.: 939	2,636	1,772	000
Grain mill products:	:		817	112
1.958	.: 288	945	649	106
1 963	.: 316	1,181	532	118
1.967	.: 315	1,537	332	110
Bakery products:	:		4,973	796
1958	.: 1,346	1,838	4,138	724
1.963		2,307	3,336	764
1.967	.: 1,054	2,731	3,330	,
Sugar:	:	322	43	15
1.958	.: 101	549	40	42
1963		610	54	43
1.967	.: 128	910	54	
Confectionery and	:			
related products:	:	539	1,213	210
1.958	.: 231	723	1,013	233
1.963	.: 250	1,010	968	238
1.967	.: 272	2,010	,,,,	
Fats and oils:	280	400	202	67
1.958		478	186	82
1963		646	149	67
1967		040		
M1 scellaneous foods	414	423	2,107	249
1.958		683	1,983	263
1963		950	1,807	277
1967	: 480	950	×,000.	
			77.0 79	Commonco

Source: Bureau of the Census, Census of Manufactures, U.S. Dept. Commerce.

Table 5.--Value of shipments accounted for by the four, eight, and 20 largest companies in food manufacturing industries, 1963 and 1967

	: Value	of ship	ments ac	counted	tor by-	:1/_
		argest				argest
Industry		panies		anies		anies
	1963	: 1967	: 1963	: 1967	: 1963	: 1967
			Per	cent		
eatpacking 2/	: 31	26	42	38	54	50
susages and other prepared						
meats 2/	1.6	15	23	22	35	34
oultry dressing		15	20	23	30	35
reamery butter		15	19	22	31	36
heese		44	51	51	59	61
oncentrated milk		61	53	56	71	74
ce cream and frozen desserts		33	48	43	64	60
luid milk		22	30	30	40	42
anned specialties 3/		69	83	83	94	94
anned specialties 3/		22	34	34	50	52
anned fruits and vegetables 3/ .		32	56	50	80	75
ehydrated foods	: 3/	34				
ickles, sauces, and salad	: 36	33	46	44	64	62
dressing 3/		24	37	36	54	55
rozen fruits and vegetables 3/ .	24	24	31	50	0.4	00
lour and other grain mill	35	30	50	46	71	70
products		88	96	97	99	99
ereal preparations		46	66	68	86	89
tice milling		68	82	82	92	93
lended and prepared flour		68	93	89	99	99
let-corn milling	: 71	68	93	89	99	99
Bread, cake, and related	1		35	38	45	47
products		26	68	70	80	82
Cookies and crackers		59				
law cane augar		43	65	65	82	82
Cane sugar refining	: 63	59	83	82	100	99
Beet sugar		66	97	96	100	100
Confectionery products		25	25	35	45	52
Cottonseed oil		42	56	60	72	80
Soybean cil		55	70	76	88	94
Vegatable oil	: 58	56	83	78	99	99
Shortening and cooking cils	: 42	43	64	67	92	93
Macaroni and spaghetti		31	47	48	71	73
Other food preparations		24	33	3.5	48	51

I/ Percentages consist of the sum of value of shipments of largest four, eight, or 20 companies divided by total value of industry shipments. A company is defined as all establishments under one omnerably within an industry. Consequently, the same company may appear in several industries, if it has diversible to the same company may appear in several industries, if it has diversible to the same company may appear in several industries, if it has diversible to the same company appear in the same comp

Source: Bureau of the Census, <u>Concentration Ratios in Manufacturing</u>, Special port MC 67 (S)-2.1, <u>Census of Manufactures</u>, 1967, U.S. Dept. Commerce.

Four-firm concentration in food manufacturing did not change appreciably between 1953 and 1967, the latest peried for which comparable data are available for all industries. Proportion of toral shipments nade by the four largest firms increased in each of 11 industries, styled the same in six, and in the conferration of the industries of the conferration of the industries where concentration of the industries where concentration fall and in four where it rose. The greatest increase was in the confectionery products industry; concentration of the four largest firms want from 15 to 25 percent. The next largest concentration fall are producted in the confectionery products industry; concentration for the four largest firms want from 15 to 25 percent. The next largest Concentration in three industries—neetpocking, dehydrated foode, and flour milling—declined 5 percentage points.

Concentration porcentages et the 20-firm level increased in 17 of the 30 food mannfacturing industries between 1953 and 1957, stayed the same fa six, and declined in seven. Thus, the fifth through 20th largest firms have grown relatively faster than the four largest firms. In 1957, the 20 largest firms accounted for 50 percent or more of value of shipments in 25 of the 30 food mannfacturing industries.

### LIVESTOCK AND MEAT

Livestock marketing encompasses the host of activities and institutions associated with coordinating supply of and demand for livestock. Farticipants in livestock supply are farmers, ranchers, and feeders who produce and offer livestock for sale. Participants in livestock and meat demand, is addition to consumers, are meat packers and processors, feeders, and ranchers who offer the coordinate of the coord

## Marketing Channels

Channels through which livestook move to market have changed since 1960 (table 6). Rechers have shifted away from terminal markets for their livesteck purchases to more direct buying. Between 1960 and 1970, proportion of cattle purchased by packers at terminal markets declined from 46 percent to 19 percent, while direct purchases increased from 39 percent to 65 percent. The remaining 19-16 percent were purchased at auction markets

In 1970, packers bought less than a fifth of their calves, hogs, and sheep at terminal markets. Auction markets were the source of more than half the calves purchased by packers, up from a third in 1960. More than two-chirds of the hogs and sheep were bought directly or through country dealers in 1970, up slightly from 1960. Propertion of livestock purchased by packers through maxitoms has remained fairly constant the last 5 years.

With improved roads and truck transportation, packers moved their plants easy from terminal markets and closer to production areas, accounting, in part, for the rise in direct purchases by packers. Increasingly, the supply of cattle from the major production areas is coming from large feedlots. A

Table 6.--Packers' livestock purchases, by market outlet, 1960, 1965, and 1970 1/

Market outlet and year	let	Cat	Cattle	3	Calves	·	Hogs		Sheep
		1,000 head	Percent	1,000 head	Percent	1,000 head	Percent	1,000 head	Percent
Direct, country dealers and others:	lealers								
1960		8,420	39	2,572	63	47,104	61	7,654	24
1965		13,455	45	2,351	34	46,613	63	8,127	62
1970		21,014	65	1,332	莴	55,398	69	986,9	73
Terminal markets:									
1960		9,987	46	1,538	25	23,356	30	5,020	35
1965			*	1,127	17	17,375	23	3,321	26
1970	-		19	644	11	13,863	17	1,453	15
Auction markets:									
1960		3,399	15	1,940	32	6,695	o.	1,493	11
1965		6,235	21	3,373	67	10,151	14	1,571	12
1970	-	5,265	16	2,139	22	11,586	14	1,192	12
Total:									
1960		21,806	100	6,050	100	77,155	100	14,167	100
1965		29,852	100	6,851	100	74,139	100	13,019	100
1970		32,198	100	3,920	100	80,846	100	9.631	100

2) Packers and Stockyards Admin., U.S. Dept. Agr., Packers and Stockyards Resumes. Includes data for all firms purchasing more than 1,000 head of cattle or 2,000 head of all livestock during reporting period.

few feedlot operators have integrated forward into the mestpacking business to provide a direct centler for their slaughter cattle. In 22 major cattle feeding States, number of feedlots with capacity of 1,000 head or more increased 32 percent between 1955 and 1970, while cattle marketed by these lots went up 80 percent. During 1955-70, number of cattle marketed through feedlots rose from 59 percent to 71 percent of U.S. commercial slaughter,

The basis of sale as livestock nove through marketing channels has also changed. Cattle purchased by packers based on ecroses grade and weight increased from 5 percent in 1961 to nearly 20 percent in 1969. Purchases of calves based on carcass grade and weight vere 3.9 percent in 1969; for bogs, 4.3 percent. Purchases of sheep and lembs combined based on carcass grade and weight versience around 6 percent between 1961 and 1969.

## Slaughtering Plants

Number of federally and nonfederally inspected slaughter plants in the United States totaled 7,714 in 1970, down 20 percent from 1960 (tabla 7). The increase in federally inspected and medium-saize donofederally inspected plants was more than offset by decreases in large and small nonfederally inspected niants.

Table 7.--Federally and nonfederally inspected commercial slaughter plants, 1960, 1965, and 1970

Item :	19	60	1965		19	70
:	Number	Percent	Number	Percent	Number	Percent
Federally inspected	530	5,5	570	7.4	725	9.4
Nonfederally inspected: Large 1/ Medium-sized 2/ Small 3/ Total	1,712 6,500	9.4 17.7 67.4 94.5	849 1,538 4,750 7,137	11.0 20.0 61.6 92.6	562 2,582 3,845 6,989	7.3 33.5 49.8 90.6
All plents	9,644	100.0	7,707	100,0	7,714	100.0

<sup>1/</sup> Plants elsughtering more than 2 million pounds live weight annually.
2/ Plants slaughtering between 300,000 and 2 million pounds live weight annually.

<sup>3/</sup> Plants slaughtering less than 300,000 pounds live weight annually,

Source: Number of Livestock Slaughter Plants, Statis. Rptg. Serv., U.S. Dept. Agr., SRS-8 and SRS-8(Rev).

From 1960 to 1965, number of small nonfederally inspected plants (ennual live weight slaughter of less than 300,000 pounds) declined 27 percent. This drop was associated with the decline in trutal farm and nonfarm population, since most of these plants were located in small rural towns. Medita-sized and large monifederally inspected plants also decreased between 1960 and 1953, imaged to blants increased during this period, plants. Number of federally imaged to plants increased during this period.

Between 1965 and 1970, federally inspected plants rose 21 percent and medium-sized nonfederally inspected plants went up 68 percent. Number of large and essil nonfederally inspected plants fell considerably during this 5-vers regrid.

The Wholesome Meat Act of 1997 caused a decrease in small nonfederally imprected plants and an increase in federally improted and small-marked nonfederally imprected plants. The 1997 act required all likes meat imprection programs to confort the state of the process of the contract the contract there exists the programs to confort to the now like. As a result, some nonfederally inspected plants came under the Federal inspection programs. The Wholesome Meat Act sendedcts, as adopted by the remaining Sectors, have caused some small nonfederally imprected plants to respond by increasing their exacts of the contract of the contract marked contracts of the contract marked plants to respond by increasing their enets or by coesting to operate.

Other factors contributed to changes in classification and size of plant, Several large firms closed plants that performs both slaughtering and processing activities and were located in netropoliten areas. New facilities were established; plants elaughterial [Ivatorok were pur in areas of liveatook production, while specialized processing plants were located near centers of population. Other firms also relocated slaughter facilities near liveatook portation costs on live animals. The resulting increases in interestate usest shitments required many more plants to become faderally impaced in

Number of federally imprected slaughter plants has been less than 10 percent of commercial slaughtering plants in the last decade, including a 37-percent increase in plant numbers since 1960. Small nonfederally imspected plants have accounted for at least 50 percent of slaughter plants during this period. Large and medium-sized nonfederally inspected plants accounted for 27 to 44 percent of the total during the decade (toole 7). Commercial Itwe-stock slaughtering plants, excluding small nonfederally inspected plants, totaled 3,860 in 1970, 23 percent more than in 1960.

Distribution of total commercial livestock alsaghter among various types and sizes of plants. In 1969, the 725 federally inspected plants accounted for 89 percent of total commercial sumpher (live weight). These plants slamphered 88 percent of the cattle, 74 percent of the catves, 95 percent of the sheep and lambs, and 91 percent of the logic Singuierr in the large and medium-circle noriestaryly imagenced of the logic Singuierr in the large and medium-circle noriestaryly imagenced plants, although count of commercial slaughter. Small nonfaderally imagenced plants, althoughter. Thus, the 3,860 large onder our only 1 percent of total commercial slaughter. Thus, the 3,860 large only commercial slaughter. Thus, the Signature of Special Commercial slaughter (live witch) is 1969.

Regional distribution of plants, excluding small nonfederally impacted plants, has altered considerably during the past two decades (table 8). Most of the change has occurred since 1960, and can be attributed to the 48-percent control of the change has occurred since 1960, and can be attributed to the 48-percent control of the control

As a result of these champes in regional growth rates, the North Aziantic Region accounted for only 11 percent of commercial slaughter plants in 1970, down from 19 percent in 1960. The West North Central Ragion had 23 percent of the plants in 1970, up from 10 percent in 1960. In 1970, alson thaif the 1,3600 large and meditum-sized monfoderally imagected plants and federally an advantage of the commercial compared with a shard in 1960 were located of the two North Central regions compared with

Concentration of federally imspected slaughter in a few large firms has decreased for rall livestock species in the past two decades (unthe 9). In 1950, the four largest firms slaughtered 52 percent of the federally inspected cattle slaughter. By 1970, their share had dropped to 24 percent. Between 1950 and 1970, federally inspected slaughter by the fifth through 10th largest firms increased for all species except logs. Sheep and lamb slaughter remandablighly concentrated, with the 10 largest firms bmadling 76 percent of federally inspected slaughter in 1970. Between 1952 and 1970, the decline in concentration of slaughter in 1970, or federally inspected of slaughter in 1970. The concentration of slaughter in calves and sheep flort for cattle confidence in the concentration of slaughter in calves and sheep flortcusted

Medium-sized slaughter plants have increased in number, with a general movement of plants closer to production creas. As a result, plants have become more specialized. In the last 10 years, plants slaughtering only dettle and calves, hogs, or sheep and lambs have increased at a faster rate than multiple-species slaughter plants.

# Meat Processing Plants

The federally inspected sector of the meat processing industry has groom markedly in both plants and production since 1995. Number of federally imspected plants processing meat food products nearly quadrupled from 301 to 1954 to 3,550 in 1971 (called 10). Meat of the increase has converted since 1954 to 3,550 in 1971 (called 10). Meat of the increase has converted since of the converted since 1954 to 3,550 in 1974 (called 10). Meat of the increase has converted since of the converted to 3,50 hilling pounds in 1954 to 3,50

Some federally inspected processing plants also simphter livestock but, based on changes in plant numbers, mear processing has become increasingly specialized. Between 1954 and 1971, number of federally inspected plants that only process increased is times, while the number that both process and slauphter livestock doubled. Most of the increase in specialization has occurred since 1963.

al slaughter plants, by region, selected years, 1950-70  $\underline{1}/$ 

			1955		1960	۰	1965	55	1970	0,
		li li	Number	Number Parcent	Number	Number Percent	Number	Number Percent	Number	Number Percent
(9 States)	744	23.9	619	19.3	599	19.0	516	17.5	442	11.4
(5 States)	800	24.7	774	24.1	722	23.0	657	22.2	925	23.9
Pest North Central : (7 States)	313	9.7	290	9.0	312	9.9	368	12,4	890	23.0
(8 States)	370	11.4	445	13.8	418	13.3	383	13.0	426	11.0
(8 States)	510	15.8	622	19.3	631	20.1	588	19.9	692	17.9
(11 States) 471	471	14.5	467	14.5	462	14.7	445	15,0	767	12.8
;;;otal ;;(48 States); 3,238	3,238	100.0	3,217	100.0	3,144 100.0	100.0	2,957	100.0	3,869	0.001
1/ Includes all federally inspected plants and all plants not under Federal inspection with annual	aderally	inspected	plants a	all p	lants not	under	Federal 1	nspection	with an	nual

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output of 300,000 pounds or more (live weight). These plants accounted for 99 percent of commercial slaughter (live weight) in 1969. Excludes small nonfederally inspected plants slaughtering less than 300,000 pounds (live weight) annually. Source: Statis. Rptg. Serv. Number of Livestock Slaughter Plants, U.S. Dept. Agr., SRS-8 and SRS-8 (Rev.).

Table 9.--Total federally inspected slaughter accounted for by 10 largest firms, selected years, 1950-70

Species and rank of firm		1950 1/		1954 1/		1958 1/	1962 1/		1966 2/		1970 2/	l. l
						Percent	ent					
Cattle:							1					
5th through 10th		51.5		10.0		10.5	29.5		12.2		14.7	
Largest 10		60.2		55.2		46.2	39.9		39.9		38.9	
Calves:												
Largest 4 firms		58.0		59.3		49.7	39.9		45.6		32.0	
5th through 10th		12.9		11.7		13,9	16.3		17.7		24.3	
Largest 10		70,9		71.0		63,6	56.2		63,3		56.3	
Sheep:												
Largest 4 firms		9.69		68.7		9**9	58.9		65.0		26.0	
5th through 10th		15.9		1.91		17.2	17.1		20.0		20.3	
Largest 10		85.5		84.8		81.6	76.0		85.0		76.3	
Hogs:												
Largest 4 firms		48.5		4.8.4		41.3	39.0		39.1		34.6	
5th through 10th		22.1		23.0		23.4	21.5		17.8		21.0	
Largest 10		9*02		71.4		64.7	60.5		56.9		55.6	
												1
1			٠									١.
1/ Scon. Res. Serv. Decentralization in the Livestock Significat Industry.	Cent	rallsatio	7	the Live	SEO	x Slaughte	rindustry		U.S. Dept. Agr., Suppl. to	Agr.,	suppl.	0
Agr. Econ. Kpr. 63, Apr.	1,000		į	40 000	÷	A3-2-	0 1	4				
2/ Compiled from unpublished data, rackers and stockyards Admin., U.S. Dept. Agr.	1806	r cara, r	BCX	re and or	OCK	ares Admin	ar .c.,	. v8r				

Table 10.--Federally inspected meat processing plants and production, selected years, 1954-71

		Plants	:	
Year	Total	: Slaughter and: : process :	Process only	Production 1/
	Number	Number	Number	1,000 pounds
1954	905	344	561	14,833,471
1958:	1,190	411	779	16,791,997
1963:	1,541	521	1,020	34,259,767
1967:	1,914	549	1,365	38,238,329
1970 2/:	3,213	603	2,610	45,289,066
1970 <u>2</u> /:	3,550	674	2,876	52,989,241
-				,,

<sup>1/</sup> Bepresents pounds of inspected product reported in Annual Federal Meat and Poultry Inspection Statistical Summary, Consum. and MRtg. Serv., U.S. Dept. Agr. Some of the products may have been inspected more than once because they were subjected to more than one processing treatment, such as curing, smoking, and slicing, Figures include pet footing, and officing, Figures include pet footing.

Source: Consum. and Mktg. Serv., unpublished data, U.S. Dept. Agr. Include livestock and poultry slaughtering plants that process meat and meat food products.

Based on Bureau of the Gensus data, total number of companies and planta primarily engaged in naunicaritym sausage and other prepured naunt changed little between 1954 and 1967 (table 11). Large and medium-sixed plants (rowz 20 employees) increased slightly between 1958 and 1967, while small plants declined, resulting in am increase in large and medium-sixed plants as proportion of cutsl plants—rows 33 percents to 44 percent. Value of shipments proportion of cutsl plants—rows 33 percents to 44 percent. Value of shipments a substantial tendering industry almost doubled between 1954 and 1967, bringing a substantial tender for by the gas also per plant. The percentage value of shipments seconded for by the gas also per plant. The percentage value of companies remained constant between 1963 and 1967. The gas and processing accounted for 15 percents of value of shipments in 1967.

### Wholesaling

## Livestock

In the wholessle trade of livestock, establishments operated by brokers and agents accounted for four-fifths of total sales in 1967 (table 12). However, brokers and agents trading in livestock have declined about a fourth since 1938. Both number and average sales of livestock assumblers decreased between 1938 and 1967.

<sup>2/</sup> Includes small number of State-inspected plants under supervision of Federal inspectors.

Table 11 .-- Mest products industries: Companies and establishments, value of shipments, and value added by manufacture, census years 1954-67

Year	Meatpacking	: Sausage and : other prepared : meats	Poultry dressing
:		<u>Number</u>	
Companies: :			
1954	2,228	1,254	1,189
1958	2,646	1,430	1,095
1963	2,833	1,273	842
1967	2,529	1,294	709
Establishments: :			
1954	2,367	1,316	1,309
1958	2,810	1,494	1,233
1963	2,992	1,341	967
1967	2,697	1,374	843
		Million dollars	
Value of shipments: :			
1954	10,265	1,541	1,332
1958	11,972	2,066	1,888
1963	12,435	2,130	2,241
1967:	15,576	3,008	2,936
Value added by			
manufacture:			
1954	1,397	334	207
1958	1,749	442	311
1963	1,908	563	411
1967	2,221	743	588
	,	743	566

Source: Bur, of the Census, Census of Manufactures, Meat Products, SIC Codes 2011, 2013, 2015, U.S. Dept. Commerce,

Table 12.--Wholesale trade for meat and meat products and livestock: Establishments, total sales, and sales per establishment, census years 1954-61

Item	1967	1963	1958	1954
		Establi	shments	
:				
		<u>Nu</u>	mber	
Meat and meat products:				
Merchant wholesalers	5.041	5,170	4,482	4,357
Agents and brokers	163	134	154	97
Manufacturers' sales offices				
and branches	616	577	522	665
Livestock;				
Merchant wholesalers		463	635	669
Agents and brokers		1,997	2,246	2,223
Assemblers of farm products	1,100	1,237	1,311	1,090
		Total	sales	
			- Dance D	
		Million	dollars -	
	:			
Heat and meat products:				
Merchant wholesalers		5,371	3,891	2,866
Agents and brokers Manufacturers' sales offices	853	81.0	609	521
and branches	2,811	2,446	2,263	2,703
and branches	,0	2,440	2,203	2,703
Livestock:				
Merchant wholesalers		639	759	888
Agents and brokers	9,531	8,811	8,936	7,558
Assemblers of farm products	1,586	1,396	2,123	1,771
		Sales per e	stablishmen	ot
		1.000	dollars	
		21000	GOLLALA	
Meat and meat products:				
Merchant wholesalers		1,039	868	658
Agents and brokers	5,233	6,048	3,954	5,367
Monufacturer's sales offices				
d branches	4,563	4,239	4,335	4,065
8	1.485	1,380	1,195	1,327
		4,412	3,979	3,400
'8		1,129	1,619	1,625
	-,	-,	-,,	2,025

<sup>.</sup> Census of Business--Wholesale Trade, U.S. Dept

### Meat Products

Merchant wholesaler's accounted for two-thirds of total sales of meat and neat products in 1957 compared with less than half in 1934, Selice per establishment of merchant wholesalers more than doubled between 1954 and 1967. Average are mount accuracy sales offices and brancher researched fatry versus and transport of the sales of the sale of the sale transport of the sales of the

### Prospects

Many of the factors producing changes in the livestock and mest industry have not run their course. As old sizesphering plents continue to depreciate and be replaced, the critical factors of livestock supplies and tremsportation costs in selecting plant sites probably will lead to choice of interior locations in most instances. Thus, the past pattern of relocation of slughter plants likely will continue and direct purchases of livestock by packes will

The share of federally impeaced alsophere accounted for by the four largest firms will probably remain at present levels if their recent pattern of closing obsolete plants and acquiring single-plant firms continues. Also, present livestock alsophere capacity is sufficient. The decline in number of small numfederally impeaced simplicity plants will continue as the size of small numfederally impeaced simplicity plants will continue as the size of small numfederally impeaced.

Growth of the slaughter industry will partially depend on the amount of fabrication occurring at the meatpacking level. At present, meatpacking plents, chainstore central warehouses, and processors are doing some fabricating of cuts and evaluating the effect of this change on operations and costs.

Continued growth is likely in the mest processing industry because of increasing consumer demand for more convenient and highly prepared foods, Volume of mest going to hotels, resteurents, and institutions is increasing and these outlets also are purchasing more services. The upward trend in everage plant sales will continue as more services are included in meat products, increasing value added of these food.

#### DATRY PRODUCTS

The dairy industry has been applying new technology sincet as rapidly as such knowledge has emerged. Generally, new equipment and processes have contributed to structural adjustments, most often resulting in larger plants and organizations. Two recent structural changes have altered the traditional relationships among sectors of the dairy industry. Producer cooperatives have grown from local to regional organisations, Concurrently, retail food chains have developed central procurement programs to obtain their packaged fluid milk nowlouts.

### Producer Cooperatives

Cooperatives have effected a dramatic change in their relationships with producers and processors, and, perhaps most importantly, among themselves. The local producers' cooperative has become regional and national in its ndik marketing principles.

New production, processing, and transportation technologies, economics of size, and the breakdown of intermarket barriers all have increased the mobility of milk supplies. Distributors service large marketing areas from a central plant.

Bargaining and functional effectiveness were both limited for local producer organizations. Producers' cooperatives found that they had to grow to properly service their members and the processors.

A number of Midwesterm cooperatives formed two large bargedning federation in the early 100%, and these initial federations have been followed by extensive mergers among cooperatives. Thus, truly regional cooperatives have developed throughout the Central and Southeasterm United States. Those mergers have probably set the pattern for continuing merger activity among cooperatives in the dairy industry.

Cooperatives have developed full-supply arrangements with samy processors, luder full supply, the cooperative exercises complete responsibility for providing the processor with a flow of all k as needed. Procuring the fluctuaring supply and coordinating if with a variable demand has been a highcost operation. Variability of fluctuations, the risk factor and degree of uncertainty, and coord have been reduced by this cooperative action.

Fam quality control, intensated transfer, and surplus management are being more effectively performed by these large cooperatives. Their size and method of coordinating those activities give flexibility of operation, and the second of coordinating these activities give flexibility of operations, and the second of the secon

These large cooperatives here consolidated much of their bargeting activity into hig regimal cooperatives and federations. Increased bargeting activities and shifting a major part of the responsibility for supply condimining from processors to cooperatives will continue to influence number, size, and competitive activities of processors of first and naturalizated milk products.

### Number of Plants

The most consistent structural change in the dairy industry has been the decline in plant numbers, A major influence has been the continuing shift in the occomence of size curve. Small plants find themselves at an increasing cost disadvantage in processing milk compared with larger plants. As processing becomes more complex and equipment more costly, unit cost of processing small volumes becomes prohibitive.

In the 1900's and 1910's, introduction of many city ordinances roquiring milit peaceurisation resulted in relatively higher costs for small distributors compared with large once, and many small distributors could no longer compete, in the 1920's and 1930's, introduction of classified pricing plans providing for uniform prices to producers by all handlers, both large and small, forced numerous small handlers to pay the same prices as their large competitors. Hamy of these small handlers from it impossible to do so and they, too, went out of husiness. In the late 1900's and 1930's, cost levels of smaller most of the smallers from the small producers of the small producers of the smallers from the small from the smallers from the small distribution to the small distribution the small distribution that the small distribution the small distribution that the small distribution the small

Economics of size in plant operations are well demonstrated by the following tabulation (2, 3, 20):

Plant f	ize	(quarte	per	day)	Cost per quart
				:	Cents
6,000					6.7 4.5
50,000					3.7 3.4
200,000				:	2.8
800,000					2.4

Obviously, the smallest plants are severely disadvantaged and cannot compete unless they obtain access to specialized markets at higher than average prices or unless their owners are willing to accept substantially reduced returns for both investment and management. Middle-sized plants operate at same disadvantes.

Number of plants operated by local firms has declined most sharply. However, the trend has been downward for milk bottling plants under all types of ownership (table 13).

Fluid milk bottling plants in the United States fell 53 percent between 1948 and 1964. This decrease in 17 years was equaled by a 54-percent decline during the next 7 years--through 1971 (table 14).

Table 13.--Fluid milk bottling plants operated by various types of firms, December 1964 and December 1970

Type of firm :	December 1964	: December 1970 :	Change, 1964-70
:	Number	Number	Percent
National	280	205	-37
Regional	90	66	-27
Local: : Multiumit Single-umit:	231 3,209	110 1,658	-52 -48
Cooperatives: : Multiunit Single-unit	115 152	95 81	-17 -47
Total	4,077	2,215	-46

Table 14.--Pluid milk bottling plants operated by commercial processors, 1948, and December 1964-71

Period	Regulated by Federal orders	: 0	ther	Total
-		Numb	er	 
948 964	1,936			8,484
965	1,782	1	,939	4,077 3,721
967	1,456	1	,828 ,503	3,358 2,959
968	1,485 1,478	1	,155 980	2,640 2,458
970	1,349 1,136		866 728	2,215

While many small plants have gone out of business, remaining plants have grown larger. Fluid milk plants packaged an average of slightly sore than 20 million pounds per plant in 1970, compared with less than 13 million pounds in 1963 and about 5.6 million in 1948.

From 1965 to 1970, number of plants solling less than 4 million pounds per south of packaged fluid milk decreased sharply. In contrast, a marked gain took place in plants packaging more than 4 million pounds (table 15).

Table 15.--Size distribution of fluid milk plants, comparable Federal orders and States, 1965 and 1970

Monthly sales volume of packaged fluid milk products (1,000 pounds)	1965	1970	: Change, : 1965-70
		Plants	- Percent
Less than 100	495	220	56
100-499	855	444	-48
500-999	300	183	-39
1,000-1,999	266	205	-23
2,000-2,999	1.28	108	-16
3,000-3,999	102	82	-20
4,000-4,999	: 48	65	+35
5,000-9,999	120	138	+1.5
10,000-14,999	33	38	+15
15,000-19,999	12	18	+50
20,000-29,999	7	12	+71
Total	2,366	1,513	-36

Manufacturing plants increased the average volume of milk (milk equivalent basis) which they made into manufactured dairy products from 5.6 million pounds per plant in 1948 to 10 million in 1963 and about 17 million in 1970.

Though most of the importus for larger plants undoubtedly comes from secondates of size in processing, institutional factors also exert a strong influence, their full enough y arrangements, cooperatives pick up milk from exceeding the processing and the processing surplus into manufactured products. This shift is procurement practices has surplus into manufactured products. This shift is procurement practices have been been supplied in the processing of the processing surplus into manufactured products. This shift is procurement practices have been been supplied in the processing of the processing surplus and the processing the processing surplus in the processing surplus and the processing surplus surplus

Number of plants manufacturing deiry products also has been declining, but at a slower rate than that of fluid milk plants. Manufacturing plants dropped 37 percent between 1944 and 1961 and 42 percent from 1961 to 1970 (toble 16).

Smaller volume plants have accounted for most of the decline in numbers both in fluid mike plants and memufacturing plants (table 17 and fig. 1). The decline has been drematic for plants with fewer than 20 cmployees, while number of clants with more than 100 cmployees has remained almost steady.

Larger plants naturally have a greater than proportionate share of employees, value added, and value of shipments in the industry (fig. 2 and table 18). Nowever, considering economics of size, their proportion of now capital expenditures appears more than adequate to maintain the greater share. Thus, the shift toward larger plants should continue or accelerate.

## Distribution

The fluid milk merket, which began as a home-delivery operation, has now most do the supermarket (fig. 3). Increasing delivery costs, especially for servicing seall accounts, combined with economies of mass morehandising and new shopping habits by consumers to bring about this shift.

The switch from home delivery to large-volume wholesale deliveries has put the small processing plant at a great disadvantage. Processors outside the immediate area can service large supermarket accounts, whereas they would not find it practical to service home-delivery in fair the plants have discontinued processing and becomes in the plants have discontinued processing and becomes indicate the plants have discontinued processing and becomes in distributors for other joined together to establish a joinely held betting plant, while menitating this separate identities as distributors.

Supermarkets have not been the only outlets to gain a part of the volume formarly delivered to homes. Dairy stores, delicatessens, convenience stores, and other types of foodstores secount for about a fifth of sales; restauration locals, institutions, eshools, military establishments, and vending machines, another iffith (table 19).

# Integration by Supermarkets

In the 1930's, two large maternal gracery shades being that own milk bettling plants to serve some of their storms, affect beta Wer II, thou solded note plants is other areas. In the last few years at Wei II, thou the garden proportion of their scores with sails from their own plants, the part of the part

•		-		1	Natural		Creamed	١	Evaporated		Nonfat	Too orem	: All dairy
	Te	Tear :	Butter		: cheese		cottage		milk		dry milk	Tre cream:	:manufacturing
				•••	1/		cheese		2/		3/	ři .	: plants
				İ									
		*		1		1		i	- Number	i			
	0961		4.692		N.A.		1,783		142		273	4,191	N.A.
	7761		4.022		2,856		1,652		144		498	3,656	9,739
	1045		3 763		2,565		1.603		145		964	3,699	К.А.
	1950	: '	3 060		2,158		1.571		м. А.		459	3,269	N.A.
	1955		2,343		1.789		1.748		N.A.		461	3,010	X.A.
	1960		1.659		1.419		1,370		72		747	1,950	N.A.
	1961		1,516		1,410		1,263		72		432	1,905	6,134
	1962		1.427		1,355		1,193		99		425	1,805	N.A.
	1963		1.320		1,283		1,094		63		407	1,729	м.м.
	1964		1,227		1,252		1,021		29		394	1,640	N.A.
	1965		1,152		1.209		910		29		372	1,560	и. А.
	1966		1.048		1,160		836		51		326	1,456	M.A.
			919		1,121		758		20		303	1,369	м.А.
			818		1,051		629		64		272	1,291	N.A.
	1969		727		995		621		44		245	N.A.	И.А.
	1970		619		963		284		42		219	N.A.	3,546

<u>J</u> All "hard" cheeses, cream, Neufchatel, and blue mold; excludes full-skim American-type and cottage cheese.

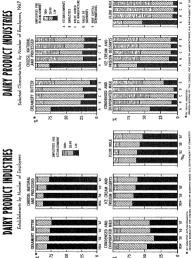
/ Who te unsweetened, unskinsed case goods (canned).  $\overline{3}$ / For human frod.  $\overline{4}$ / Excludes counter freezer (plants producting less than 20,000 gallons per year).

Source: Statis. Rptg. Serv. Production of Manufactured Dairy Products, U.S. Dept. Agr., annual issues.

Table 17.--Dairy product establishments, by number of employees, consus you 1954-67

Terlinature and		Proportion	n of total est	tablishments
Industry and	: Total :		with	
year	:establishments:	1-19	: 20-99	: 100 or m
	لــــــــــــــــــــــــــــــــــــــ	employees	: employees	: cmploye
	: Number		Percent	
Creasery butter:	:			
1954				
1958		80.4	17.1	2.5
1963	: 1,058	78.4	19.2	2,4
1967	: 766	76.7	21.7	1.6
Natural and processed	540	74.4	23.9	1.7
cheese:	:			
1954		-		
1958		87.2	12,4	.4
1963	1,203	86.7	12.4	. 9
1967		81.9	15.6	2.5
Condensed and	1,026	76.8	20.1	3.1
evaporated milk:				5
1954				
1958		46.5	45.4	8.1
1963	313	35.5	54.6	9.9
1967	281	40.9	48.1	11.0
(ce cream and frozen	291	41.9	47.4	10.7
desserts:			47.4	10.7
1954				
1958	1,587	70.0	26.3	
1963	1,382	67.2	28.5	3.7
1967	1,081	64.2	20.5	4.3
ubtotal, sum of four	850	61.8		6.2
industries:			30.7	7.5
1954				
1958	4,627	76.3		
1963	3,956	73.6	21.0	2.7
	3,266	71.3	23.2	3.2
luid milk:	2,707	67.9	24.5	4.2
1958		07.5	27.1	5.0
1963	5,817	61.6		
1967	4,619	57.8	29.6	8.8
	3,481	53.0	31.4	10.8
		23.0	32.9	14,1

Source: Bur. of the Census, Census of Manufactures, U.S. Dept. Commerce,



Figure

Tara emproyees	777	-	,	0.0	
20-99 employees	138	9.9	50.4	143.0	
100 or more employees	31	5.5	42.0	214.5	
ice cresm and frozen ;					
desserts:					
Total establishments:	820	24.6	100,0	403.0	
1-19 employees	525	3.1	12.6	40.2	
20-99 employees	261	11.4	46.3	188.1	
100 or more employees:	99	10.1	41.1	174.6	
luid milk:					
Total establishments:	3,481	165.2	100.0	2,350,7	
1-19 employees	1,845	11,3	6.8	141.0	
20-99 employees	1,146	53.2	32.2	32,2 743,7	
100 or more employees	06%	100.9	61.0	1,466.1	

2/11.9 35.3 52.8

100.0 120.3 6.7 2/14.3 34.2 42.5 59.1 63.5

100.0 7,826.0 6.0 525.8 31.6 2,673.0 62.4 4,627.2

shipments, and a Industry and size of setablidament in the search of search in the se	This is -duly protect and all addresses   April   Ap	Expenditure   Ex		Value a manuf as Mil. dol. 113.2 24.2 77.8 111.2 226.5 526.5 52.9	Value added by Value added by Value added by Value added by 113.2 100.0 22.4 21.4 77.8 69.7 111.2 9.9 9.9 57.5 100.0 57.5 100.0 57.5 100.0 57.5 22.5 100.0 57.5 23.3	1.707.8	ertalishment, y Value of :  ### Shipments   / :  ### Percent	New cexpend Mall. doll. doll. 5.4 3.0 3.4 3.4 3.4 3.4	New capital  New capital  Ol. Percent  10. Percent  11. 10.0  11. 11. 11.6  55.4  3.0 31.6  17.3 100.0  3.4 19.7
1-19 septiments  1-19 septiments  1-20 septiments	206 32 32 291 1122 1138 31 31 525 525 541 64	4.5 8.4 7.2 13.2 1.0 6.6 5.5 5.5 3.1 10.1	22.4 41.8 35.8 35.8 100.0 7.6 50.4 42.0 100.0 12.6 46.3 41.1	92.5 84.5 89.2 373.1 15.6 143.0 214.5 403.0 402.0 402.0 174.6	39.4 39.4 38.3 38.3 57.5 57.5 46.7 46.7	360.5 820.7 820.7 1,263.0 60.2 652.5 550.3 550.3 10.5.5 532.2 421.8	100.0 4.7 51.7 51.7 43.6 100.0 100.0 100.0 100.0 100.0	2/4.1 7.1 7.1 9.5 2.8 13.2	2010 31.2 31.2 34.3 34.3 45.9 100.0 100.0 10.5 39.9



In 1965, 20 companies in the United States operated 36 plants which processed 3 percent of total volume (table 20). By 1967, this figure had increased to 5.1 percent and, by 1969, 23 companies operated 41 plants and accounted for 6.8 percent of total volume.

Some incentive for vertical integration by supermarket chains is provided by the existence of relatively high fixed margins under resale price control. Under such control, there has been considerable reluctance to permit quantity discounts and limited service delivery. In these circumstances, supermarket organizations have an incentive to build or acquire their own milk plants to capture aveilable profits. In parts of the country where resale price control does not provide guaranteed margins, incentives are less clear cut. The argument has been given that a retail organization deals with a different labor organization than do processors and might be able to achieve economies of distribution which conventional milk processors could not, Generally, however, this argument does not seem to have held. Another possible incentive is that a retail organization operating its own milk plant can be fully essured of capturing all economies possible in a large-volume, limited service operation. Such economies might be prevented if price negotiation with processors were used, because of trade practice regulation activities of Federal and State agencies.

A broad range of forces can affect a food chain's decision to integrate backward in the marketing channel. These forces include: (1) relative cost of performing a set of functions under a vertically integrated system compared with cost under an open market price system; (2) forces that may influence

Table 19.--Fluid milk products, by type of outlet and distributor, 1969

		_ Volume	accounted for by	/
		:	: Producer-	:
	Commercial	Subdealer		: Total
Outlet	processor	; oundealer	±/: 2/	: ICCAL
		J		1
	:			
			Percent	
	ı			
Home delivered	15.4	7.4	0.4	23.2
Plant and ferm seles to				
consumers	3.0		.9	3.9
Stores:				
Supermarkets:				7.1
Integrated	7.1	-1		21.7
Other	21.6	-1		21.7
Dairy and convenience				
stores:	3.4		1.1	4.5
Integrated		.2	1.1	5.4
Other	3.2	.2		3.4
Other grocery stores and delicatessens	: 5.5	5.6	.3	11.4
		3.0		1.0
Commissary stores		3/	3/	.7
All stores		5.9	1,4	51.8
All Stores	: 44.3	3.9	2.4	21.0
Institutional outlets:	:			
Inscribing delices.	: 2.3			2.3
		1.4	.3	7.1
otels, and		211		
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	: 8.3	.9	.1	9.3
tional	: 16.0	2.3	.4	18.7
	1			
	: 1.8	.6	3/	2.4
	1			
	: 80.7	16.2	3.1	100.0

who operate no milk processing facility but purchase their ckaged milk. primary supply of raw milk for processing from their own

5 percent.

Table 20.--Milk bottling plants operated by supermarket groups under Federal orders and other regulations, December 1965, 1967, and 1969 1/

Item		December	
	: 1965	: 1967	: 1969
	:		,
	:	Number	
Plants:	:		
Federal orders	: 21	24	28
Other	: 15	16	13
Total	: 36	40	41
Companies	: 20	22	23
	1		
		Million pound	6
		Military Pound	<u> </u>
/olume:			
Federal orders	88.0	130.7	209.7
Other (estimated)		80.6	96.0
Total		211.3	305.7
10001	1 130.0	211.3	303.7
		Percent	
		rercent	
Proportion of sales of			
commercial processors	: 3.0	5.1	6.8

<sup>1/</sup> Most sales go through supermarket's stores. At least 5 other supermarket companies operate milk plants which supply other outlets beside their own stores; their volume is not included here but in table 19.

Source: Manchester, Alden C. Pricing Milk and Dairy Products, Principles, Practices, and Problems, Econ. Res. Serv. U.S. Dept. Agr., Rpt. 207, June 1971.

survival or growth of a firm; (3) forces that may have market power commotations; and (4) the legal and institutional evironment--various laws, regula agencies, and bargaining groups.

The extent to which food chains have adopted centralized milk programs which represent various degrees of vertical coordination has been increasin Developments that undoubtedly have resulted because of the forces encourage beckernd vertical integration in fluid milk marketing channel by food chain the program of the forces of the forces of the forces of the force of the food 
A nomembar different form of integration-op coordination-which super markets are practicing may have a greater impact on distribution. Food cha increasingly are negotiating terms of trade at their division or regional offices wither than at local storms. A study of the North Central Region found that about 80 percent of the supermarkets and 60 percent of the smaller manufactured by a contral test between their own stall plants were manufactured to a contral test between the contral test of the supermissions of the supermission of the superm

Supermarkets are limiting the brands of milk bandled--often to their private label, and the brand of the processor supplying the private label, the processor thus has an all-or-nothing bargaining situation. This result, together with the size of the account, has prestly increased the risk association with servicing acres accounts. To compute for supermarket accounts, the result accounts of the size of the accounts, the result accounts of the size 
From one point of view, a processor is not large enough to compact for experimentary the fine or group accounts if he would be subble to withwind the finescial shock of losing the secount later. In general, medium-vised processors can exite primarily by serving the bone-delivery market and on-supermarket portions of the wholesale market. These outliets are significant, however, and account for should oble pure not all mild distributions.

## Industry Concentration

Eight large dairy companies are important in the market for all types of dairy products. Several date back into the 19th century, but major growth of all eight has occurred since the turn of the century and of all but one, size

the mid-1920's. Much of the growth of these companies-like that of other industrial firms throughout the economy--occurred during two of the three serger movements in the United States.

The first wave of sergers around 1900 did not include significant activities in the daily industry. The second mapper movement-during the later half of the 1920's—naw one dairy company with sales of over \$100 million in 1919 more than double the sales volume, primarily because of mergers within the industry. Another company was organized in 1923 and immediately hopen a period of rapid growth, primarily through morgers. 39 1330, this

The 1950's brought the third major merger movement. As in many other industries, several companies in the dairy industry grow very regidly, primarily by merger with other firms in the industry. By 1956, each of the eight national dairy companies had sales of over \$100 million, although not entirely of dairy products.

In 1934, the three largest dairy companies accounted for 22.8 percent of saies of packaged fluid slik and ercom ands by all commercial handlers (excluding producer-dealers), By 1950, thair share had declined to 15.4 percent. Between 1950 and 1957, the share of these three companies increased modestly--from 16.4 to 18.8 percent. During the same period, the share of the fourth to of sighth largest companies went read of the fourth to disthib largest companies went from 4, 30 s.3, Parcent.

Noticental acquisitions made by darry compentes have slowed substantially since 1957, priently because the FTO has childregod acquisition efforts of a number of the large companies under section 7 of the Clayton Act. The four largest India disk companies dropped from a 23-percent share in 1958 to 21 percent in 1967. This change was offset with an equal gain by the fifth to eighth largest; thus, the cight largest architectmed their 23-percent share of children and the companies of the companies

These large dairy companies, prevented from expanding their activities in the dairy industry, have been diversifying into a wider variety of product lines. Largely through mergers, they have moved into new lines inside and outside the food industry.

Despite the rapid decline in plant numbers, concentration in amunicatured products has changed little at the namufacturing level in the past quatter century. Concentration of production in the butter industry dropped from 1974 to 1933, but rose during 1935-67. The precentage of total natural cheese production hald by the four and eight largest compendes fell between 1997 and 1935 but this share has stien since 1934, in 1936, the centure classification was changed to include per few 35 percent of industry shipments in 1938 to 45 percent in 1967. The fifth to eighth largest firms graded their charges from 7 to 8 percent in the same time period; thus, the eight largest had 35 percent of industry shipments on 1935.

Table 21.--Concentration in dairy manufacturing and fluid milk industries,

		Value of ship	
Industry and year		accounted for	
	4 largest		: 20 larges
	companie	companies :	: companie
:			
:		Percent	
lutter:			
1947	18	24	32
1954		19	28
1958		15	24
1963		14	25
1967		20	33
1307	1.4	20	33
Cheese, natural and processed:			
1963	45	50	59
1967		53	62
2200	. 45	33	0.6
Condensed and evaporated milk:			
1958	38	48	58
1963		42	55
1967		47	61
2201	, ,,	47	0.2
Ice crean and ices:			
1954	33	41	52
1958		44	54
1963		43	57
1967		42	57
		46	,
Fluid milk and related products:	i		
1958	23	29	37
1963	2.2	29	38
1967		29	40
			-10

Source: Bur. of the Census, <u>Census of Manufactures</u>, 1967 Special Report Series: <u>Concentration Ratios in Manufacturing, Fart 2: Product Class Concentration Ratios, U.S. Dept. Commerce, 1971.</u>

#### POULTRY AND ROOS

The poultry and egg industries have been changing rapidly at all levals in the last two decedes. Operating units have become fewer in number and larger because of substantial economics of size. Meny units are now part of multipurpose firms. Since 1960, a growing share of total volume of poultry processed has been handled by such large, multipurpose firms. Notivation of firms to grow by nequisition and merger continued strong through 1970, however, some national and regional firms have dropped out of egg and poultry processing and ralated activities in recent years. If additional companies decide returns are insdequate, are forced to divest themselves of egg and our reversed.

The proportions of total output of eggs, chickens, and turkeys hambled through traditional types of cooperatives have not changed much over the past deade. Percentages are now should be percent for market eggs, over 18 percent for cruzkeys, and less than 6 percent for chickens. New forms of cooperative organizations have emerged in both the egg and broiler industries in the last few years. These organizations operate on a national basis and are emgaging in different types of activities, such as the gathering and exchange of market information and voluntary supply semagement programs.

Many firms are integrated all the way from production through marketing, Integrated operations have accommed for increasingly larger proportions of production end marketing of poultry and eggs over the past 15 years (table 22), these operations are most common in broilers, but are gaining in turkeys and eightent marketing humanis. Increasingly, direct movement from packing plants to retailers in bypassing wholesals distributors (table 25), substantial to retailers in bypassing wholesals distributors (table 25), substantial and 4550° (25) of the first common of the packing plants to retailers in bypassing wholesals distributors (table 25), substantial distributors (tabl

#### Egg Production and Marketing

Volume of eggs sold per farm increased fivefold from 1954 to 1954 and about doubled from 1954 to 1970. Size of egg producing units has increased tremendously and modern egg farms have become highly mechanised. Fercentege of eggs of Oracle A quality or better delivered by producers to peaking plants has increased substantially over the past two decades; many producers now deliver close to 59 percent Grada A's.

Rgg are marketed in three major ways. First and most important are table mage, marketed mainly in cartons through retail outless and accordantly in 30-donem cases in the institutional trade. Processed eggs are second. Most commonly, these eggs are dried, frozen, and broken out for use an liquid eggs. they may be processed whole or neparated into various parts, such as egg yolks and whites. Plavorings such as sait or awage may be added in

Table 22.--Changes in integration in poultry and egg industries, selected years, 1955-70

	Outp	ut involved in	
Ivem and : year :	Owner-integrated enterprises	Contract production	Contract Warketin
		Percent	
roilers: :			
1955	2.0	87.0	1.0
1960	5.0	90.0	1.0
1965	5.5	90.0	1.5
1970	7.0	90.0	2.0
Ourkeys: :			
1955	4.0	21.0	11.0
1960:	4.0	30.0	16.0
1965	8.0	35.0	13.0
1970	12.0	42.0	18.0
farket eggs: :			
1955:	1.5	.5	12.5
1960	5.5	7.0	13.5
1965:	12.5	18.0	13.5
1970:	20.0	20.0	15.0

Source: Poultry Group, unpublished estimates, Mktg. Econ. Div., Econ. Ro Serv., U.S. Dept. Agr.

Table 23.--Changes toward more direct marketing channels in poultry and egg industries, selected years, 1955-70

Year		Movement from packin retailers and instit		
	Shell eggs	: Ready-to-coo	k :	Ready-to-cook turkeys
		Percent -		
1955 1960	: 26.0	40.0 50.5		47.0 57.0
1965 1970		57.5 75.0		62.0 72.0

Movement to retailers includes that to warehouses and stores. Belance movement not going direct to retailers and institutions moves through whole salers and jobbers.

Source: Poultry Group, unpublished estimates, Mktg. Econ. Div., Econ. Re Serv., U.S. Dept. Agr.

the processing. Processed eggs are used in many manufactured food productarnoolles, cake wixes, scrembled-egg mixes, and baked goods. The third major use of eggs is in batching involving about 6 percent of all eggs sold offfarm.

#### Number of Packing Plants

Accurate data are not available as to the number of egg packing plants in operation. However, estatistics on large plants reporting to the Market News Branch, Positry Division, Consumer and Marketing Service, U.S. Department News Branch, Positry Division, Consumer and Marketing Service, U.S. Department charge grading plants are increasing in size. There were 659 plants in the that egg packing plants are increasing in size. There were 659 plants in the consensation of the size of egg per veek. Size and distribution of plants are shown in table 24. By 1971, plants reporting dropped to 401 but volume handled treathied at 16. intlion cases per week. The trend toward fewer and larger egg packing pleats is further subveek. The trend toward fewer and larger egg packing pleats defined in numbers of smaller plants consents indicating a new hower capid decline in numbers

It was estimated that plants in the sample accounted for 41 percent of U.S. eggs sold off-farm in 1969, 42 percent in 1967, and 39 percent in 1965.

#### Location of Packing Plants

Total number of egg packing plants in each geographic region of the United States is not known. However, in 1971, about 19 percent of respondents for the Commercial Egg Movements Report were located in the North Atlantic Region, 36 percent in the East and West North Central regions, 32 percent in the South Atlantic and South Central regions, and 13 percent in the Western Region.

# Processing

Processed eggs accounted for 34 of the 319 consumed per person in 1970, and their proportion is likely to increase in the future. As sentioned, frozen, dried, and liquid are the three mejor forms. Process eggs account for over haif the processed eggs. "In the ficated year 1970, approximately 80 over high the processed eggs." In the ficated year 1970, approximately 80 over high processed eggs. "In the ficated year 1970, approximately 80 over high processing the process of the proces

In 1968, "there were about 700 nom-Federally inspected plants producing geg products. Total ennual production from these plants totaled 213 million pounds. Over 600 of these plants were relatively small and produced only 37 million pounds or less than 5 percent of the 800 million pounds of egg products produced in the United States during that period" (10).

Table 24.--Egg packing plants: Location and distribution of volume handled, by size group, spring 1967, spring 1969 and spring 1971 1/

			on of p				of vol	
Year	b;	y size				t size		per
and		week)					) of	
region	: 400-	:1,000	_:4,000		400-	1,000	_:4,000	
	999	:3,999	: or	:Total:		:3,999	: or	Total
	: 2/	:	:more		2/	i	:nore	
	:	Num				Per		
1967:		Kum	DET -			Ter	Cent an	
North Atlantic	21	48	17	86	7	42	51	10
Rast North Central		27	20	69	7	25	68	10
West North Central	25	58	12	95	9	57	34	10
South Atlantic		56	28	1.01	4	38	58	16
South Central	: 17	34	1.3	64	5	34	61	16
West	: 5	27	16	48	2	20	78	10
United States	: 107	250	106	463	5	36	59	1(
1969:	:							
North Atlantic	: 15	44	20	79	5	39	56	10
East North Central	: 28	32	23	83	8	26	66	10
West North Central	: 25	57	10	92	8	63	29	10
South Atlantic	: 12	58	28	98	2	37	61	10
South Central	; 11	27	1.5	53	4	28	68	10
West	: 6	24	18	48	1	1.5	84	1.0
United States	: 97	242	114	453	4	32	64	10
	:							
1971:	:							
North Atlantic	: 13	41	22	76	1.7	54	29	10
East North Central	: 19	32	30	81	23	40	37	10
West North Central		38	13	64	20	60	20	10
South Atlantic		39	29	75	9	52	39	10
South Central	: 17	23	15	55	31	42	27	10
West	:8:	23	19	50	16	46	38	10
United States	: 77	196	128	401	19	49	32	10

<sup>1/</sup> Based on a 5-week period consisting of April and the first week of May.
2/ May include a few plants handling less than 400 cases per week, sithough virtually all of these have been climinated from the sample.

Source: Market News Br. Commercial Egg Movements Report, Consum. and Mktg. Serv., U.S. Dept. Agr.

Number and location of plants covered by Federal inspection indicates regional distribution (table 25). In 1970, 87 plants processed frozen eggs under Federal inspection, compared with 39 plants in 1969. In 1969, there were 49 plants in the Midwest and 24 in the South. In 1970, the Midwest had 46 plants and the South. 22.

There were 26 plants processing dried eggs under Federal inspection and grading programs during 1970; 19 were in the Midwest, three in the South, and two in the West. Although there has been a major movement southward by the table egg industry during the lest two decades, most egg processing plants under Federal inspection are located in the Midwest.

Table 25.--Plants producing frozen and dried eggs under Federal inspection and grading programs, by region, 1960, 1965, 1967, 1969, and 1970

Region :		Fr	rozen eg	gs			Dri	ed eggs		
Kegion :	1960	1965	1967	1969	1970	1960	1965	1967	1969	1970
					Numl	er				
Northeast:	2	2	4	8	7	0	0	0	0	0
South:	7	23	17	24	22	1	2	3	3	3
Midwest .:	92	63	51	49	46	14	16	19	20	1.9
West:	4	8	12	12	12	1	3	2	3	2
Total .:	105	96	84	93	87	16	21	24	26	24

Source: Consum. and Mktg. Serv. Lists of plants operating under USDA poultry and grading programs, U.S. Dept. Agr.

## Hatcheries

In the hatchery industry, there is also a trend toward fewer and larger units. Number of chicken hatcheries decreased nearly 50 percent from 1965 to 1971 (cable 26). In 1965, the West North Central Region had 31 percent of these hatcheries—the greatest proportion—and the South Central Region had 19 percent. The largest incubator capacity was in the South Atlantic and South Central regions. 19 1971, the share of chicken hatcheries in the and South Central regions. 19 1971, the share of chicken hatcheries in the had almost the same proportion—23 percent, But nearly 70 percent of innubstor egg capacity was located in the South Atlantic and South Central regions by Jamusry 1971. Twenty-eight percent of the hatcheries were in the largest size group in 1965. By 1971, 46 percent were in this group.

Turkey hatcheries followed the same growth pattern toward fewer and larger units. Total number decreased 44 percent between 1965 and 1971, while incubator ess capacity declined less than 4 percent (table 27).

Table 26:--Chicken hatcheries and eggs produced, by egg capacity and region, January 1, 1965 and January 1, 1971

Year beginning	:			Region			:
January 1 and	North	: East			th : South	:	:United
	Atlant	: Nort	h : Nor	th :Atlan	atic Central	:West	1/:States
nge capacity	ALLENI	:Cent:	al:Cent	ral:	:	.:	-:
	:						
				Hatcher	les		
1965:							
Less than 60,000			243	19	112	64	681
60,000-199,000:		212	398	119	131	65	1,030
200,000-499,000:			64	108	102	39	402
500,000 and over			18	92	93	16	252
Total	268	414	723	338	438	184	2,365
1971:							
Less than 60,000	: 46		93	9	38	20	253
60,000-199,000:	44	85	153	28	63	29	402
200,000-499,000:		39	42	69	69	26	273
500,000 and over		10	9	108	113	19	281
Total	140	181	297	214	283	94	1,209
				1,000 es	28		
1965:							
Less than 60,000			9,435	583	3,399	1,798	23,005
60,000-199,000:	:11,475	21,490	39,450	15,666	15,868	7,847	111,796
200,000-499,000:	12,726	13,584	18,240	35,787		11,632	125,857
500,000 and over	18,932	8,595	14,813	72,756		11,782	210,660
Total	45,949	48,643	81,938	124,792	136,937	33,059	471,318
1971:							
Less than 60,000:	1,233	1,725	3,602	237	1,241	567	8,605
60,000-199,000:	5,122	9,006	15,826	3,520	7,785	3,742	45,001
200,000-499,000:	8,784	11,893	11,871	23,781	22,978	7,831	87,138
500,000 and over:	23,178	7,037	8,644	126,480		16,876	304,592
Total	38,317	29,661	39,943	154,018	154,381	29,016	445,336

<sup>1/</sup> Incudes Hawsii.

Source: Statis. Rotg. Serv., <u>Hatchery Production</u>, U.S. Dept. Agr., Pou. 1.1 (11-65) Oct. 1965; <u>Eggs. Chickens and Turkeys</u>, Mar. 1971.

Table 27. -- Turkey hatcheries and aggs produced by agg capacity and region, January 1, 1965 and January 1, 1971

Year beginning			Regio	n			
January 1 and	North '	East :	West :	South :	South	West	: United
egg capacity	Atlantic	North : Central:	North :	tlantic	Central	1/	: States
- 88		Central:	Central:			1	
	:		ssees Vet	cheries			
			1101	CHUITUB			
1965:							
Less than 25,000	41	1.5	24	7	8	23	118
25,000-59,000		1.8	30	5	11	22	102
60,000-99,000		8	24	1.0	3	15	2/80
100,000-199,000		11	27	9	17	15	79
200,000 or more		10	18	1.2	9	25	. 74
Total		62	123	43	53	100	453
1971:							
Less than 25,000	16	7	3/	4	15	5/	42
25.000-59.000		22	3/		14	3/	44
60,000-99,000		4	3/	4/6	4	3/	22
100.000-199.000		19	3/	- 8	33	3/	60
200,000 or more		38	3/	15	31	3/	84
Total	32	90	3/	33	97	5/	252
10041 111111111111			20			_	
			1,1	000 eggs			
			-	The second second			
1965:	i						
Lesa than 25,000	. 406	218	284	103	105	340	1,456
25,000-59,000	557	703	1,228	208	406	869	3,962
60,000~99,000		573	2,143	788	619	1,195	2/6,814
100,000-199,000	120 - 1 - 1	1,439	4,113	1,267	2,207	1,985	11,011
200,000 or more		3,281	6,891	5,235	2,875	9,560	27,842
Total		6,214	14,659	7,601	6,212	13,940	51,085
Loter	,	-,	,				
1971:							
Less than 25,000	167	81	3/	55	194	5/	497
25,000-59,000		833	3/		538	3/	1,700
60,000-99,000		327	3/	4/390	273	3/	1,099
100,000-199,000	1 27.2 , 0.45	2,812	3/	1,105	5,680	3/	10,027
200,000 or more		16.387	3/	6,135	12,953	3/	35,940
Total		20,442	3/	7,685	19,638	5/	49,263
ACCES	., .,450	,	20			_	

<sup>1/</sup> Does not include Alaska and Hawaii. 2/ Hatcherics in North Atlantic Region with 100,000 or more capacity included to

avoid disclosing individual operations. 3/ East North Central and West North Central regions combined to avoid disclosing individual operations.

<sup>4/</sup> Hatcheries in South Atlantic Region with 25,000-59,000 capacity included to avoid disclosing individual operations. 5/ South Central Region and West combined to svoid disclosing individual operations.

Source: Statie, Rptg. Serv., Hatchery Production, U.S. Dept. Agr., Pou. 1.1 (11-65) Oct. 1965; Eggs, Chickens and Turkeys, Mar. 1971.

#### Poultry Processors

## Number and Size of Plants

While total output has been increasing, number of slaughtering and evidencering plants has been declining. Plants under Federal impaction fail about 15 percent between 1964 and 1970, while output rose almost 45 percent (table 28). Although total number of these plants declined, large plants ammailly processing 30 million or more pounds of poultry about doubled and in 1970 represented almost half of all Federally impaced to just the contraction of the plants of the contraction of the

Volume of poutry slaughtered in plants with annual volume of less than 10 million pounds fell frem 7 percent of the total in 1964 to 24 percent in 1970. In contrast, the propertion of total output slaughtered by large plant increased from 57 percent in 1964 to 78 percent in 1970. Average volume of pountry slaughtered per plant was 31 million pounds in 1970, compared with 32 million pounds in 1964.

Table 28.--Poultry plants under Federal inspection and volume slaughtered, by size group, 1964 and 1970

Item -		Plants			Volume	slaug	htered
item :	1964		1970		1964	:	1970
:				Percent			
fillion pounds: :							
Under 1,000	15.1		9.7		0.1		0.1
1,000-4,999	15.5		6.8		2.2		0.5
5,000-9,999:	11.5		7.5		4.9		1.9
10,000-29,999 :	35.7		31.6		36.0		19.7
30,000 or more:	22,2		44.4		56.8		77.8
:		Number					
manal alasta	482						
Total plants :	482		412				
:							
:					Mill	ion p	ound a
Total volume :							
slaughtered :					8,944		12,954
					.,,,,,		, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

Source: Poultry Div. Records, Consum. and Mktg. Serv., U.S. Dept. Agr.

#### Industry Concentration

From 1960 to 1964, the four largest firms slaughtering young chickens under Federal inspection facressed their share of total federally imspected slaughter from 12 to 18 percent, but no change occurred between 1964 and 1988 (table 29). The 20 largest firms brought their share of total federal samples of the 1968 (table 29). The 20 largest firms brought their share of total federal samples of the 1968 (table 29) and table 29) a

The four largest firms slaughtering turkeys under Vederal inspection increased their share of total slaughter from 22 percent in 1960 and 1964 to 30 percent in 1968. The 20 largest firms slaughtered about half the volume in 1960 and nearly two-thirds in 1968. However, number of plants operated by these firms declained slightly during 1960-68.

Further information about concentration is shown in table 30. Number of firms accounting for 90 percent of the volume of young chickens almoghtered declined from 175 in 1960 to 90 in 1968. Similarly, number of firms representing 90 percent of turkey slaughter dropped from 87 to 43.

#### Plant Location

Slightly over helf of all poultry slaughtering and eviscerating plants under Tederal inspection are located in the South Central and Atlantic regions of the country. Number of poultry plants has decreased in all regions except the Bouth Central (table 31), Volume of poultry rose in every region between the country. Number of poultry rose in every region between the country with the largest increase occurring in the two southern regions. The country of 
#### Further Processing

Many further-processors start with ready-to-cook birds, cook and usually debone the ment, and prepare a large variety of canned, frozen, and dried products--such as chicken soup, chicken and turkey pies, and many other items. Others buy deboned poultry meet.

In 1970, the proportion of meat from young chickens used in further processing was less than 3½ percent. In contrast, almost half the meat from sature chickens and almost one-fourth of turkey poundage was further processed.

Number of further-processing plants under Federal inspection increased from 444 in 1964 to 693 in 1970 (table 32). Although number of plants increased, larger plants attained a bigger share of the volume. In 1964, the So largest plants accounted for 70 percent of total output, in 1970, 71 replants urer processing 3 million possession of total output, in 1970, 71 replants urer processing 3 million possession of total output, in 1970, 71 replants 1970, but comprised only 2,9 percent of total output of all plants in 1970, but comprised only 2,9 percent of total output.

Table 29.--Federally inspected young chickens and turkeys slaughtered by the four, eight, and 20 largest firms and plants operated by these firms, 1960, 1964, and 1968 1/

Poultry and	Fed	erally inspected sla	ughter by	
year :	4 largest	: 8 largest	: 20 largest	
	firms	; firms	: firms	
:		Percent		
		222.000		
Young chickens: :				
1960	. 12	18	32	
1964	18	28	44	
1968	18	29	47	
Turkevs:				
1960	22	32	50	
1964	22	33	51	
1968		44	65	
		Plants operated		
	4 largest	: 8 largest	: 20 largest	
	firms	: firms	: firms	
	: :	Number		
	:			
Young chichens:	:			
1960		31	52	
1964		51	80	
1968	: 31	48	84	
Turkeys:	:			
1960	34	41	60	
1964	: 29	37	56	
1968	: 30	38	54	

 $<sup>\</sup>underline{1}/$  Production for plants processing at least 1,000 young chickens or turkeys annually.

Source: Econ. Res. Serv., Changes in Firm and Plant Size in Broiler and Turkey Processing, U.S. Dept. Agr., PES-259, Nov. 1969.

Table 30.--Federally inspected young chicken and turkey processing firms accounting for specified proportions of output, 1960, 1964, and 1968 1/

Percentage :	Ye	oung chicker	n.e		Turkeys	
of output	1960	1964	1968	1960	1964	1968
:-			Numb	er		
:						
30	19	9	8	6	6	4
50:	47	26	22	18	17	10
70	94	55	48	40	35	21
80:	125	77	66	57	48	30
90:	175	107	90	87	69	43
95	228	131	108	121	93	53
100	286	201	1.53	249	189	102

1/ Production is from plants processing at least 1,000 young chickens or turkeys annually; at least two-thirds of all poultry processed in such plants were young chickens or turkeys.

Source: Econ. Res. Serv. Changes in Firm and Plant Size in Broiler and Turkey Processing. U.S. Dept. Agr., PES-259, Nov. 1969.

More than one-fourth of the plants emagged in further processing of poultry were located in the North Alcantic Region in 1970 (cable 33). These plants, however, processed only 14 percent of the volume. The West North Central Region had only 11; percent of the plants in 1970, but processed 31 between 1964 and 1970 and that proportion of industry output rose from 29½ percent to alsons 27 percent during the same period.

## Poultry and Poultry Product Wholesalers

Number of firms assembling poultry and eggs at the farm level decreased mearly 50 percent between 1955 and 1967 (table 34). This decline results from more direct marketing of poultry and eggs. Wholesalers are being increasingly bypassed. Though wholesalers at other levels have increased slightly, volume per firm has not shown the rate of growth evident at the processing level.

# New Product Developments and New Marketing Techniques

Producers and processors of poultry and eggs are constantly trying to develop new products and better ways to market existing items. One recent development in broiler marketing is an extensive network of fast food service

this II.--Poultry slaughtering plants under Federal impaction and amoust volume of slaughter, by size of plant and region. 1964 and 1970

					000 0	normale slam	(beared)			
Year and region :	then	1,500	5,200	15,600	Total	then 1,500 to 1,500 1,500 1,500	1,500	5,200 :	15,600 :	Total
	700	1 :	Number	11				Pounds	Pounds	
-										
1964	9	10	13	1.8	19	7,451	38,910	136,022	628,413	810,796
North Atlantic	9 6	::	2 6	-	99	12,110	43,019	194,769		
East North Central	Z :	25	35	90	ND.	5.305	55,594	328,595		
Nest North Central	2;			F	107	8.170	10,207	92,450	n	ñ
South Atlantic	9;	.,	,	80	118	5.670	19,839	197,300	οú	ń
South Central	41		9 6	9		5.082	30.540	218,062		
West	- 40	9	15	220	483	43,788	200,109	1,167,198	$\sim$	œ.
Zotal	8	3		i						
1970:		,	,	ě	8.4	7 898	26.589	54.885		867,950
North Atlantia	77		9	200	2 5	8.801	10.074	138,06%		473,948
East North Central	7	<b>r</b> <	5 8	28	20	4,270	12,331	248,882	805,647	1,071,130
West Borth Gentla.	,		2	9	901	1/5.694	7	55,401		4,767,660
South Atlantic	9	a"	0	102	121	3.630	9.028	92,228		4,951,591
South Central	,	• >	1	3	4	1/8.363	1	180,369		822,555
West	Š,	ą.	1	120	41.2	18, 171	58.022	769.849		12.934.834
Total	22	18	1/	7/2	***	70000	100			

If Flants and wolume for Less than 1,500 and 1,500-5,199 combined to avoid disclosure of individual plants.

Table 32.--Plants and volume of poultry used in further processing, by size of plant, 1964 and 1970

Annual : volume used :		Pl	nts		: : f	Poultry urther pr		3
in further : processing 1/ :	1964	1970	1964	1970	1964	1970	1964	1970
:	Nu	mber	Per	cent	Million	pounds	Per	cent
ess than 100 :	218	313	49.1	49.3	5.8	7.6	0.9	0.6
L00-499:	88	114	19.8	17.9	19.6	29.6	3.1	2.3
600-999:	41	48	9.2	7.6	29.6	36.6	4.7	2.8
L.000-4,999 ···:	61	89	13.8	14.0	132.4	198.8	21.0	15.4
5,000 or more :	36	71	8.1	11.2	444.2	1,019.8	70.3	78.9
Total:	444	635	100.0	100.0	631.6	1,292.4	100.0	100.0

<sup>1/ 1,000</sup> pounds ready-to-cook weight.

Source: Poultry Div. Unpublished data, Consum. and Mktg. Serv., U.S. Dept. Agr.

outlets and carryout restaurants featuring fried chicken. In 1970, about 15 percent of the broiler volume was sold through these outlets. Another recent development is use of chicken meet in manufacture of products such as hotdogs. New ogg products include a scrembled-egg mix, and various egg and fruit juice drink combinations.

## Future Trends

Ourrent trends in the poultry industry are expected to continue, resulting in fewer and larger operating units and increased integration in the industry. Contract production and owner-integration are expected to expand further in market eggs and turkeys. Further gains in marketing efficiency are likely.

Increased emphasis on consumer protection has resulted in better annitation in positry processing plants and uniform Rederal-State inspection standards. Legislation bringing egg processing plants under Federal immention as off July 1, 1971, is somethar step toward better quality product legislation also will result in uniform Federal-State grad by July 1, 1972.

Table 33.--Further-processors of poultry: Plants and volume of ready-to-cook poultry meat-used, 1964 and 1970

Region :		P]	ants		:	Vo	lume	
Kegion .		1964		1970		1964		1970
	No.	Pet.	No.	Pct.	Mil. lbs.	Pct.	Nil. Ibs.	Pct.
orth Atlantic: Sast North Central .:	113	25.5 17.8	163 111	25.6	81 94	12.9	177 139	13.1
est North Central .: South Atlantic:	73 62	16.4	73 106	11.5	211 119	. 33.4 18.8	396 290	30 · 22 ·
South Central: Western	48 69	10.8 15.5	97 85	15.3 13.4	68 59	10.7 9.4	186 104	14.
Total	444	100.0	635	100.0	632	100.0	1,292	100.

Source: Poultry Div. Unpublished data, Consum. and Mktg. Serv., U.S. Dept. Agr.

Table 34.--Wholesalers of poultry and poultry products: Establishments and sales, census years 1954-67

Item and year	Merchant wholesalers	Agents and brokers	:Manufacturers' :sales offices :and branches	: Assemblers : of farm : products
	:	Numb	er	
Establishments:				
1954	.: 2,660	1/	NA	1/
1958	: 2,082	168	52	1,724
1963	: 1,942	104	29	1,533
1967	: 2,022	101	33	784
Sales:	:			
1954	: 1,475	1/	NA	1/
1958	.: 1,462	1/ 204	99	1/ 808
1963	.: 1,628	313	58	764
	.: 2,180	230	111	442

ts combined.

<sup>,</sup> Census of Business Wholesale Trade, U.S. Dept.

#### GRAINS USED FOR FOOD

Marketing grain for domestic food is often interrelated with merchandising grain for feed. Some industries in the food grain sector also export grain and grain products. Consequently, on evaluation of the structure, conduct, and performance of this sector is influenced by economic changes in the feed grain sector as well as those in the export market.

Movement of food grains from the fame to the consumer of bekery and cereal products an author of marketing and distribution industries. Their structure has changed considerably in number and size of setablishments, integration, end industry consumration. Her technologies have made it possible for fener and fewer elevators, millers, technologies have made it possible for fener and fewer elevators, millers, declined significantly, and this trend is likely to continue.

## Grain Elevators

Number of country elevators rose substantially from 1954 to 1963 but fell to the 1954 level in 1967 as shown below:

Year	Country elevator	rs Terminal elevators
:		Number
1954:	6,580	460
1958:	7,000	690
1963:	7,653	633
1967:	6,477	767

The change in country elevator numbers was related more to food and feed grain production that to densetic consumption of food grains. The earlier increase in elevators reflected a buildup of grain stocks, whereas the recent decline showed a depletion of these stocks. In contrast to country elevators, terminal elevators rose about 50 percent from 1994 to 1998, stabilized between 1958 and 1963, and had increased further by 1967. Growth in these elevators in 1963-67 probably reflects their increased relative efficiency compared with country elevators.

#### Grain Milling

Grain mill product industries manufacture whole grain into commodities such as flour, cereal, cake mixes, and strup. Since each industry can be differentiated by type of grain, product produced, or both, their economic structure is discussed individually.

## Flour and Meal

Plants producing flour and meal decreased a third from 1954 to 1967 (table 35). Wheat flour millers, which represent approximately half the establishments in the industry, had declines in plant numbers, as did communicaturers and prepared-flour mix producers.

Per capita consumption of flour and meal products has either been deding or stable, partly because price and income elasticatives of deemed are generally highly inclusatio. Also, consumers changed their testem during 1954-67; they prefer less flour- and meal-type products. As a result, value of shipments of the industry increased relatively little between 1934 and 1957.

Size distribution of firms seems to be responding to their volative efficiencies. The National Commission on Pool Mayeting found most entablish ments leaving the industry were small plants with high per unit costs. A few large plants were closed also, because they were faced with high costs, With this development, concentration in the industry declined from 1954 to 1950 (table 30).

Integration in wheat flour milling has stabilized. In the past, some firms producing connease produces from flour integrated back into flour milling and color meaning will flour for their own use. Firms which prices milles integrated forward by internasing their product line of consumer Her made from flour. At the seas time, many of these companies expended in a complementar nature into other product rares. As a resunit, flour milling operations of many large firms are only a small part of total company possessions.

In the early 1960's, air classification was discussed as a najor tochological imnovation in flow willing. This process was to enable mills to obtain closer tolerance on protein lewels, particle size, and ash content flour. Apparently, this technology has listed value in real world operate because very few mills have installed the equipment. No new installations are exceeded.

Flour milling profit rates depend largely on the type of flour produc The bakery flour market is highly competitive and milling profit rates are low. The prepared mix market has many differentiated products and milling profit rates are higher.

## Cereal Preparations

Structure of the cereal products industry was quite stable between 19 and 1967. Number of establishments remained at about 45, although number firms declined alightly. Concentration was relatively unchanged; the four largest firms accounted for 88 percent of total shipments.

Table 35,--Grain mill industries: Companies and establishments, value of shipments, value added by manufacture, and capital expenditures, census years 1934-67

			Grain mil	1 industries		
and year	Flour and meal	Cereal prep- arations	Rice	: Blended : : and : : prepared : : flour 1/ :	Wet corn milling	: : Total
:			<u>Rt</u>	mber		
Companies: ;						
1954:	692	37	65	123	54	NA.
1958:	703	34	61	112	53	NA.
1963:	510	35	62	140	49	NA.
1967:	438	30	54	126	32	NA.
Establishments: :						
1954:		46	80	131	58	1,118
1958:	814	43	72	117	59	1,105
1963:		48	74	165	60	965
1967:	541	45	68	148	45	847
			M1111c	on dollars		
Value of :						
shipments: :						
1954:	2,002.2	365.7	273.8	267,2	463.5	3,372.4
1958:	2,086.7	444.1	312.1	279.4	528.5	3,650.8
1963:		625.1	423.0	434.0	622.4	4,281.0
1967:	2,457.4	793.0	548.4	547.5	751.3	5,097.6
Value added by :						
manufacture: :						
1954:		177.2	44.3	106.1	178.7	836.9
1958:		243.1	53.2	118.1	249.4	1,056.9
1963:		365.0	80.5	177.8	290.9	1,287.3
1967:	491.3	473.3	103.8	233.1	353.6	1,655.1
Capital :						
expenditures: :						
1954:		4.4	3.5	5.4	16.4	44.9
1958:		17.1	1.4	8.6	18.1	67.9
1963:		15.3	3.3	6.1	26.1	74.3
1967:	26.3	18.4	9.8	10.5	40.5	105.5

 $\underline{1}/$  Data for 1963 and 1967 include refrigerated doughs; earlier data do not. Note: NA = not available.

Source: Bur. of the Census, Census of Manufactures, U.S. Dept. Commerce.

Table 36.--Concentration of value of shipments among the four and eight largest companies manufacturing grain mill products, bakery products, and spaghetti and macaroni, census years 1954-67

		Valu	1e o	f sh	ipm	ents	a	ccou	nte	ed fo	r	у	_
4	1a	ges	t co	mpan	ies		:	8	1a:	rgest	cc	mpan:	le
1954	Ţ	1958	1	963	1	967	:	1954	-	1958	Ţ	1963	1
						Per	ce	nt -					_
						-	-						
: 40		38		35		30		52		51		50	
: 88		83		86		88		95		95		96	
: 41		43		44		46		60		64		66	
: NA		NA		70		58		NA		NA		82	
: 75		73		71		68		93		92		93	
:													
: 20		22		23		26		31		33		35	
		NA		59		59		NA		NA		68	
: 26		25		31		31		37		41		47	
	1954 : 40 : 48 : 88 : 41 : NA : 75	1954 : : : : : : : : : : : : : : : : : : :	4 larges: 1954   1958	4 largest co	# 14rgest compan 1954 1958 1963 40 38 35 86 83 86 41 43 44 NA NA 70 75 73 71 20 22 23 NA NA 59	4 largest compenses 1954 1958 1963 1:  40 38 35 86 41 43 44 47 47 47 47 47 47 47 47 47 47 47 47	A largest compension  1934   1938   1963   1967	A largest compenses   1954   1958   1963   1967   1967   1968   1963   1967   1	4 largest compenies   6   1954   1958   1963   1967   1954	A largest compenses	A largest componies   8 largest   1954   1958   1963   1967   1954   1958   1965   1967   1954   1958   1	4 largest compenses   6 largest col.   1954   1958   1963   1967   1954   1958   1963   1967   1954   1958   1963   1967   1954   1958   1965   196	1954 1958 1963 1967 1954 1958 1963

Note: NA = not available.

Source: Bur. of the Census, Cansus of Manufactures, U.S. Dept. Commerce,

The stable structure is due, in part, to the dominant position of the leading companies and relatively high barriers to entry into the industry, the breakfast cereal market has a proliferation of differentiated products, advertising and ormsoction expenses are significantly higher per doller of a than for other industries of the food grain sector. High cost of promoting mee cereal products is an effective barrier to entry for new firms.

# Blended and Prepared Flour

Both number of companies and plants in this industry declined about 10 percent between 1954 and 1958 and abovemen 1956 and 1967, Date for 1953 and 1958 and abovemen 1956 are not comparable because later years include refrigerated dough. Pf which blend shy prespection with flour willing thick the later years include refrigerated dough. Pf the properties of the present the properties and from flow the properties of the prope

## Rice and Wet-Corn Milling

The rice stilling industry showed s modest decline in number of companies and establishments from 1954 to 1967. This decrease occurred even though domestic per capita consumption increased approximately 40 percent during the period and the export market expansies butterially. Yellue of shipments of the industry doubled. Small firms left the industry because they could not service the increased volume per sels in the market. Buyers turned to larger mills which could essity and more efficiently handle the large selses. Consequently, industry concentration has increased slightly.

Number of wet-corn millers declined a third between 1963 and 1967. Firms at locations with comparative economic disadvantages merged. Firms with multiplant operations closed some of the more inefficient plants and total number of slamts in the industry declined shout a fourth.

#### Bakery Products

Number of plants producing bread and other bakery products decreased about a third during 1934-67 (tuble 37). The decline was perficularly pronounced in the North East and North Central parts of the country where the majority of plants are located (tuble 38). Ohanges in structure are partially explained by population shifts, per capita demand, and improved production and arketing technology.

Increases in market demand for bread and bread-type rolls are largely due to increases in population. Markets showing the greatess growth are those with high immigration; markets with stable consumption have static populations. Bread bakers only 'rely on either prior reductions or increasing consumer income to have much effect on per capita consumption. Quantity of bread products demanded is very inelatic with respect to changes in price and income. Sweet goods have not been studied in much detail, however; for these, quantities demanded would probably respond quite reselfly to price and income changes.

To reduce per unit production costs, wholesale bekers are adopting continuous are and buth handling of ingredients for bread and rolls. Increased efficiency of large plants and changes in total demand have caused the largest decline in numbers of plants with five to D omnipowes. Plants with one to four employees (approximately are located in soleted arket areas, provide a pecial services, or specialist in caste and other sweet poods production.

Studies of broad distribution efficiency have indicated that increased marketing efficiency may be obtained through vertically integrated grocery chain bakers. Such bakers evoid the costly rack service distribution system because they usually deliver baked goods on pallest to each store. Instore personnal stock the bread racks along with other activities.

Chainstore bakers' share of the value of total industry production has remained relatively constant since 1938, at about 10 percent. Average size of chain bakertes has increased as number of plants has failen. Capital expenditures have risen, probably because firms have replaced small-sized facilities with larger, nows modern plants.

Table 37.--Industries baking bread and related products, and cookies and crackers: Companies and establishments, value of shipments, value added by manufacture, and capital expenditures, comsus years 1954-67

Item		Bresd and	related			Cookie
and year	Wholesale:	Grocery chain	Home service	: Retail : : multi- : :outlet <u>1</u> /:	Total	end cracke
			<u>N</u> t	mber		
Companies:						
1954	NA.	NA	NA	NA	5,470	NA
1958		NA	NA.	NA.	5,305	280
1963		NA	NA.	NA.	4,339	286
1967		NA	NA	NA	3,445	286
Establishments:					0,110	200
1954	5,426	142	217	318	6.103	311
1958		178	361	247	6,026	339
1963		153	281	289	5.010	356
1967		128	35	128	4.042	348
	-,				4,042	546
			Millio	m dollars		
Value of						
shipments:						
1954	2.617.5	271.1	333.5	123.0	3,345.1	806.
1958		382.5	406.1	179.6	4.098.6	982.
1963	3 508 2	465.5	333.5	198.8	4,506.0	1,150.
1967	4.400.7	468.3	98.2	135.4	5,102.6	1,363,
Value added by	,	400.5	2012	10014	3,102.0	1,303.
manufacture:						
1954	1,275.5	108.9	189.3	63.1	1,636,8	420.
1958		168.8	244.4	92.4	2,118.9	523
1963		225.9	201.5	108.1	2,403.7	627
1967		229.4	58.0	75.2	2,753.0	741
Capital	1				-,,,,,,,	****
expenditures:	:					
1954	60.6	4.9	7.7	2.6	75.8	NA
1958	81.7	7.5	9.9	5.1	104.2	15
1963	81.3	6.9	4.3	2.8	95.3	26
1967	: 115,2	9.2	1.0	2.5	127.9	24
	:					.,

<sup>&</sup>lt;u>1</u>/ Bakeries selling chiefly through nonbaking outlets operated by same company.

Note: NA = not available.

Table 38.--Plants manufacturing flour and meel, and bread and related products, by region, census years 1954-67

			Reg	ion		
Industry and year		: North : Central	: South	: South : Central	West	: United : States
:			<u>Num</u>	ber		
lour and meal: :						
1954	85	241	217	171	89	803
1958:	85	227	232	180	90	814
1963:	75	183	162	122	76	618
1967:	74	170	134	105	58	541
read and related :						
products: :						
1954:	2,092	1,896	518	749	848	6,103
1958:	2,142	1,768	564	692	819	5,985
1963:	1,826	1,395	483	563	743	5,010
1967:	1,474	1,090	414	475	589	4,042

Source: Bur, of the Census, Census of Manufactures, U.S. Dept. Commerce.

The typical bakery market was characterized behaviorally by a Nebrasha tuby as being a differentiated bilateral oligopoly. Wholesale baking firms compare one side of the bilateral oligopoly and retail grocers constitute the other side. Virtually all markets have on oligopolistic core of wholesale aking companies surrounded by a firing of smaller bakers. Intermingled in itstemal oligopoly, retail grocery markets have a connectrated core of superabled grocers and a fringe of smaller stores. The two concentrated cores of safet power-chair supermarkets and wholesale belower-segoristic comus under high the differentiated commodity (troud) is sold, thus forming a different not health; and consequent control of the shelf, and the shelf and

Retaining control of the bread all the way to the consumer is a source familter power for wholesale abere. Extent of a wholesaler's market power a based on its market phase and on its success in maintaining or improving t. Molacaler's advertised broads lead to brand jought and, benefore, help in the state of the property of the province of the prov

The supermarket chains (corporate, cooperative, and voluntary) can exert heir market power in two ways. First, most larger chains have sufficient read sales to justify baking their own broad. This attuation concerns whole-ale bakers because private-label bread sold at lower, traffic-building prices

drastically affects demand for their own advertised broads. An exeminact of per unit costs by the TC indicated that supermarkets among produce by any cheaper than wholesale bakers. But supermarkets total per unit cost are lower because of lack of advertising, large drop dailveries, and low losses from atale bread. These lower per unit costs may explain to part of the per cost of

Second, an implicit threst exists that supermarkets not producing the won bread may deaded to do so. As a result, some wholesaie bakers have us taken privace-label production contracts with chain supermarkets, probably at prices companie to what the would cont chains to bake their own. The taken are produced to the production of their own the contract of the proportion of their private-label production from 17 percent in 1964. Cooperative and multistate corporation whe sale bakers raised proportions of their private-label production from 2.7 o percent in 0.7 to 3.7 percent in 1964. Label break manner than two less to their private-label production from 2.5 because the order of their private-label production from 2.5 because the contract of the contract o

## Cookies and Crackers

Number of plants and firms in the cookies and crackers industry has a relatively constant (cable 37). However, wereage value of shippenness per plant rose about two-thirds between 1954 and 1967. Per capita demand for industry products, particularly smark items, has been increasing as a restractive of the second of the second of the second of the second shift is effecting the demand for less and changing consumer tastos, the are primarily consumed by low-income groups.

the expense of advertising and promoting a new anack item is a substabarrier to entry for a new firm, however, oxisting firms find it profitable to open new plants. The four largest firms producing cookies and cracker held 39 precent of the total amounts in 1957, the same as in 1957, the top of the contraction of the second of the contraction of the c

## Maceroni and Spaghetti

Number of companies and establishments producing macaroni and spaghe products declined slightly between 1954 and 1967, as shown in the following tabulation. However, value of industry shipments was over two-thirds green in 1967 than in 1954.

Decrease in company numbers may be due to merger and acquisition actioning firm. Value of shipments could have risen because of increased van of macaroni and spaghetti products, as well as sore production of product

with higher value. Such strategies seem to offset the pressure of a decline in per capite consumption because of consumer incomes and consumer tastes that are shifting ways from starchy foods.

Year	:	Companies	1	Establishmente	: Value of : shipments	: Value added by : manufacture
	1		No	<u></u>		Mil. dol
1.954	÷	226		233	154.8	52.6
1.958	. :	205		214	180.2	67.1
1963	. :	207		221	222.9	96.0
1967	.:	190		205	266.0	119.7
	:					

# Outlook

Food grain industries producing products with a high income elasticity of demand or appeal to consumers' taste will be the most profitable. Such products include smack items and conventence, or preprocessed foods. Firms in these industries will probably increase the size of their plants and build a few new once to supply the increase demand.

Industries which produce products with inelastic price and income demand curves and decreasing consumer preference rely heavily on population growth to maintain or improve total demand. Since the rate of population increase is declining, these indusfree will be faced with contracting markets.

#### PRILLIAS AND ARCEAUTES

Ithe most other subsectors of the food processing industries, the fruit and vegetable subsector is continually changing, on the demand side, determinants-including population, income, consumer tastes and preferences, and continually changing the product of the continual conti

#### Processing Industries

#### Number of Establishments

Establishments engaged primarily in camning fruits and vegetables decline from 1,758 in 1954 to 1,223 in 1967, or 30 percent (table 39). A decrease also occurred in number of employees. In contrast, total payroll and value added by manufacture increased sharply as value of total shipments rose during 1954-67.

Table 39.--Processed fruits and vegetables: Establishments, employees, payroll, value added by manufacture, and value of shipments, by type of processing, census years 1954-67

Type of processing and year	: :Establish-: : ments	All employees		Value added	Value	
		Number	Payrol1	by manufacture	of shipments	
Canned fruits	Number	Thousands	Million dollars	Million dollars	Million dollars	
and vegetables: 1954 1958 1963	.: 1,758 .: 1,607 .: 1,430	119.8 100.1 102.4 100.1	354.7 319.7 382.1 473.8	830.0 808.3 1,029.5 1,413.3	2,228.9 2,227.0 2,742.8 3,467.8	
Frozen fruits and vegetables: 1954	.: 266 .: 426 .: 650	21.4 39.5 51.7 64.3	59.2 126.8 202.4 293.9	148.5 323.8 550.2 759.3	417.1 1,025.9 1,548.7 2,066.8	
Dehydrated food products: 1954 1958 1963	.: 161 .: 176	7.0 7.6 9.2 11.1	22.0 28.3 41.7 58.0	55.2 75.5 115.8 167.7	192.2 273.3 318.7 420.8	

Source: Bur, of the Census, Census of Manufactures, U.S. Dept. Commerce.

In the same period, establishments engaged primarily in freezing fruits and vegetables more than doubled, although the total number declined slightly between 1963 and 1967. In 1967, the freezing industry was about one-half the

size of the caming industry, measured by number of establishments and value added by manufacture. The freezing industry has grown rapidly in semployees, payroll, value added by manufacture, and value of shipments. The latter sundruvied from 1954 through 1967.

Establishments engaged in manufacturing dehydrated food products increased steadily between 1954 and 1967, for a net gain of 21 percent. The number of establishments is about one-third that in the freezing industry and one-seventh that in the canning industry and one-seventh that in the canning industry. Also, dehydrated food manufacturers tend to produce other items besides fitted and weestable products.

## Size of Establishments

Between 1954 and 1967, while the total number of fruit and vegetable canning establishments was decreasing, average size, measured by both employment and output, was increasing. Average value added by manufacturing per establighment increased from 8472,000 in 1934 to 81,2 million in 1967.

Both total number and average size of establishments freezing fruits and vegetables increased between 1954 and 1967. Average value added by manufacturing increased from \$558.000 per establishment to \$1.2 million.

Debydration establishments also increased in number and size during 1954-Rowever, their average size was considerably smaller than that of caming and freezing establishment. As measured by value added by manufacturing, average size of dehydration establishments increased from \$373,000 in 1934 to \$942,000 in 1967.

### Size Distribution

Practically all of the drop in camning establishments between 1954 and 1976 occurred in size groups of less than 100 comployees (table 40). Establishments with 100 to 499 employees rose slightly. The largest size group, 500 and nors employees, dropped from 25 firms in Section 25 firms

Frozen fruit and vogetable establishments with 100 or more employees increased steadily from 1956 to 1967. In contrast, establishments with less than 100 employees rose from 1956 to 1963 but declined in 1967, Newerthelses, in 1967, 60 percent of all steadslishments who one to 19 mm/loyees. Five parcent of all freesing establishments were in the largest size group, in contrast to only 2 percent of the comming firms.

Dehydrating establishments are of smaller average size than canning and freezing plants. Throughout 1954-67, there were more firms in the one-to-four employee size group than amy other. Although establishments in all size groups increased, the group with 100 or more employees grew the most.

Table 40.--Size of fruit and vegetable processing establishments, by number of employees, census years 1954-67

:	Establishments with						
Year :	1-4 employees	5-19 employees	20-99 employees	100-499 employees	: 500 : or more : employeas	: Total	
			<u>Numb</u>	ber			
Canners: :							
19541	377	383	715	254	29	1,758	
1958	285	409	627	266	20	1,60	
1963:	276	318	547	266	23	1,43	
1967:	281	210	433	273	26	1,22	
Freezers: :							
1954	41	57	104	59	5	26	
1958:	51	112	138	111	14	42	
1963:	139	165	194	136	16	65	
1967:	1.35	110	186	147	29	60	
Dehydrators: :							
1954	45	39	42	22	0	14	
1958:	49	45	41	26	o o	16	
1963:	42	54	57	23	0	17	
1967	51	46	46	35	0	17	

Source: Bur. of the Census, Census of Manufactures, U.S. Dept. Commerce.

#### Location

Number of fruit and vegetable comming establishments declined in sil regions of the country from 1994 to 1967. The decrease was greater in the North Central Region (table 41). Matablishments in the Northeant and Southe regions also dropped, but their nhare of the total idd not change. In cent the West's share of the total increased from 21 to 24 percent, although the actual number of establishments in the region dropped from 364 to 298.

Freesing establishments increased throughout the country during 1954-67, me sharpest first owes on the North Central Region, where the number jumped from 30 to 165, or from 11 to 24 percent of all establishments. The number in the Northeast more than double, but the share of the total remained unchanged at 22 percent. The West also had a large increase in establishment is the first part of the stable of t

Table 41.--Fruit and vegetable processing establishments, by type, census years 1954-67

Type and year	Northeast :	North Central	: South	: : West :	United States
			Number		
ners: 954 958 963 967	348 303	553 459 404 341	486 436 385 336	364 364 338 298	1,758 1,607 1,430 1,223
ezers: 954 958 963 967	95 145	30 68 153 145	69 109 140 130	110 154 212 198	226 426 650 608
ydrstors: 954 958 963 967	: 1/ 28 : 1/ 28	$\frac{\frac{2}{2}}{\frac{2}{15}}$	$\frac{\frac{3}{3}}{\frac{7}{7}}$	4/ 119 4/ 133 141 136	148 161 176 178

<sup>/</sup> Includes firms in North Central Region.

Fource: Bur, of the Census, Census of Manufactures, U.S. Dept. Commerce.

Data on location of food debydrating establishments are not as complete for other processors. In 1967, more than three-fourths of these establishments were located in the West. The Northeast Region ranked second with 11 cent, the North-Central had 8 percent, and the remaining 4 percent were the South. Based on available data, little change has occurred in location these establishments since 1950.

## ctical Integration

Fruit and vegetable growing and processing has become more interrelated recent years, although most production and processing is no intergrated. wever, contracts between bargaining associations and growers and processors a more important than formerly. As number of growers declined, it became later for producers to use these approaches to improve their chances of things better prices and terms of trade.

<sup>3/</sup> Included in West.

Includes firms in South.

Praif processing cooperatives account for an important share of all full processing scitty. In 1964, cooperatives packed approximately 46 percent of dried fruits (figs, prumes, and raising); 3 percent of cammed decidence fruits and judge; 18 percent of freem decidences fruits and entries, and prairies, and 42 percent of processed cirrus fruits and 92 percent of processed cirrus fruits and 1964, asles by fruits and prairies, copporatives in cooperatives decreased (25), and 1964, sales by fruit and fruits of 1964, asles by fruit and 1964, asles by fruit and 1964, asles by fruits and

# Contracts

Only a minor portion of the vegatables used for processing are obtained through open-market purchases. Processors usually contract with producors before crops are grown to ensure that supplies of favored varieties and qualities will be more nearly adequate.

Prices are indicated in a large proportion of contracts, either in specific price commitments or in methods of price calculation. Contracts contain many different specifications for such items as variety, grade, seed fortilizer, and cultural practices. Most contracts specify arrangements for use of labor, coursent, materials, and, in come instances, fluoning.

# Bargaining Associations

Bargaining associations act as agents in establishing contracts between their members and buyers, need importantly for processing cryon. These organizations have been used by dairy producers for many years, but in recenyers, their use also has grown drawnizately in the fruit and vegetable industry. Rearly all fruit and vegetable bargaining associations in oxiston today were organized within the part 15 years. The American Parm Bureau has taken an especially active interest in bargaining and in 1955 had affill organization coverting in 35 States to help organize and sair producers it their bargaining activities. Even so, most associations have required severy years to entile sensing prover years to entile sensing the cover of the proverse of

# Government Programs

The fruit and vegetable processing industry is relatively free of public program in marketing both the res and fitsished product. In this industry, program is a selected to the control of the control of the control of the but mechinery does exist for producers and processors to institute market but mechinery does exist for producers and processors to institute market agreement and order programs. Very few of these orders are in effect for processing fruits and wegetables; most market orders are in effect for processing fruits and wegetables; most market orders are included to committee. And form proceduler orders are the control of the control of the committee of the control of the contr

# Industry Concentration

Although number of firms in the largest size group (total assets of \$10 million or move) is relatively musal, total assets, gross sales, and profits are highly concentrated. In 1968, shout 71 percent of sasets, 62 percent of profits for all component firms in the processed fruit and vegetable industries were accounted for by the largest firms (table 42). Setween 1954 and 1968, firms with assets over 910 million increased their share of total assets and gross sales by 7 percentage points and profits after taxes, by I percentage points. Shares of these litems and profits after taxes, by I percentage over the period. However, profits after taxes of the smallest filmed over the period. However, or the state of the smallest filmed over the period. However, and the smallest filmed over the period.

The proportion of total value of production accounted for by the four largest companies trended downward from 1954 through 1957 (toble 43). By 1957, the four largest fruit and vegetable cannors accounted for 22 percent of production. Due four largest freezers of fruits and vegetables had 24 meantly a third of production. At the 30-firm level, both cannors and freezers accounted for a little over half of total value of production. However, for the cemmers, the share had remained quite stable since 1954, while the share of the 20 largest freezers had trended sharply downward. The share accounted for by the 20 largest depictors was considerably higher than for ferom 37 percent in 1954, whereast in 1954, while the same in the same in the same in the same interest in the same interes

### Conditions of Entry

Two structural characteristics are of particular importance in the processed fruit and vegetable industries as possible barriers to entry of new firms-reconomics of size and product differentiation.

Economies of size in production determine the efficient size of a firm.

This size may or may not be a berrier to entry, depending on its relation to total industry output. The larger the efficient size relative to the industry, the more difficult the entry for a new firm.

The types of economies of size in fruit and vegetable camning and freezing plants have been shown in numerous studies in which product cost estimates for various sized model plants are developed with economic-engineering techniques,

In a series of cooperative atudies between North Carolina State University and the Economic Research Service, USBA, canning plant size relationships were examined. For canned whole tomatoes, costs per case declined as output per hour and number of hours of operation per season increased (table 46). The smallest seasonal output that returned a profit was 70,000 cases (100 cases) are considered to the consideration of the consideration of the consideration of the consideration of the considerated large.

Table 42.--Canned and preserved fruits and vegetables, and seafood: Firms, assets, gross sales, and profits, by size group, selected years, 1954-68

Item and :-		As	set size of fi	rm	
	Under	:\$100,000-	:\$1 million-:	\$10 million:	Total
year	\$100,000	: 999,000	: 9,999,000 :	or more :	
			Number		
			-		
irms:					
1954	207	452	164	20	843
1958	575	1,012	264	32	1,883
1963	696	956	304	41	1,997
1967:	608	811	341	45	1,805
1968	566	621	341	60	1,588
:			Percent -		
;					
Total assets: :					
1954:	0.6	10.2	25.7	63.5	100.0
1958:	.9	13.0	27.7	58.4	100.0
1963:	.7	11.2	23.5	64.6	100.0
1967:	.4	6.7	23.6	69.3	100,0
1968:	.5	5.9	22.7	70.9	100.0
Gross sales: :					
1954:	1.0	15.0	29.9	54.1	100.0
1958:	1.4	17.5	29.4	51.7	100,0
1963	2.0	15.5	26.0	56.1	100.0
1967	2.5	9.2	28.0	61.3	100.0
1968	1.6	9.5	27.0	61.9	100,0
Profits after taxes: :					
1954	1.2	10.4	24.0	64.4	100.0
1958	.4	2.7	24.0	72.9	100.0
1963	1.6	9.9	16.4	72.1	100.0
1967		3.3	24.4	71.1	100,0
1968		6.4	15.1	75.1	100.0
	:				

Source: Int. Rev. Serv. <u>Source Book of Statistics of Income, Corporation Income Tax Returns</u>, U.S. Dept. Tress.

Table 43.--Value of shipments in fruit and vegetable processing industries,

Type of industry	-					accounted fo	
and year	:	4 largest	: 5-8	larges	t:	9-20 largest	
and year	:	firms		firms		firms	: firms
	:						
	:			P	erc	ent	
	:						
anned fruits and	:						
vegetables:	:						
1954		28		11		13	52
1958		29		10		16	55
1963		24		10		16	50
1967		22		12		18	52
rozen fruits and							
vegetables: 2/							
1954		39		16		16	71
1958		31		1.2		24	67
1963		24		13		17	54
1967		24		12		19	55
150/	:	24		12		13	,,,
ehydrated food	:						
products: 3/	:						
1954	:	48		21		18	87
1958		45		21		16	82
1963		37		19			82 80
						24	
1967	:	32		18		25	75
	:						

<sup>1/</sup> Includes value of primary and secondary products made, and miscellaneous receipts. Primary product specialization for all firms in the industry was 90 \* percent in 1954, 1958, and 1967 and 89 percent in 1963.

<sup>2/</sup> Based on SIC classification which excluded frozen prepared foods and soups. Includes primary and secondary products made, and miscellaneous receipts.

<sup>3/</sup> Based on SIC classification which in 1963 included nuts, as well as dried and desivorated fruits and vegetables, and packaged sour mixes from dehydrated ingredients. 95 percent of total output of plants in the industry has consisted of dried and dehydrated products.

Source: Bur. of the Census, <u>Census of Manufactures</u>, <u>Concentration Ratios in Manufacturing</u>, U.S. Dept. Commerce.

Table 44.--Canned whole tomatoes: Estimated plant operating costs and net

Rate of	Length	of operating se	ason in hours			
output	300	500	700			
	Annus	1 operating cost	s per case of			
		24/no. 303 can	8 <u>V</u>			
		Dollars				
ases per hour:	4.02	3,60	3,42			
400		3.28				
800	3,30	3,03				
1,200	3.12	2,91				
1,500	3.02	2.85	2.78			
	Annual net return per plant 2/					
		Dollars				
100	-15,485	.5,025	5,435			
400		43,900	106,180			
800		188,587	328,737			
1,200	136,565	352,667	568,769			
1,500		487,207	753,845			
	·					

 $<sup>\</sup>underline{1}/$  Assumes raw product cost of \$35 per ton and other costs as listed in source.

emough to be a barrier to entry. Net returns increased throughout the range of output covered, to a maximum of 1.05 million cases (1,500 cases per beaut for 700 hours). This maximum is about 3 percent of the industry total, which say be large enough to cause a barrier to entry. Thus, for large-volume commodities such as tomatees produced in simple-product plants, a firm sight sake and becoming fully competitive could be quite difficult. Afficient sake and becoming fully competitive could be quite difficult.

<sup>2/</sup> Assumes raw product cost of \$35 per ton and selling price of \$3.50 per case.

Source: Mathia, G.A., Pearson, J.L., and Ela, O. An Economic Analysis of Whole Tomato Comming Opportunities in the South. N.C. State Univ., Reon. Inf. Ret. 17, May 1970.

Canned okra in a commodity with relatively small industry volume. The maintams profitable output in a single-product plant was found to be 50,000 cases per season, about 15 percent of total industry output. Returns to size continued through 400,000 cases, more than total annual industry sizes, Clearly, the berrier of entry to a single-product oter casming plant is high in actual practice, the problem of large plant size in reduced through multiple-product operations. In these firms, the large volume uscessary for mathematical cases of the produced with reduced impact on individual commodity markets.

Recommise of size may exist in marketing or distribution as well as in production. However, roughly two-third of camman and freaters amploy brokers wather than develop their own marketing facilities. This practice tends to yeduce barriers to entry arising from someomics of size in marketing.

A second aspect of condition of entry, product differentiation, also has considerable importance in the fruit and vegetable processing industry. Product differentiation is accomplished through labeling practices and advertisins.

Among both camning and freezing plants, alightly more than one-half the foctal freit and vegetable pack was marked as packer-label merchandize in 1564 (b). Among camning plants, a positive relationship was found between the packers of the output of small canning plants was marked as packer label, compared with three-fifths of the output of large canning plants. In contrast, roughly three-fourths of which half that for large freezing plants.

Product differentiation is developed and exploited primarily through advertising. If large firms are able to advertise more than small firms, it could constitute a berrier to entry. In 1964, 67 percent of large canning and freeting plants engaged in direct consumer-oriented selventising, including that on the radio and in mesospapers, compared with 29 percent of medium-tized that the result review, such as point-of-sela metarials, were provided by about 67 percent of large-stard plants, compared with 27 percent of medium-sized and 7 percent of small plants.

large firms also allocate a greater percentage of their gross sales to advertising them do smaller firms. For selected years during 1954-68, expenditures for selvertising by large firms ranged from 3,3 to 4 percent of sales (cable 45). Firms in the next smaller site group, \$1 multion to \$10 million total assets, spent a small and declining percentage of gross sales for selvertising over the period. Dependitures by the two smallest groups of firms, though quite created during the period, were considerably less than those by large firms.

Table 45.--Advertising expenditures as percentage of gross sales for firms comning and preserving fruits and vegetables and seefcods, by size of firm, selected years, 1954-68

:		A:	set size of fin	cm.	
Year	Under \$100,000	\$100,000- 999,000	\$1 million- 9,999,000	: \$10 million : or more	Average
:					
11			Percent		
:					
1954 .:	0.9	1.0	1.8	3.8	2.8
1958 .:	1.2	1.0	1.8	3,6	2.6
1963 .:	.8	1.0	1.3	4.0	2.8
1967 .:	2.8	.5	1.2	3,5	2.6
1968 .:	1.3	.3	.8	3.3	2.3

Source: Int. Rev. Serv. Source Book of Statistics of Income, Corporation Income Tax Returns, U.S. Dept. Tress.

Of the total amount spent for edvertising, a large and increasing percentsgs was spent by large firms. In 1984, their share of the total was 74 percent and by 1968, it was 89 percent (table 46). The smallest firms accounted for only 0.9 percent of total advertising expenditures.

Table 46.--Distribution of advertising expenditures among firms canning and preserving fruits and vegetables and seafoods, by firm size, selected years, 1994-68

Year -			es for firms with as	set size of
:	Under	: \$100,000-	: \$1,000,000-	: \$10 million
	\$100,000	: \$999,000	: \$9,999,000	: or more
:-			- Percent	
;				
1954 .:	0.3	5.6	19.8	74.3
1958 .:	.6	6.3	19.8	73.3
		5.7		81.1
1963 .:	,6			
1963 .: 1967 .: 1968 .:	2.6	1.7	12.6 12.7	83.0

Compiled from: Source Book of Statistics of Income, Corporation Income Tax Returns, Int. Rev. Serv., U.S. Dept. Trees.

# Industry Profits

The general level of profits serves as an approximate indicator of the scent of competition and overall performance in an industry. For a sample of firms from the canned and preserved fruits and vegetables and sasfoods industry, profits as a percentage of sales were 2,34 percent in 1963 (table 47), in 1966, they rose to 2,63 percent and dropped sharply the following year to 1,39 percent. Profits as a percentage of temptile net worth and of net working optical showed similar trends. Compared with those in 71 lines of samufacturing apital showed similar trends. Compared with those in 71 lines of samufacturing access the control of 
Table 47. -- Selected measures of profits of firms canning and preserving fruits and vegetables, and seafoods, 1963, 1968, and 1969

:	Firms	Net profits on					
Year	reporting	Net sales	:	Tangible	Net		
		<u> </u>	net worth	working capital			
:	Number			Percent			
1963:	58	2.34		8.35	14.54		
1968:	68	2.83		9,35	16.19		
1969:	68	1.93		5.79	13,26		
:							

Source: Key Business Ratios, Dun and Bradstreet, Inc.

### Fresh Fruit and Vegetable Wholesaling

The wholesaling asymmetry fitted the wegatable industry, as classified by Bureau of the Genus, contains three groups—merchant wholesalers, agents and brokers, and assemblers. Assemblers consist of firss located at shipping point or production areas that recalive produce from producers and assemble it in a form ready for disposit to terminal markets. Agents and brokers primarily make arrangements for transferring the produce through the brokers primarily make arrangements for transferring the produce through the selers are located at terminal markets and mainly reactive produce the bulk quantities and break it down for sale to readlars or other wholesalers.

### Number of Establishments

As measured by number of establishments, nerohant wholesalore are by for the largest segment of the wholesals frosh fruit and vegetable inductry (tells 48). In 1967, there were approximately five times as many merchant wholesalers as agents and brokers or as assemblers. However, during 1954-67, the trond

Table 48.--Fresh fruit and vegetable wholesalers: Establishments, total sales, and average sales per establishment, census years 1954-67

Number	
Number	
893	1,993
989	2,297
1,085	2,106
1,029	1,164
Million dollars	
1,591	1,288
1,880	1,458
2,088	1,505
2,467	1,057
	-,
1,000 dollars -	
1,782	646
	635
	715
	908
	1,901 1,924 2,398

Source: Bur, of the Census,  $\underline{\text{Census of Business, Wholesale Trade}}, \text{ U.S. Depi Commerce,}$ 

in number of establishments in each of these groups was quite different. Merchant wholesalers decreased, with a met decline of 19 percent. In contrast, agents and brokers increased, with net gain of 15 percent. Assemblers remained fairly stable at sroum 2,000 establishments from 1954 through 1963, but dropped sharply in 1967, with a net loss of 42 percent.

Sales of merchant wholesalers fell from 1954 through 1963 and rose sharply slope, for a met gain of 22 percent. Sales of agents and brokers increased steadily throughout the entire period, with a net gain of 55 percent. In contrast, sales of assemblers rose in 1958 and 1963 but dropped sharply in 1967. for an overall loss of 18 percent.

### Size of Establishment

As measured by annual sales per establishment, the agents and brokers group averaged largest, assemblers mext, and merchant wholesalers, manilest (table 68). All three groups trended upward in average establishment size during the period. Agents and brokers increased 35 percent in sales per catablishment; assemblers, 41 percent; and serchant wholesalers, 50 percent,

# Location

Only the West showed a rise in number of marchant wholesalers during 193467, with all of the increase occurring between 1933 and 1967 (table 49). The
share of total number of satabilahments located in the West Tose to 22 percent
in 1967, up from 17 percent in 1934. The Southern Region also increased its
share of total number of firms, from 27 percent in 1934 to 30 percent in 1967,
Although dropping in number of actabilahment, he South locat lace than the
number of satabilahments. The Northmant rembed second as 29 percent and the
North Central Ragion was fourth with 20 percent.

Table 49.--Location of fresh fruit and vegetable wholesale establishments, census years 1954-67

Item and year	Northeast	North Central	South	West
		Number		
Merchant				
wholesalers in :				
1954:	2,092	1,580	1,734	1,114
1958	1,874	1,501	1,849	1,067
1963		1,144	1,501	913
1967		1,079	1,592	1,126

Source: Bur. of the Census, Census of Business, Wholessle Trade, U.S. Dept.

#### Vertical Integration

Pormalized sarketing arrangements are not as widespread in the fresh fruit and wagetable aspents as on the processing aspent. However, growers for the fresh market have used considerably the machinary for inactivating marketing aspecesant and order programs. These programs apressed a particular high electronic process. These programs primary results as generally had a processing the process of 
Table 50 shows number of producers included and farm value of fruit, vegetable, and tree mut crops covered by Federal marketing agreements in 1970. In addition to the 46 Federal orders listed, other crops or production areas were organized under State legislation.

Apparently, direct buying, developed by large chains, has not reached the proportion expected. Date collected by the Market New Service indicate that fresh fruit and vegetable unloads delivered direct to chains in 23 U.S. cities remained close to a third of the trail between 1964 and 1970.

#### Industry Profits

A sample of fresh fruit and vegetable wholeselers had smelan net profits of il percent of net sales in 1963, 1.) percent in 1967, and 1.1 percent in 1968 (able 31). These were about thaif as large as profits per dollar of sales by fruit and vegetable processors. Profits on tangible not worth trended upward for fresh wholeselers and were higher in 1967 and 1988 than for processors that the sales of the sal

Frofits as a percentage of sales for fresh fruit and vegetable wholesalers in 1963 renked 15th mong 32 lines of wholesale business, dropped to 20th in 1907, and 27th in 1968. However, in profits on tengible net worth and neither the contraction of the profits on tengible net worth and neither the profits of the profits

Table 50 .-- Pruit, wegetable, and tree out marketing agreement and order programs in effect during fiacal year 1970

						-
		Estimated :	::		Estimated	
	Dedore	number of :	number of in manual	Confee	number of	1
		commercial:			commercis)	commercial; farm value
		producers :			producers	
			1,000 ::			1,000
		Number	dollars ::		Number	dollars
	••		::			
	Offires fruits:		:: Dried fruits:	125		
	California and Arizona Navel and		:: Celifor	California dates	160	2.578
	miscellaneous oranges	009.9	57.018 :: Californ	California dried promes		10 1.10
	California and Arizona Valencia			California raisins	4.600	63,758
	oxanges	4,700	43,792 :: Vegetables:		,	
	California and Arizona desert		:: Florida	Florida celary	647	23.946
	grapefruft	909		Florida tomatoes	435	64,359
	- 3	2,350	89,208 :: Idaho sa	Idaho and eastern Dregon onions		15,558
	Florida oranges, grapefruit, :			Texas lettuce	146	4.788
	tangerines, and tangelos		376,034 :: South To	South Texas onions		17,989
	Florida Indian River grapefruit		J/ :: Texas to	Texas tonatoes		2,085
	Florida Interfor grapefruit		1/ ::Potatoes:			
	Florida lines		::	Colorado		23,286
	Texas oranges and grapefruit	4,000	20,934 :: Idaho at	Idaho and eastern Oregon		143,263
	Decidoous fruits:		.: Maige .:	Majpo	2,148	77,220
75	California Bartlett pears, plums, and :		See Engl	New England, except Maine	748	11,000
	Elberta-type peaches		:	Oregon and Northern California	850	25,026
	California negtarines		9,240 :: Southess	Southeastern States (Virginia-North :		
	California olives			Carolina)	1,400	12,578
	California Tokay grapes		12,129 :: Washing:	Washington		49,786
	Colorado peaches					
	Florida avocados		3,629 :: Californ	California almonds	6,954	72.834
	Georgia peaches			Oregon, Washington, and California :		
	Ideho and Oregon prumes			valeuts	000,6	52,296
	Utsh peaches		834 :: Omegon's	Oragon and Washington filberts	1,639	4,088
	Washington apricots		610 :: Peanuts 2,	610 :: Poznuts 2/	86,860	311,451
	Washington sweet cherries		8,092 ::Washington	8,092 ::Washington, Oregon, Idsho, and California :		
	Washington peaches		494 :: heps 3/	494 :: base 3/	237	21,305
	Washington, Oregon, and California					
	winter pears	1,800	14,066 ::			
	Washington and Oregon Bartlett pears		15,420 :: Total (4	46 orders)		1,839,961
	Weshington and Oregon prumes		3,835 ::	3,835 ::		
	Cranberries		29,717 ::			

1) Dickled more florids properate shows.

2) Marketing appeared only, twent stress of the shows, firetis, decrifa, Ministripy, Soul Danilas, Arison, Albanas, Land, Achama, Paris, Masser, Seria Oscilas, Arison, Albanas, Pers, Masser, Seria Oscilas, Tamespee and Virginia.

Source: Consum. and Mitg. Serv., U.S. Dept. Agr.

Table 51.--Profits of fresh fruit and vegetable wholesslers as proportion of sales, not worth, and working capital, 1963, 1968, and 1969

:	Firms :	Net profits as proportion of				
Year	reporting	Net sales	: Tangible : net worth	: Net ;working capital		
			Percent			
963	56	1,12	7,58	15.34		
968:		1,32	10,17	17.06		
1969:	64	1.10	10.65	18,10		

Source: Key Business Ratios, Dun and Bradstreet, Inc.

### FATS AND DILS

Marketing of oilseeds and wegetable oils has been affected by many forcer including increases in oilseed production, now use of wegetable oils and fatt in food products, and greater importance of oilseeds and fatt and oils in the export market. In response to these forces, the fatt and oils inductry has changed in organization and structure; processing mathods and techniques; and size, number, and type of mills processing the various types of oilseeds.

Dementic per capita consumption of fata and oils for both food and industrial uses increased from about 70 pounds per person in the 1950's and artly 1860's to about 80 pounds in 1970. The greater proportion of the faces occurred in consumption of food fata. In addition, the export market has been a major outlet for fats and oils commodities. In 1970, dementic production of fats and oils accounted for almost one-third of the world's total fats and fats and oils produces have become the adjor U.S. dollar earner among agricultural exports.

Soybean oil dominates the domestic food fat market. It is continuing to gain an increasing share and use has more than tripled since 1950.

#### Number of Plants

During the past two decades, the fate and cile industry has experienced a drop in number of processing stablishments and an increase in size of remaining plants because of new and more efficient anothinery and equipment, has result, operations have become more efficient and cily jueld has increased, Such changes have occurred both at the first level of wagetable oil processing (exphema and cottomased oil millis) and in the final stages (processing of vegetable oils into consumer products, such as margarine, shortening, saled and cooking oils, and saled dressing),

Cottonseed processing mills decreased 48 percent between 1954 and 1967, while soybeen processing mills increased 16 percent. Number of establishments manufacturing consumer products--margarine, shortening, and cooking ofis--fell between 1954 and 1958 but rose slightly between 1958 and 1957 (table 52).

Seasonal volume of soybeans crushed-the major U.S. ofleed crop-end volume of soybean oil produced increased more than threefold during the past too decadea. The 1969-70 crush was the heaviest on record, resulting in the highest utilization of the soybean industry! or crushing capacity during the past 20 years--96 percent. In contrast, volume of cottonseed and contronsed crush. About three-fourths of the industry! or crushing capacity was utilized during the 1969-70 season, which was also the highest level used during 1950-70.

Soybeam processing plants are located mainly in areas of heavy soybeam production or neal use. Until the mid-1940's, increase is number of plants occurred primarily in the Midwest; but since the 1950's, the increase has occurred primarily in the South, where soybeam production has been rising more rapidly. Regional shifts in plant location accounted for 22 new soybeam processing plants and 21 plant location accounted for 22 new soybeam processing plants and 21 plant closings during 1957-s; but numbers occurred mainly in the Plains States, lower Missizsippi Valley, Middle Atlantic, and Southeastern regions. By the 1957-56 crop years, the 9% explean processing plants were about equally distributed between the Corn Belt and other soybeam processing plants were about equally distributed between the Corn Belt and other soybeam processing

# Size of Plant

While number of plants processing shortening and cooking oil was decreasing, average size was tending to increase. Value of shipments of shortening and cooking oil per establishment and average value added to products munifactured roughly doubled between 1954 and 1957. Similarly, shortening and cooking oil establishments amplicying less than 1970 and 1

As extraction methods have changed, soybean processors have become considerably larger. Soybean oil mills presently crush three times as many soybeans, on the average, as in the early 1950's. Average value, or product shipments, has more than doubled. Average size of mill crush probably will

Table 52.--Fats and oils industries: Companies and establishments, value of shipments, and value added by manufacture, census years 1954-67

	:	:	: Value	of shipments		added by
Industry and		Establish				facture
year	: Companies	ments		: Average	1	Average
,	:			: per :establishmen	:Total :	establishmen
	<u> </u>			:establishmen	<u> </u>	estaolishmen
			Million	Million	Nillion	Million
	Number	Number	dollars	dollars	dollars	dollars
	- House a	Hamber	dorrara	2017019	GOTTALS	GOTTAES
Cottonseed oil						
wills:						
1954	145	286	592.3	2.1	111.7	0.4
1958		214	420.6	2.0	63.6	.3
1963	115	188	555.2	3.0	100.8	.5
1967	91	150	405.9	2.7	65.4	.4
Soybean oil :	:					
mills:	:					
1954		88	877.4	10.0	107.2	1.2
1958			1,080.8	9.2	139.6	1,2
1963:			1,473.4	14.4	152.1	1.5
1967	: 60	102	2,148.3	21.1	215.4	2.1
	:					
Other vegetable :						
oil mills:	:					
1954		63	338.1	5.4	36.6	.6
1958		46	314.7	6.8	42.1	.9
1963		47	234.2	5.0	42.7	.9
1967	: 34	41	236.7	5.8	41.8	1.0
	:					
Thortoning and						
g oils:		100				
			1,154.2	8.6	227.8	1.7
			1,239.1	11.8	221.5	2.1
			1,324.4	11.5	264.5	2.3
•••		115	1,/25.6	15.0	390.7	3.4

<sup>·</sup> not available.

of the Census. Census of Manufactures, U.S. Dept. Commerce.

Table 53.--Fats and oils industries: Establishments by size of work force, census years 1954-67

Industry and	Total :	Est	ablishments		
vear	establishments	1-19	: 20-99	: 100-499	
year	escabilsimencs.	employees	; employees	: employees	: employees
			- Number		
Cottonseed oil					
mills:					
1954	286	48	219	1/19	0
1958		51	151	1/12	ō
1963		35	140	1/13	ŏ
1967		38	104	1/8	ö
	:			_	
Other vegetable :	:				
oil mills:	:				
1954		26	19	5	1
1958:		26	13	7	0
1963		25	16	6	0
1967	41	23	12	6	0
Soybean oil					
mills:					
1954	- 88	19	50	18	1
1958		34	66	15	2
1963		21	58	13	0
1967		24	55	22	1
196/	102	24	33	22	1
Shortening and					
cooking oils:	:				
1954	135	54	34	45	2
1958		25	36	41	3
1963		29	39	43	4
1967		23	43	45	4
		23	43	45	4

<sup>1/</sup> Group designation is 100 and over.

Source: Bur. of the Census. Census of Manufactures, U.S. Dept. Commerce.

continue to go up during the next few years, as soybean production increases and new, more efficient mills take a larger share of the crush.

Cottonseed oil mills have also grown larger but the increase has been less than for soybean mills. Average value of product shipments par establish ment rose about a third from 1954 to 1967 but average value added to products in manufacturing went up only 12 percent.

The trend toward larger but fewer establishments is expected to continue as firms strive to increase efficiency and reduce operating costs through installation of new, more efficient operating methods and techniques.

#### Industry Concentration

Industry compensation in clissed milling and processing has shown a mixty pattern since the 1950's. Number of firms processing octonseed decreased Jy percent between 1954 and 1967. Value of shipments for the four larges! firms declised from 47 to 42 percent of total industry shipments. However, industry concentration of the eight largest firms rose slightly as a result of sub-stantial growth is sales of the fifth to eighth larges firms (toble 54).

Market concentration in the soybean industry, in contrast to the cottonset industry, has increased substantially since 1958, while number of firms has decreased. In 1967, the four largest soybean processing firms accounted for 55 percent of industry shipments, compared with 40 percent in 1958.

Number of firms and concentration has changed little in the shortening and cooking oils industry since 1958, The four largest firms account for slightly more than two-fifths of industry shirments.

#### Technological Improvements

Table 54.--Value of shipments accounted for by the four and eight largest oilseed processors and manufacturers of end products, census years

:		Value of ship accounted for		
Industry and year -	4 largest	: 8 large		ı t
	companies	: companie		
:				
<u> </u>		Percent	<u>t</u>	
ottonseed oil mills: :				
1954	47	57	72	
1958	42	54	71	
1963	41	56	72	
1967	42	60	80	
ovbean oil mills:				
1954	41	64	89	
1958	40	63	86	
1963	50	70	88	
1967	5.5	76	94	
ther vegetable oil mills: :				
1954	NA	NA	NA	
1958	66	93	NA.	
1963	58	83	99	
1967	56	78	99	
hortening and cooking cils: :				
1954	NA	NA	NA	
1958	44	69	NA	
1963	42	64	92	
1967	43.	67	93	

Note: NA = not available.

Source: Bur, of the Census. <u>Concentration Ratios in Manufacturing</u>, U.S. Dept. Commerce, Spec. Rpt. MG67(8)-2.1.

Other important developments closely related to industry technology and product development are increased industry interest in the use of safflower and sunflower oils in food products and development of meat analoge from oilseed proteins.

In recent years, demand for safflower oil for use in food products has grown. This demand stems primarily from the high content of polyumsaturated fatty acids and from public interest in reducing the level of saturated fat in the disc. Production and use of safflower oil more than doubled during

the 1960's. Practically all the oil is produced by a few firms in the West, Safflower oil is used mainly in production of food products, particularly soft margerines and salad and cooking oils.

Domestic commercial production of sunflower seed for its oil began in 1967 and has continued every year since them. Sunflower oil is a very highquality edible oil. It has greater flavor stability than most competing oils and consequently is used primarily in edible oil products. Domestic markets for sunflower oil sneer to be examediar faster than the sumply.

In the past decade, mest analoge have been developed from cilised protein which are similar in flavor and appearance to meats. Mest analoga are currently marketed in two forms, extruded and spun protein fibers. These products compete mainly with lower cost esser products, such as hashburger, where they can be used as extenders or replacements. Use of vegetable protein is expected to increase solutionationally in future years, perticularly in the inarticutional

#### Horizontal Integration

Recommended of size and rising sequisition costs have contributed to a decrease in single-pine tolleneed processing firms, particularly softwans, and an increase in plants operated by multiplent firms. Between 1957 and 1967, number of softwan processing firms declined from 68 to 51, a reduction of 25 percent (19). All of the drops occurred in number of single-plant firms, primarity was all outfits with casectites below 150 tons per day.

Multiplant soybees processing firms only increased from 11 to 12 between 1975 and 1957, but plants owned or leased by these firms rose almost 56 percent. This increase in plant numbers came from leasing (two plants), port contains, (nine plants), port colling, (fee plants). In addition, purchase of chasins, or processed or contains, or processed or contains the plants, and the plants of the contains of the plants of the contains of the contai

### Vertical Integration

Vertical integration; that is, combining successive stages in producing, processing, and distributing products, exists in the oilseeds industry. Within the soybean processing industry, combining processing with feed sammifacturing is the strongest form of such integration. Integration, Ind type devoloped mainly through firm and plant mergers, new plant construction, and diversification of existing processing facilities.

Integration and interplant relationships between soybean processors and definizers make possible a more economical live of separate products and inputs, like meal-disposition costs are minimized for the processor and meal processing sizes, for the december. Moreover, with this earnagement, by pixels movement if was wasterial can be reduced and activities of both oliseed processors and definizers can be adjusted better to supply and demand coolitions.

Vertical integration is also strong among manufacturers utilizing vegetable ills. Approximatoly two-thirds of domestic production of vegetable oils is all in the food processing industry by manufacturers of shortening, salad and swings oils, salad dressing, and margarine. He residently ease into the working oils, salad dressing, and margarine the residently ease into the limit of the contract of

#### Future Prospects

The fats and oils industry is expected to continue the steady growth it is we experienced during the past two decades. High food use of fats and oils is expected to continue and increase slightly feator than population growth, wheen oil will remain in a strong feworable position in the defibi-cells faid. In addition, expending demand for soybean meal will help attaulate "Swetchen development and oil will be partially the past of the continuation of the continuat

As discussed, major changes have occurred during the past two decades in the attructure of the fats and oils industry. These resulted mainly because [ims grew larger and sdepted more efficient processing methods. Purther Wowlepment and deoption of new technologies are predicted as firms in the blustry work to satisfy more effectively growing worldwide demand for mixed products.

#### SUGAR AND OTHER SWEETENERS

Swentmare used commercially in the United States consist largely of tree types: (1) sugar, produced from sugarcane and sugarbeats; (2) corn statch smeeteners, produced largely from starch in corn; and (3) noncaloric mesterns; of which accelerat in its he most common. Sugar (sucrease) as by far to smooth superior to smeeters; of the short important sweeteners in use, accounting for about 80 percent of the small. Communiform, however, but sheen increasing at a slower rate than that if the corn sweateners and, before the ban on cyclamate use in food products, why slower than that of noncalculer sweeteners.

Sugar consumption rose about 20 percent from 1957 to 1967, while use of sweeteners (corn sirup and dextrose) went up 60 percent, Moncaloric sweetener consumption has apparently failes since late in 1969, when the Food

and Drug Administration, (FDA), U.S. Department of Health, Education, and Weifare, amounced the first of a series of restrictions on cyclamate use in fond products.

Production, importation, and matheting of supar in the United States is regulated by a quote system. Each year, the Secretary of Agriculture determines the country's supar "consumption requirements." This quantity is divised among four domestic supar producing areas and about 24 foreign countries, according to the provisions of the Sugar Act. The sum of domestic and foreign quotes always quals "consumption requirements." The power to determine the quantity of sugar to be made available to consumers carries with it the power to influence sugar prices in the United States. The Sugar Act has been administered so that prices in the United States, The Sugar Act has been administered so that prices in the United States have been continuously above networks and the summary of the superior of the provides of the provides not not not the State have precised of emergency when notificents notes to warr high levents.

The domestic sugar industry is divided into a number of relatively separate but associated parts. These include growing of sugarcame and production of raw sugar in Hawaii, Puerto Rico, Louisiana, and Florida; conversion of raw come sugar produced in these areas and imported from other cross sint orefined sugar; and growing of sugarbeets and production of refined beet sugar. Refined came and beet sugar are very meany! identical products and complete in this manishiples for all uses of sugar. However, there are significant differences morthwest of the sugar sugar sugar and sugar suga

#### Cane Sugar Industry

## Production and Milling

Louisiana, --Sugarcame production in Louisians since the end of World War II has been characterized by (1) anxione decolution in number of farms growing supercame-from 5,957 in 1948 to 1,697 in 1959; (2) a small increase in accesse; (3) about a 3-percent rise in sugar output, primarily because of increased yields; and (4) about a 75-percent decrease in mem-hours of labor required to produce enough supercame for a 1-ton yield of sugar. The decline in mam-hour tequirements was largely due to increasing mechanisation of farming operations which readed relative efficiency of larger farming units.

Number of factories in Louisians processing one fell from 59 in 1948 to 44 in 1969, With declining numbers and larger total sugar production, awarage production of sugar per factory increased over 80 percent during 1946-69. The two largest companies operated seven mills-four by one company and three by the other. Remaining companies operate one mill sech. Judging from Government marketing allowers for recent years, the two largest companies produced about 18 percent of Louisians's sugar crop and the next three in size, 13 percent.

Most companies operating sugar mills in Louisians proble over of the case they process and purchase the remainder from independent reserves, Minister processor of comparisons in set by the Secretary of Articline, as part price mently always becomes the actual price mently although both sets the actual price mently although becomes the actual price.

Each of the multiple-mill companies and one single-mill curpary operate a refinery where rear ougar that produces is relined, as well as rear ougar purchased from other plants in Lyndouse is relined, as well as rear ougar purchased from other of measurements of the rear of the remarked produces and the remarked produces are under the remarked produces and the remarked produces are refinered by the remarked produces and produces only purchased rear ougar refinered.

Rach of the multimill companies and the single-mill company with a refinery are parts of larger corporate organizations engage! in various nonsugar businesses, including building materials, perroleum, and office.

Florida. --Commercial sugar production in Florida becare established at a such more recent date than in Louisian, Florido 150%, only the Florido plants processed sugarcane. Cessation of sugar imports from that in 1600 was followed by a rapid development of Florida's sugar induct, and by 150%, eight companies were growing and processing sugarcane. The largest company operated row stills and accounted for more them each tird of total output. Each of the others operated one mill. At least three Florida mills belong to enterprise outside the featurement of the streets and worked belong to enterprise outside the featurement of the streets and worked belong to enterprise outside the featurement of the streets and worked belong to

Only 153 farms grew sugarcame in Florida in 1967, although supar production was approximately the same as in Louisians, which reported 1,697 farms. Gene grown by firms sowning and operating sugar mills is believed to amount to a larger proportion of total production in Florida them in Louisians, although proceeds date are not available.

<u>Fuerto Rico</u>. -- In contrast to the situation in Louisiana and Florida, sugar production in Puerto Rico has declined substantially in recent years. Increasing wage rates and difficulties encountered in mechanizing the production and harvesting of sugarcame are important factors.

Number of farms growing suparcase in Funtto Ricc has decreased from a high of 19,83 in 1925-35 to 6,53 in 1986-69, Farse with 10 erres or least of suparcane had the greatest decline in number, although they constituted nearly 70 percent of the total number in 1986-69, Suparcane had the greatest decline in number in 1986-69, Suparcane to the total number in 1986-69, Suparcane to the total process of the process of the suparcane in 1986-69, the figure ws 2,7 times that for Louisidana in 1977, the next highest user of labor.

Number of mills processing sugarcame in Puerto Rico declined from 34 in 1952 to 17 in 1969. At the end of World War II, about one-childr of the sugar produced in Puerto Rico was namufactured in mills owned and operated by investors in the continental United States, By 1970, companies operating these mills had all ceased their operations in Puerto Rico and had closed most of their mills. The Government of Fuerto Rico, however, had begun operating some of them, plus two or three other mills closed by private owners. In 1971, about 60 percent of Fuerto Rico's sugar output was probably produced in Governmentcerated mills.

<u>Morafi</u>.—The sugar industry in Hewali is more highly integrated than the in any other demostic area. Most of the land on which sugarcan is grown is leased or owned by companies operating the mills. These companies are all members of a cooperative which owns and operates a case sugar refinery in Galifornia, where not identian rew sugar is refined. As a result of these arrangements, the heralism insularty morthy calls refined upon trainer than the refined party returns them.

Mustian sugarcase was processed in 24 mills in 1969. With one exception they are all represented in the cooperative and many of them are owned by a agency or parent company, commonly referred to as a factor. Five factors represented all but two mills. These factors perform such functions as purchasing, accounting, and consultation on various management problems. Owner-skyl interest in Individual mills emable factors to represent mills in the cooperative. Nest of these parent companies also engage in other types of business and seem in sugar business on the coparablic areas.

Since World War II, sugar production in Hawaii has increased slowly, but number of mills has decreased from 31 to 24. Some further reduction in mill numbers is a likely in the next 2 or 3 years.

### Refined Cane Sugar

Nest rew came sugar is converted to refined white sugar in separate placelled refineries. About two-thrife of rew sugar processed by refiners in 1969 was imported, one-fifth from Hewaii and Puerto Rico; the remaining 13 percent was produced in the continental United States. With only a few continents of the state of the second of the continent of the state of the second of the

About 28 percent of the raw sugar reserved in the continental thirded State from everease in 1864 awa unloaded at New Orleans. Note of it was refined there, but some was transferred to barges and sent to St. Louis and Oticago. In addition, most rew sugar protected in Louisian, about 500,000 cmas, was processed in New Orleans. The next largest quantity of raw sugar, about 50 MPs of the control 
preent was shared about equally mong the Dominican Republic, Menico, and until. The resulted was imported from shoul 25 other countries. Besides until the season of the s

# Beet Sugar Industry

Sugarbeats were grown on about 18,400 farms in 26 States in 1959, Number of farms growing beets has declined about one-half since 1950, in 1969, sugarbets were processed in 59 plants located in 19 States. By the end of 1971, will about 55 infills were in operation. This reduction, however, is Itkely to have little effect on volume of beet sugar produces, since mills cessing speration have produced only sheall mounts of sugar in recent years. Mills in use in 1969 were operated by 12 companies, five of which each operated with one mill. The largest company half 7 mills of

The Western United States is a surplus sugar-producing area. Froduction is concentrated in Galifornia, the Pacific Northwest, Golorado, and the Rei River Vallay of Minnesota and North Bakota. Except for California, population is these areas in relatively sperse and much of the sugar produced must be shipped long distances to market. The Chicago area is the largest market for such sugar, although some is seen the Sate for an Buffel and Tittbourph.

According to date published by an industry trads association, the four largest companies accounted for 66 percents of total best eager samemafactured in 1969, and the six largaes, for 88 percent. Occupantion of sugar produced in Colorado and Nebrasia and 46 percent of Superproduced in Colorado and Nebrasia and 46 percent of Superproduced in Colorado and Nebrasia and 46 percent of Superproduced colorado and Nebrasia and 46 percent of Superproduced colorado and 1969 between the Superproduced colorado an

Few sugarbeet growers have more than one outlet for their beets. Their bargaining ability resides primarily in their membership in a beet growers association.

#### Starch Sweeteners

All starch sewetwares produced in the United Statos are manufactured free corn by the corn wet-milling industry. These products consists of dextrose and various types of corn sirup. Product differentiation among companies does not appear to be an important market factor. Prices of these products have not risen as fact as sugar prices since 1957. This slower rate, no doubt, has with most prices with the corn to the corn of 
About 10 companies produce corm sirup; three also produce dextrose. Most of these companies also produce starch in various forms. Several companies producing corm seveteners are part of diversified corporate companies, in one case, the complex includes a came sugar refinery. Corm sweeteners appear to be comparatively minor products for six commanies.

#### Noncaloric Sweeteners

The principal noncaloric sweatener used since 1970 is saccharin. Gyclams was an important ingredient of food products prior to October 1959, when, as wentioned, PDA issued the first of a series of regulations restricting its use

There are two producers of saccharin. In addition, imports have at times been important enough to provide substantial competition to domestic producers. The possibility of increasing imports appears to be an important factor limiting the market power of saccharin producers.

### Market Conduct and Performance

on aspects of the market conduct and performance of firms in the sugarimbustry are of particular interest. One conserns its involvement with and response to legislative mandates affecting the industry; the other involves market actions and strategy of individual firms. Memifacturers of corn strup and dextrome are lass involved with legislation than those in the sugar industs because there is no quota system for corn mesterners. cortain classes of consumers. Sugar is a comparatively undifferentiated whact and brand names, except perhaps in retail stores, are relatively sportant.

The increasing proportion of beet suger in total supply swallable to summer has meant that a larger share of U.S. sugar is produced in the neural States, where most sugarbeets are grown. As a result, beet sugar piles have increased in the Midwest, particularly in Chicage, and in iformia relative to supplies of cane sugar. Refined came sugar, obtained sarily from imported raw sugar, in meetly summiractured in the Northeast; share of total U.S. sugar supplies has declined. As a result, whole-the contract of the supplies of

These shifts have unquestionably affected volume of business and profits individual firms. In general, these changes have not come about from Jvitises of any individual firm but have reflected the relative success different segments of the sugar industry in improving their quota position is the Sugar Act.

Market performance of firms producing corm sirup and destrose appears have been conditioned considerably by prices and practices in the sugar set. Activities of these firms are influenced by competition between se sweeteners and by the most practer consumption of sugar. Since World II. prices of corm sirup and destrose have declined relative to those sugars. Lower prices for corm, the industry's principal raw material, gither with an increasing volume of sales, primarily made such prices filtrable.

There is no evidence of an individual fixe's having sufficient market are to influence prices over any long ported of time. Price leadership has utimes been undertaken by one of the larger firms and at other times, by of the smaller mes.

#### Buyer Concentration

Porformance in the eweetener market is affected by volume and manner of thases by certain large users, as well as by actions of sellers. About thirds of the sugar consumed in the United States is sold to food and wrage manufacturers. The proportion for corn sweeteners is considerably her.

In 1970, use of refined sugar by major food industries and nonindustrial rs, including household consumption, was:

Use	Amount	Share of total
:	1,000 tons	Percent
Baking	1,469	13.8
Confectionery:	1.106	10.4
Dairy:	547	5.2
Beverages	2,357	22.2
Canning	928	8.7
Other industrial	508	4.8
Nonindustrial:	3,706	34.9
Total	10,621	100,0

Sellors indicate that, in certain geographic areas, the relative volume of sales to large firms in each of these inductives as greet enough to affect the marginal cost of refining sugar. Thus, the refiner's margin is affected by the gain or loss of such an account, Firms in canning, confectionery, and dairy industries also use large quantities of corn sirup. Firms in the baking industry are large users of destrose. The soot important ougar users in the beverage industry are producers of soft drinks. Most sweateners purchased by the doiry industry are used to manufacture de cream and related products.

Buyers for industrial films, particularly those using large questions of sugar or their excetaers, commonly purchase directly from producers, One of the companies producing soft strike has a refinary which makes liquid sugar. The firm uses this sugar is far sort define, plants estuated close enough to the refinery so that deliveries can be made at a cost no greater than for makes nurchased classifier.

Other compenies buying large quantities of sugar are reported to use various devices, not readily evailable to smaller users, which they believe vill on the control of the

Extent of such operations and affect on cost of sugar to the concern using them is unknown. They do, however, provide some variety in bargaining between refiners and industrial sugar users, as well as in competition among users in attenuing the obtain their sugar at the lowest possible cost.

Interaction of large buyers dealing with large sellers probably results in somewhat different pricas in certain eras them would be opposed to ---vail under conditions of perfect competition. However, each side apparently es as something of a chock on market power of the other.

#### FOOD TRADE

mmy symme to commensee are emgaged primarily in distributing farm food piects. Several types of wholesaleze move products from farmers to process and retailers. These include firm that assemble and handle raw farm and retailers. These include firm that assemble and assemble as the several raw for the several results of the several raw for the s

letail foodstores computae the largest segment of the food trade sector leds merketing industriae (table 55). Bureau of the Conneu, U.S. Pepartment formerce, emumerated 294,293 foodstores in 1967. About three-fourths waver classified as grocery stores, including delicatesemen. Earting kas, the next largest group of businesses, numbered over 236,000 in 1967, luyees of eatblishments emgaged in some appet of food violensing totaled kns 59,000 in 1967. Number of establishments primarily engaged in food burbatton totaled shouts 181,000 in 1967.

The structure of food distribution has been changing in much the same way that in food processing industries. Number of firms and satablebments is scalined, while swerage size of business has risen substantially. There has been increases in concentration of sales among the largest firms gloomtimud integration of wholessing and retailing activities.

#### RETAIL FOODSTORES

Foot restling is one of the Nation's largest industries in number of skilshment and sales; and, as such, it is the principal source of food for smears. Foodstores account for about 17 percent of all U.S. retailing whilehomens, and roughly a fifth of total restliasies, over the past uple of decades, significant erructural changes have occurred in food skilling. These include a trent toward fewer and larger stores, greater memtration of sales by large fitms, and growth of convenience foodstores |

# Grocery Stores

Table 55.--Food trade: Firms and establishments, sales, and employees, 1958, 1963, and 1967

Kind of business	Firns	Establishments	Sales	Employees
	Number	Number	Mil. dol.	Number
:				
Food trade, total: :		C10 +10	127,841	2,914,483
1958		640,219	157,356	3,341,948
1963:		596,797	192,060	3,341,948
1967:		580,802	192,000	3,777,700
Percentage change, 1958-67:		-9	50	30
Wholesale trade: 1/				
Grocery products:				
1958	N.A.	40,189	46,263	347,739
1963	N.A.	40.525	59,551	497,311
1967	N.A.	37,902	72,230	515,922
Percentage change, 1958-67 :		-6	56	48
Grain and livestock: 2/ :			50	-10
1958	N.A.	13,471	21.315	65,427
1963	N.A.	12,963	26,807	80,652
1967	N.A.	12,094	30,699	80,616
Percentage change, 1958-67;	ж.н.	-10	44	23
rercentage change, 1930-07 :		-10	44	
Retail trade:				
Grocery stores, including :				
delicatessens: :				
1958::	N.A.	259,796	43,696	976,439
1963	218,615	244,838	52,566	1,080,905
1967	187,293	218,130	65.074	1,241,767
Percentage change, 1958-67 :		-16	49	27
Foodstores, except grocery :				
stores: :				
1958	N.A.	96,958	5,529	212,291
1963	65,055	74,595	4,513	193,490
1967	67,176	76,113	5,178	202,702
Percentage change, 1958-67 :	,	-21	-6	-4
Esting places:				
1958	N.A.	229.815	11,038	1,312,587
1963	208,453	223,876	13,919	1,489,590
1967		236,563	18.879	1,736,693
Percentage change, 1958-67 :	217,550	250,503	71	32
rerventage change, 1936-07 1		3	/1	32
				_

J/ Wholesale trade includes more than is suggested by the term "wholesaler," It encompasses all types of establishments selling farm food products at wholesale, including merchant wholesalers, merchandise agents and brokers, manufacturers' sales branches and offices operated apart from plants, and assemblers of farm products. If Primarily country and terminal grain elevators and grain merchants; and livestock

Arrimetry county and terminal grain elevators and grain serchants; and auctions, commission merchants, and concentration yards.

Mote: N.A. = not available,

Source: Bur. of the Consus. <u>Gensus of Business: Wholesale and Retail Trade</u>, U.S. Dept. Commerce.

Table 56. -- Grocery and food stores, census years 1954-67

	Grocery stores				Foodstores			
ar .	Total	:Single-store : firms	;	Multistore firms	:	Total	:Single-store : firms	Multistore firms
:-				<u>Nur</u>	ıb	er		
٠.:	279,440	254,805		24,635		384,616	5 350,267	34,349
3 .:	259,796	234,901		24,895		355,508	322,394	33,114
3 .:	244,838	215,129		29,709		319,43	3 278,333	41,069
, .:	218,130	184,489		33,641		294,24	3 250,297	43,946

Source: Bureau of the Census, Census of Business, U.S. Dept. Commerce.

Table 57 .-- Retail sales of food and grocery stores, census years 1954-67

V	: Year : Foodstore		Groc	ery store sale	is :	Grocery store sales as	
teat	:	aalea	: Single-store	: Multistore	: Total :	share of	
	i		: firms	; firms	:	foodstore sales	
	:						
	:-		Million	dollars		Percent	
	:						
.554 .	:	39,762	17,838	16,583	34,421	86.6	
	:						
358	.:	49,225	20,557	23,140	43,696	88.8	
	:						
1963	:	57,079	22,677	29,889	52,566	92.1	
	:						
1967 .		70,251	25,301	39,773	65,074		
	:						

Source: Bureau of the Census, Census of Business,

Table 55. -- Food trade: Firms and establishments, sales, and employees, 1958, 1963, and 1967

Kind of business	Firms	Establishmenta	Sales	Employees
	Number	Number	Mil. dol.	Number
Food trade, total:				
1958		640,219	127,841	2,914,483
1963		596,797	157,356	3,341,948
1967		580,802	192,060	3,777,700
Percentage change, 1958-67		-9	50	30
Wholesale trade: 1/				
Grocery products:				
1958	N.A.	40,189	46,263	347,739
1963	N.A.	40,525	59.551	497,311
1967	N.A.	37,902	72,230	515,922
Percentage change, 1958-67		-6	56	48
Grain and livestock: 2/				-
1958	N.A.	13,471	21,315	65,427
1963	N.A.	12,963	26.807	80,652
1967	N.A.	12,094	30,699	80,616
Percentage change, 1958-67 :		~10	44	23
Retail trade:				
Grocery stores, including :				
delicatessens:				
1958	N.A.	259,796	43,696	976,439
1963		244,838	52.566	1,080,905
1967	187,293	218,130	65.074	1,241,767
Percentage change, 1958-67 :	107,233	-16	69	27
Foodstores, except grocery :		-20	*+9	2.1
stores:				
1958	N.A.	96.958	5,529	212,291
1963	65,055	74,595	4,513	193,490
1967	67,176	76,113	5,178	202,702
Percentage change, 1958-67 :	-1,270	-21	-6	202,702
Esting places:		*21	-6	-4
1958	N.A.	229,815	11,038	1,312,587
1963	208,453	223,876	13,919	1,489,590
1967	217 996	236,563	18,879	1,489,590
Percentage change, 1958-67 :		3	71	1,730,093
				-

I/ Wholesale trade includes more than is suggested by the term "wholesaler." It encompasse all types of establishments selling farm food products at wholesale, including merchant wholesalers, merchandise agents and brokers, menufacturers' selb branches and offices operated spart from plants, and assemblers of farm products.

Source: Bur, of the Census. Consus of Business: Wholesals and Retail Trade, U.S. Dept. Commerce.

<sup>2/</sup> Prinarily county and terminal grain elevators and grain merchants; and livestock auctions, commission merchants, and concentration yards.
Note: N.A. por available.

Table 56.--Grocery and food stores, census years 1954-67

Year			Grocery stores		:	Foodstores			
		Total	:Single-store : firms	: Multistore : firms	Total	:Single-store: : firms	Multistore firms		
	:			<u>N</u> u	mber		~~~~~		
954		279,440	254,805	24,635	384,61	350,267	34,349		
958	-	259,796	234,901	24,895	355,508	322,394	33,114		
963		244,838	215,129	29,709	319,43	3 278,333	41,069		
967	.:	218,130	184,489	33,641	294,243	3 250,297	43,946		

Source: Bureau of the Census, Census of Business, U.S. Dept. Commerce.

Table 57.--Retail sales of food and grocery stores, census years 1954-67

Foodstore	:	,	:	Grocery store sales as	
: sales	: Single-store : firms	: Multistore	: Total :	share of foodstore sales	
: 	Million	dollars		Percent	
39,762	17,838	16,583	34,421	86.6	
49,225	20,557	23,140	43,696	88.8	
57,079	22,677	29,889	52,566	92.1	
70,251	25,301	39,773	65,074	92.6	
	39,762 49,225 57,079	Single-store	Foodstore	sales         : Single-store : Multistore : Total : firms	Foodstore   sales   sales

Source: Bureau of the Census, Census of Business, U.S. Dept. Commerce.

Practically all of the decrease in grocery stores has occurred among single-store firms; numbers fell from 215,000 in 1950 to nearly 185,000 in 1967. In contrast, number of stores operated by multiunit retailers has increased. For example, number of stores operated by firms with 100 or more units rose 25 percent between 1863 and 1967 (table 58).

Table 58. -- Grocery stores operated, by size of firm, census years 1963-67

Stores per		1963		1967
firm :	Firms Stores		Firms	Stores
:			Number	
: ne:	215,129	215,129	184,489	184,489
WO	2,238	4,297	1,541	3,061
tree	465	1,334	417	1,238
our-five:	306	1,254	313	1,323
Lx-10	219	1,535	234	1,722
1-25	145	2,097	161	2,479
6-50	49	1,422	67	2,120
l-100	32	2,065	32	2,043
Ol or more	32	15,705	39	19,655

Source: Bur, of the Census, Census of Business, U.S. Dept. Commerce.

Nuch of the decrease in single-store numbers and their corresponding loss in market share has resulted from replacement of small stores by supermarkets. Single-store retailers' share of groceny store sales declined from 52 percent in 1954 to 39 percent in 1957. Multistore retailers' share of the market increased, particularly for fitms operating 51 or more stores (table 59).

Though musher of stores has declined as samy small across have disappeared, serverage size of stores has groon considerably larger. Sales per grocery store averaged saloust \$300,000 in 1967, compared with \$215,000 in 1963. Average sales per store varied widely between single-must and multinut firsts. In 1967, sales of single-must firms, with make up roughly four-fifths of all firsts varied widely between single-must sales per store of multinut firms varied sales per store of multinut firms varied sales per store of multinut.

In acres size, aupermarkets—acres with 3500,000 or more in sales per vert—account for nose sales. Though they represent only about 15 percent of total number of grocery stores, supermarkers now make three-fourths of total sales. Offerover, more sales are concentrated in supermarkets with summal sales of 31 million or more. These atores numbered about 19,000 in 1970, only 19 governed of all grocery stores, but representing 61 partent of table 59 .- - Shares of total grecery store sales, by size of fir:

Size of firm :	1954	1958	1963	1
-			Percent	
tores:  1	51.8 4.8 1.6 2.4 3.6 4.0 2.4 29.4	47.0 4.8 1.9 2.4 3.3 4.4 4.0 32.2	43.1 5.0 1.9 2.9 4.2 3.2 5.2 34.5	
Total	100.0	100,0	100,0	1 40

Source: Bur. of the Census, Census of Business, U.S. Dept. Correr v.

Table 60, -- Distribution of number and sales of grocery store , 5)

amua1	sales size	of store, censu		7
Annual sales size :		Grocery	stores in	AND DESCRIPTION OF THE PARTY
of store	1954	: 1958	: 1963	1 19.7
Of Store			ALEXANDER TO PROPERTY OF THE PARTY OF THE PA	
		Ре	rcent	
	76.8	72.4	66.9	61.0
Under \$100,000:		16.2	17.5	14.7
\$100,000 to \$299,000 .:	15.1	3.4	4.1	4.6
\$300,000 to \$499,000 .:	2.9	3.7	5.0	5.0
\$500,000 to \$999,000 .:	2.8		6.5	9.1
\$1 million and over	2.4	4.3	01.5	
Total	100.0	100.0	100.0	160.0
		Outpasser of	ore sales in	
		1958	1963	: 1967
	1954	: 1936		
		<u>P</u>	ercent	
#Index \$100,000 \$100,000 to \$299,000 . \$300,000 to \$499,000 . \$500,000 to \$999,000 . \$1 million and over	9,1 16,1 32,6	15.3 15.7 7.8 15.7 45.5	11.2 12.9 7.0 16.1 52.8	8.2 10.9 6.0 13.6 61.3
Total	100.0	20011		

Source: Bur, of the Census, Census of Business, U.S. Dept. Commerce.

As groomy store sales have become more concentrated mong multiunit firms, the market share of the 20 largest chains also has increased (table 01), From 1934 to 1970, the market share of the 20 largest chains rose 10 percentage points. All growth has been among the fifth to 20th largest firms. Market share of the four largest firms has remained relatively stable, matchy became aste of the largest of the four did not grow as facts at 80 four largest

Table 61.--Market share of 20 leading grocery chains, selected years,

Chains :		Share of	total gro	cery store	sales in-	-
Chains :	1954	1958	1963	1967	1969	1970
:			<u>Per</u>	cent		
lst-4th largest:	20.9	21.7	20.0	20.0	20.5	20.1
oth-8th largest:	4.5	5.8	6.6	7.2	8.0	8.1
1st-8th largest:	25.4	27.5	26.6	27.2	28.5	28.2
9th-20th largest .:	4.5	6.6	7.4	9.8	11.5	11.8
1st-20th largest .:	29.9	34.1	34.0	37.0	40.0	40.0

Source: Mational Commission on Food Marketing, Organization and Competition in Food Retailing, June 1966; estimates for 1967, 1969, and 1970 were computed from sales of food chains, and total sales of grocery stores reported by Bureau of the Census, Cansus of Business Retail Trade and Annual Retail Trade Reports.

Most chafin operate their own warehouses and have integrated the wholesating and retailing functions. To compete more effectively with chains, any independent retailers have associated themselves with wholesale suppliers to take advantage of large-scale buying and serchasiding. Retailers who have created wholesale units to supply themselves with merchandise and wholesalersponsored voluntary retail groups are termed affiliated independents.

Affiliated independents represented about cose-third of all grocosy scores and 45 percent of grocesy store sales in 1970 (14). Affiliates' share of the market remained relatively stable during the 1960's. Nost of their growth occurred in the 1950's, as increasing numbers of independent across enlitted about half of all grocery stores but account for less than 10 percent of grocery stores sales.

#### Convenience Stores

A relatively now, but fast-growing type of foodstore is the convenience store. Its appeal, as the name implies, is based on convenience of location, spick service, and long store hours. Such attributes have embied these, stores to compete with supermarkets despite somewhat higher margins and prices sit some linkted brand solaction.

Number of convenience score has grown dramatically over the past decade. In 1870, there were 13,250, compared with 5,000 in 1955 and only 2,500 in 1960 (14). This type of store is most prevalent in the South but it has also spread into other parts of the country. Opportunity for further expansion is rated very good, partfullarly in Northern States.

Sales of convenience stores totaled \$2.6 billion in 1970 and accounted for 3 percent of total U.S. grocery sales, Sales were only \$720 million in 1965 and the market share was 1.1 percent.

Ownership of convenience stores is highly concentrated. The leading firm operates about a third of all these stores. Firms operating 11 or more units account for ownership of roughly three-fourths of all convenience stores. Success of these stores has prompted some firms operating supermarkets to atter the convenience food market.

The majority of convenience stores are members of retailer-owned coopersive wholesale groups or voluntary wholesale groups and therefore do not operate their own warehouses. The average convenience store stocks 3,200 products, less than half the number in the average supermarket.

#### Discount Stores

Another relatively recent end fast-growing element in food retailing is the discount foodware. There are two basis types-food departments of general merchandise discount stores and free-standing discount experimental face obtained by the state of the s

Free-tunding discount stores are typically units converted from conventional supermarkers in that they are larger and carry a limited in so f included the convertions. Food discounting has increased greatly in the past surveyal years as finishment pressures in the scoonsy have driven food prices higher. Both chaff and independent stores have adopted discounting pilicies extensively but independents have done so nows closyly. Trade sources twent that 70 percent of food chaff companies and a third of chain stores sweeted on a discount basis in 1970.

#### Specialty Poodstores

Productors other than grocery stores include meat and seafood markets, fruit and vegetable markets, daty product stores, and retail beharies. Their manber amounted to about one-fourth of total retail foodstores in 1967, roughly the same proportion as in 1958, sales of specialty foodstores were 53.2 bills in 1967, or only 7 percent of total foodstores sales. Newtwent 1955 and 1967, seeken of smilled entired are to smill and the seeken of the smill seeken the smi

#### Foodstore Mergers and Acquisitions

Mergers and acquisitions have had a significant role in changing the structure of food recaling. For example, without the margers of the 1950's and early 1960's in grocery retailing, the national market where of the four largest chains would have dealined. Also, no significant increase would have occurred in 1963 in the market share held by the 20 largest food chains (12, pp. 103, 117).

According to data compiled by the FUT, the merger pace of the 20 largest food chains has decreased sharply since 1964. Between 1964 and 1964, the 20 largest chains accounted for nearly 70 percent of sales of all acquired firms. In 1965, equisitions by the top 20 accounted to only 10 percent of sales of acquired firms, and by 1968 had dealined to 6 percent (2). Much of this dramatic decline is attributed to merger enforcement activity of the FUT, including legal action against several large supermarket chains and industrification of type or size of mergers likely to be challenged (8).

Between 1959 and 1967, an estimated 423 mergers and acquisitions occurred in the testil grocery industry, an average of 47 per year. These figures represented searly a 50-percent decline from the annual rate of energer activity between 1952 and 1958 (27). Number of mergers declined sharply in 1969-70, attributable in part to the falling actor instruct and high interest rates (16).

#### WHOLESALE TRADE

Food wholesaling consists of four major segments, classified according to type of operation: merchant wholesalers, manufacturers' sales branches and offices, segents and brokers, and assemblers. Merchant wholesalers, who sell primarily to food retailers and food service outlets, are the most important segment, both in alse and number of satablishments.

through grocery retailers, particularly moditure-sized and large chains, have integrated extensively into wholeasling during the past reveral decaded, secrebant wholeaslers remain vary important in the marketing of proceed of the secretary decaded and selection selection secretary decaded and selection sele

Other segments of the wholesaling structure also have undergone changes in the past decade. Numbers of agents and brokers, and manfacturers' sales branches and offices have changed little but sales have increased. In contrast, maker of assemblers of same products has dropped sharply, as some direct biying by processors and retailers of poultry and eggs, and fresh fruits and wagetables lessemed the need for country assembly voints.

### Merchant Wholesalers

Merchant wholesalers buy and sail serchandise on their own account. There are basically two types: general-line wholesalers who carry a general line of groceries, and specialty wholesalers who specialties in a commodity line, Specialty wholesalers are the larger of the two, both in sales and number of stablishments, although sales per establishment of most specialty wholesalers are two those of central-line wholesalers.

Sales of general-Ins wholesalers more than doubled from 15% to 1597, Mamber of setablishments declined but all of the decrease occurred between 15% and 15%. Affiliated grocery wholesalers are the fastest growing segment of general-line grocery wholesalers, Between 15% and 15%, sales mearly tripled to a total of \$11.5 billion and establishments increased is percent to a total of 90 (Table 62). Sales of affiliated grocery wholesalers have further rises about a third since 1967 and accounted for about four-fifths of total sales of general-line grocery wholesalers in 1570.

Sales of affiliated wholesalers have become increasingly concentrated song the largest groups. The right largest voluntary wholesale groups | share of general-line grocery sales has more than doubled, from shout 12 percent in 1930 (table 50). The edgle largest retailer-cooperatives increased their share from shout 11 to 19 percent during the same period. Growth of boot types of affiliated wholesalers was due to (1) expanding product lanse, (2) requiring member atores to buy their line completely, and (9) expanding institutencial accounts,

Affiliation with retailers affound the wholesaler a relatively stable base of customers. The affiliated wholesaler oftem provides the retailer with a full time of merchandise, as well as promotional support, and assistance in store operations. Many large affiliated wholesalers provide member stores access to electronic data processing (DP) facilities for inventory control product movement, newroll, and other store operations.

Table 62,--General line merchant wholesalers, by type of business, census years 1954-67

Type of business	1954	1958	1963	1967
			Number	
:			Mumber	
Establishments:				
Groceries, general-line:	3.320	2,253	2,530	2,543
Affiliated	767	673	869	907
Voluntary:	574	N.A.	708	734
Cooperatives:	193	N.A.	161	173
Nonaffilisted	2,553	1,580	1,661	1,636
:				
:-		Mill	ion dollars	
:				
Sales of :				
Groceries, general-line:	7,354	8,428	11,723	15,548
Affiliated:	3.762	5,236	8,270	11.470
Voluntary	2,464	Ń.A.	5,357	7,367
Cooperatives:	1,298	N.A.	2,913	4,103
Nonaffilisted	3,592	3,192	3,453	4,078

Note: N.A.= not available.

Source: U.S. Dept. Commerce. Consus of Business.

Table 63. -- General-line wholesale grocery sales, selected years, 1958-70

Wholesalers '-	: Share of sales in							
MUGTERSTELS	1958		1963	-:	1967	:	1970	
:								
<u>;</u> -			<u>Pe</u>	rcen				
Affiliated:								
Voluntary groups: :								
4 largest	7.4		9.7		N.A.		18.0	
8 largest:	11.8		13,6		N.A.		27.3	
All voluntary:	38.5		45.7		47.4		48.2	
Retailer-cooperatives: :								
4 largest	7.9		8.5		N.A.		12.7	
8 largest	10.6		12.4		N.A.		18.9	
All cooperatives:	25.4		24.8		26.4		30.5	
Independents	36.1		29.5		26.2		21.3	
Total	100.0		100.0		100.0		100.0	

Note: N.A.= not available.

Source: Data for 1958 and 1963 are from Mational Commission on Food Marketing, Food Ratailers. Study 7, app. table 17. The 1967 data are from the 1967 Census of Business, Wholesale Trade. A listing of the 8 largest voluntary groups and retailer cooperatives were not available. Data for 1970 came from information in Progressive Orocer, Apr. 1971.

sales to foodstores. In 1967, 28 percent of sales were made to industrial weres, compared with 7 percent in 1958, Nonefitiated wholesalers' share of total general-line wholesaler sales declined from 36 percent in 1958 to 21 sercent in 1967.

Specialty wholesalers, numbering over 24,000, represent shout 90 percent of total merchant wholesalers handling grocery products in 1967, 5 percent less than in 1958, but about the same share as in 1954 (table 54). Specialty wholesalers have substantially increased sales to the expanding pasy-from-home market during the past decade. While total dollar sales rose 55 percent between 1958 and 1967, sales for restaurants and other institutional customers tripled. Sales to foodstores went up only about a fourth because of intensified competition from effiliated specialization values leaves.

Dollar sales of grain merchants and number of establishments they operated nore than doubled between 1958 and 1967. Grain merchants include terminal elevators and other types of merchants marketing grain. In 1967, grain merchants made about two-fifths of their sales for export, up from a fourth in 1954.

## Manufacturers' Sales Branches and Offices

Manufacturers' salse branches and offices are establishments' manufacturers' companies maintained apart from their plants for marketing their products at wholesals. The two types of establishments differ in this sales frices, milks sales branches, do not stock merchandise for dislaver to customers. Total number of manufacturers' sales branches end offices was shout the same in 1907 as in 1955. Sales, however, increased subscennically is this period, although most of the increase occurred after 1950. Bufy, the offices, followed by gentralecters.

Table 64. Wholesale grocery, grain, and livestock trade: Establishments and sales, by type of business, census years 1954-67

Type of business	1954	1958	1963	1967
	:	Nu	mber	
Establiahments:				
Merchant wholesalers:				
Grocery products	27,494	27.977	27,856	26,997
General-line		2,253	2,530	2,543
Specialty		25,744	25,326	24,454
Grain		1,693	1,427	2,013
Livestock	669	635	463	563
Manufacturers' seles branches and	. 009	033	403	303
offices:				
Grocery products	4,231	3,591	4,277	4,283
Merchandise agents and brokers:	4,231	3,391	4,2//	4,203
Grocery products	4,141	4,473	4,434	4,353
Grain		357	253	207
Livestock		2,246	1,997	1.734
Assemblers:	2,223	2,240	1,997	1,734
	4,080	4,148	3,958	2,269
Grocery products		7,229	7,586	6,477
Grain		1,311	1,237	1,100
PIAGR COCK	1,090	1,311	1,237	1,100
		Millio	n dollars	
Sales by	:			
Merchant wholesalers:	:			
Grocery products	19,798	23,357	30,598	39,469
General-line		8,428	11,723	15,548
Specialty		14,929	18,875	23,921
Grain		5,073	8,781	11,499
Livestock		759	639	836
Manufacturers' sales branches and		,,,,	037	030
offices:	:			
Grocery products	8,960	9.677	12,599	15,044
Merchandise agents and brokers:	. 0,,,,,	5,011	22,555	15,044
Grocery products	: 8,687	10,675	13,746	15.809
Grain		1,108	2,228	1,656
Livestock		8,936	8,811	9,531
Assemblers:	,550	3,750	3,011	. ,
Grocery products	2,680	2,554	2,608	1,908
Grain		3,317	4,952	5,591
Livestock	1,771	2,122	1,396	1,586
	,,,,	-,,,,,,,,	.,	-,,,,,,

Source: Bur, of the Census. <u>Census of Business</u> and <u>Wholesale Trade</u>, U.S. Dept. Commerce.

Total number of establishments operated by assemblars of faum food products changed little between 1954 and 1955, but declined almost cons-fourth from 1963 to 1967. Assemblers of fresh fruits and vegetables and poultry had over four-fifthes of total grocery product assemblars, 50 percent fewer establishments in 1967 than in 1963. Doller sales also dropped sharply. Country sprin elevators, roughly two-chirds of ell samesmblers of fars products, declined around 15 percent in 1967 from a high of mearly 7,600 in 1963. Doller sales, however, totaled more in 1967, reflecting a growth in volume marketed.

Changes in production and marketing practices probably were the major cause of the dacrease in number of assemblers. Increased specialisation and integration in poultry production have reduced the need for assemblers services, since specialised poultry produces, who have thousands of birds, furties and vegetable plant, Decrease in number of fresh fruit and vegetable increases probably seaulted in part from increased direct buying by chainstores.

## FOOD SERVICE

The foodmervice industry, consisting of more than 500,000 mass feeding outlets, represents a major market for food produced by the Nation's farms. It also is a substantial market for foodmervice equipment and other supplies and services, as well as a major employer of labor.

In 1969, result value of food and somalooholic hewreage communed away from home was serimated at \$35 billion. Cost to operators was valued at \$16 billion. The significance of this market is apparent when compared with total value of food consumed-4plis billion, or \$50 for per person in 1869. 4/ heatt value of food moving through foodservice outlets was equal to \$172 per person, or a little less than one out of every three dollars.

## Number and Type of Establishments

Kinds of businesses that comprise the industry may be classified into wo basis sectors-public and institutional. Public businesses exist primarily o sells a product or service for profit. Public food service may be provided as a cubordinate facility, much as drugators code foundation or bowling alley the service of the service of the property of the section of the property of the section of the property of the section of the property of the property of the section of the property of the section of the section of the property of the section of the

In 1966, there were 202,000 separate eating places in the 48 contiguous tates. Separate drinking places comprised the next largest segment in the bild sector, numbering elmost 52,000. They were followed by retail stores,

<sup>4/</sup> Includes personal food expendituras; nonpersonal food expenditures, ich as business purchase of meals; and estimated value of food donated by overmment agencies to echools and needy persons.

recreation and ammanement places, hotels and motels, and drugatores. The public sector had about 142,000 establishments in which the sale of meals and anaest was not the primary source of revenue. Consequently, this part of the market sometimes may be overlooked in analyzing the magnitude of the foodservice industry.

In the institutional sector, the primary purpose of such businesses as universities, sensoriums, and homes for children as rendering a momprofit service. Food service in institutions is susually supportive. Schools and colleges are by far the largest segment in the institutional sector. About 79,000 establishments in this group provided food service in 1966. Food service was also included in over 11,000 hospitals, sanatorium, and reat homes. Data on number of stablishments associated with the military services are not available but these operations account for a substantial volume of

### Value of Food

Ratail value of food and nonalcoholic beverages moving through the awayfrom-home market in 1869 was estimated at nearly \$35 billion. Of this, establishments in the public sector accounted for \$24 billion, or 70 percent of total value. Separate eating places alone accounted for more then \$16 billion (table 65).

Value of food served in establishments in the institutional sector amounted to shout \$10.5 billion, roughly a third of total value of all food served sway from home. Schools and colleges and the military services represented major markets for food in this sector.

The year's food costs of all businesses were estimated at \$16 billion for 1969, Although most food purchases were med at wholesale, some items were purchased at other distribution levels, including retsil. Establishments in the institutional sector accounted for shoult a third of total value of foods purchased. Next to separate eating places, schools committee the second largest market for food, with about 13 percent of total volue.

## Establishment Characteristics

Survey results show the importance of larger eating places as cotlets for agricultural products (EB). If we exemple, 14 percent of all establishments surveyed accounted for nearly three-fifths of retail value of food served, 19 percent accounted for noes than three-fourths of values. Public materials are considered for noes than three-fourths of values. Public institutional food services. Value of food served in public eating places averaged along \$3,000 a year in 1966, whereas institutions averaged \$123,000 a.

<sup>5/</sup> The survay did not include food operations connected with the military services, elementary and secondary schools, Federal hospitals, correctional institutions, commercial passenger carriers, and boardinghouses.

Table 65.--Establishments with food service, and retail and purchase value of food and nonslcoholic beverages received, by kind of business, 1969

Establishments	Retail value	: Cost of food : purchased
No. 1/	Mil. dol.	Mil. dol.
:		
201 734	16.367.7	7,185,4
51 646	1,188,7	555,1
12.013	350.0	154.7
22.820	1,149,7	493.2
,	-,	
16.558	1,636.9	723.5
19.411	897.1	399,2
,		
4.355	176.3	69.3
6.784	772.0	394.5
	813.0	406.0
8.429	676.7	281.5
	24,028.1	10,662.4
		****
6,338	1,506.6	723,1
		***
	247.3	119.2
		184.1
		2,235.9
: 2/		1,568.0
: <u>2</u> /	116.0	58.0
15,043	471.2	215.4
	10,482.2	5,112.7
	34,510.3	15,775.1
		201,734 16,357.7 31,461 1,588.7 32,2613 1,149.7 16,558 1,656.9 19,411 8897.1 4,355 176.3 6,784 772.0 24,028.1 6,338 1,506.6 5,118 247.3 4,092 399.3 79,17 3,105.0 115,043 471.2 10,482.2

<sup>1/</sup> Estimated for 1966. 2/ Not available.

Source: Van Dress, Michael C., and William H. Freund. The Food Service Industry: Its Structure and Characteristics. Econ. Res. Serv., U.S. Dept. Agr., Stat. Bul. 415, Feb. 1963; and Van Dress, Michael C. The Foodservice Industry: Type Quantity, and Value of Foods Used. Econ. Res. Serv., U.S. Dept. Agr., Stat. Bul. 476, Nov. 1971; and unpublished material.

A high proportion of seperate eating places are individually omed and operated. Changes in their commership and location are guite prevalent because of poor location, rising costs, lack of managerial competence, and increased competition. In the 150 arrays, it was Journal of the commercial competence and increased competition. In the 150 arrays, it was Journal of the semi boartion for less than 1 year, and that only 44 percent had been operated for at least 5 years. In contract to separate eating places, 62 percent or more of eating places, 62 percent or more of eating places, 62 percent or more of eating places, 150 percent or more or eating places, 150 percent or more or eating places.

About four-fifths of more than 200,000 separate earing places had table or both service available for patrons. This service was the primary type for about half these establishments. Counter service was the primary type for about a fourth of the establishments although this service was entrained in the majority of separate esting places. Drive-in service was earailable 25,000 establishments, esting places and we the primary type in about

Location of eating places worked by primary type of food service. The 1966 survey revealed that about 80 percent of all separate cauting places were located in crites, 10 percent in suburbs, and 10 percent in rural areas, by type of food service, however, nearly 88 percent primarily offering course or cafacteria service were located within city limits, compared with 73 percent of establishments primarily offering drive-in service.

Vending machines became more important as a type of food service during the 1800's. Factories, plants, and mills had more vending machines than any other kind of business. Neepitals and colleges were next. About one in four machines in foodecryice cutlets vended soft drinks; one in five, candy and mackaged confections: and one in 10. offee. tos. and cocoa.

## Source of Food Supply

Institutional middlemen offering two or more product lines are by far the principal suppliers of the Goodservice industry. In 1969, they handled about 32 percent of dollar value of all food transactions involving primary suppliers. Multiple-line middlemen handle food items from two or more major food groups, such as datry products and bakery products; in contrast, special middlemen offer only a single line of products such as fresh fruits and vegetables, heat in importance as primary suppliers were single-line institutional products of the such as the supplier with the product of the such as the suppliers were single-line institutions of the such as the suppliers were suppliers with the product of the suppliers with the product of the suppliers with the product were multiple-line foodstore middlemen. Altogether, middlemen accounted for 55 percent of dollar value of transactions.

Retail foodstores, though the principal source of supply for 18 percent of establishments, accounted for only 6 percent of dollar value of transaction Conversely, parent enterprises and commissaries were the principal source for a very small proportion of establishments but accounted for 6 percent of the value of transactions.

Important changes are likely in purchasing practices of fooderwise operations and in operations of their suppliers in the 1970's. These changes will affect operational size of establishments, inventory practices, and number set types of food products handled.

I and and facility costs are pressing foodservice operators to utilize as much total establishment space as possible for accommodating customers. As one establishments are crected and older ones remodeled, space previously available for storage is being reduced. Consequently, suppliers will be forced to maintain stocks former: being by foodservice operators. This expression is a supplier of the property of the

As cost pressures mount, suppliers may actempt to offer more products and increase verage order size to offest cost associated with the rise in number of deliveries. As competition continues and the struggle for market shares intermedifies, suppliers will probably add to the number of product lines handled, as well as to the basic line(s) handled. Many may become sumpliers that offer "mon-ston absorbing to the contemporary may be come sumpliers that offer "mon-ston absorbing" as

Another factor that will probably affect purchasing practices and supply sources is the growth of multiunit foodservice operations. Dollar sales and number of units of multiunit firms have been increasing since 1943. Their share of the market has also been expanding, Although commissaries are principal suppliers of only a very small proportion of establishments, they represent of percent of the value of all transactions. Since a sulfunit operation is more likely to have a commissary as number of member units in operation is nore likely to have a commissary is number of member units in Source monageners in the 1970's.

Sources of supply for commissary-type operations are not fully known. Retail history of distribution suggests, however, that direct purchasing will secone increasingly important as a source of supply, as number and size of commissaries increase.

## Growth and Prospective Changes

The market for food away from home has gained an increasing portion of the communer's food dollar in the peat decade. An indication of the growth courting in this industry is found in the sales performance of establishment courting in this industry is found in the sales performance of establishment could be sales and the sales and the sales are sales and the sales and the sales are sales a

Growth in sales of eating places has been accompanied by an increase in ne importance of eating places with \$300,000 or more in annual sales and a sclime in the importance of very small eating places. Establishments with \$500,000 or more in annual sales made 36 percent of all eating place sales in 1967, up from 28 percent in 1963 and 20 percent in 1954. Between 1958 and 1967, unsher of establishments with less than \$50,000 annual sales decided, a trend that will probably continue in this decade.

The foodservice industry is dominated by single-unit firms. Although multimit firms have been growing in smportness, single units accounted for over four-fifths of total esting piace sales between 1954 and 1958 (cable 60). Il or more establishments captured much of the single units' 1968 in market share between 1954 and 1963. The trend continued during 1963-67, when the percentage increase in sales of esting places operated by firms with 11 once units almost doubled that of all eating places. In 1967, firms with 11 once units almost doubled that of all eating places, and 1967, the with 11 for almost 10 expected 50 places.

Table 66.--Eating places: Distribution of establishments and sales, by size of firm, census years 1954-67

Number of	Establishments							
units :	1954	195	8 :	1963	1967			
			Perce					
:			- rerce	OF DESCRIPTION				
ingle	92.9	92.	2	90.8	90.4			
wo or three:		3.		4.0	3,0			
our to 10:		1.		1.4	1.6			
l or more:		3.		3.8	5,1			
Total	100.0	100.	0	100.0	100.0			
:			Sale	8				
:			Perce	nt				
			100.00					
ingle:		82.		80.4	77.4			
wo or three:		5.		5.8	5.3			
our to 10:		2.		2.9	3.7			
l or more:		8.		11.0	13.6			
Total:	100.0	100.	U	100.0	100.0			

Source: Bur. of the Census, <u>Census of Business</u>, <u>Retail Trade Single Units and Multi-units</u>, U.S. Dept. Commerce.

After tising during most of the 1950's, number of eacing places declined slightly between 1958 and 1963. In 1958-63, constant dollar sales per eating place increased, following a period of little change. In 1963-67, number of eating places rose 5.7 percent. Constant dollar sales per establishment also went in grantificantly.

Biting prices, growing population, and more communer purchasing power depul increase storal dollar sales in eating places. Additionally, eating sizes are well satisfied to continue taking advantage of changes in American tring spiyes, including increases in mobility and wearinging. Other changes working wives who have less time to prepare neals at home, (2) the rise in amber of older people less able to cook at home, less likely to save, and are likely to emjoy eating out, and (3) the increase in college students dren without faultitles, inclination, or time to cook for themselves and enterthing the cook of the

#### TRANSPORTATION

Agricultural production occurs in practically all areas of the United States, but much of the population and industry utilizing this production is concentrated geographically. Railroads, highways, waterways, and airways link agricultural areas and population centers.

Balative importance of different modes of transport and changes over time are significant elements of the structure of the transportation insulary. Most of its firms appecialize in one mode, such as trucking. Thus, traffic shifts some modes occur in response to rate and service competition, rather than through substitution of one mode for another within individual transportation firms. Such a substitution admost colesses competition.

Another significant element is that shippers may provide their own highway or waterway transportation. Many shippers are capable of reasonably efficient private trucking, and larger ones can provide reasonably efficient water transport. Dependence on for-hire transportation is thereby reduced.

Table 67.--Rail freight tonnage, farm output, and industrial production, 1954-69 (Index 1967 = 100)

Year	Førm pr treffi		: Farm : output <u>2</u> /	All carload except product	Earm	: Industrial : production 4/
	1,000 tons			1,000 tons		
1954 · · · · 1955 · · · · 1956 · · · · 1957 · · · · 1958 · · · · 1959 · · · · 1960 · · · · 1961 · · · · · · · · · · · · · · · · · · ·	112,692 116,504 115,014 123,218 120,304 124,205	90 92 95 94 100 98 101 103	79 81 82 81 86 87 90 91	1,106,034 1,276,654 1,324,433 1,259,870 1,062,733 1,107,974 1,113,235 1,064,582	86 99 103 98 83 86 87 83	54 61 63 63 59 67 69 70
1962 · · · · 1963 · · · · 1964 · · · · 1965 · · · · 1967 · · · · 1968 · · · · 1969 · · · · · · 1969 · · · · · · · · · · · · · · · · · ·	127,103 131,027 131,432 130,476 144,586 123,008 115,965	103 107 107 106 118 100 94 97	92 95 94 97 96 100 102 103	1,104,312 1,152,142 1,221,685 1,255,614 1,303,266 1,283,660 1,314,476 1,353,329	86 90 95 98 102 100 102	75 78 84 91 99 100 105

<sup>1/</sup> Interstate Commerce Commission, <u>Freight Commodity Statistics</u>, <u>Class I Railroade in the United States</u>. Includes only those products listed under Farm Products.

Over 400 railroads operate more than 200,000 miles of line throughout the United States. Most of the line is owned or leased by Class I railroads (annual revenues of \$5 million or more). There were 91 Class I railroads in 1859, and 71 in 1869.

Access of railroads to geographic points at which they provide service is limited by their rights-of-way and tracks, but ehippers at other points can use highway vehicles is combination with railroads for through houls. The Interestate Commerce Act requires all railroads to cooperate in establishment of through routes and joint rates; thus, in many respects, one railroad system serves the entire country.

<sup>2/</sup> Gross production of livestock and crops.
3/ Interstate Commerce Commission, Freight Commodity Statistics, Class I Relivads in the United States.
Includes all carload traffic except Farm Products.

<sup>4/</sup> Federal Reserve Board index of quantity output.

of firms may, therefore, be less significant to performance than is true in wregalated industries. However, one sapect or failtoned performance that has been a source of continuing concern is maintaining an adquate first of ratisars and properly deploying those cars to near shippers with the continuing concern is a second to the continuing concern the second proper have suffered car shortages cyclically and seasonally for many commodities. Oratin and fruit and vegetable adhypers seen to have experienced shortages most persistently, although cotton and other commodity shippers have had some shortages.

Investment analyzes in the late 1950's showed that per diem rates them in effect did not adoquately reshmiser scriitoneds owning cars for use of these care by other railroads. Nor were these rates designed to encourage either seldition of high-coat cars to interchange fleets or deployment in a timely manner of empty cars to railroads with the greatest need for cars. Now the contract of the cars of t

## Trucks

Trucks came into widespread use in moving agricultural products from farms to railroad loading points and for distributing products in consuming centers following World War I. By the 1930's, trucks had begun to compete viagorously for traffic formerly moving by rail, Growth for truck transport in relation to other modes for all types of traffic since 1930 is about in table 58.

Trucks provide a preferred service for many sgricultural shippers. By the mid-1950, practically all taggs, milt, inc-packed broiters, and send either partitibales were transported by trucks, according to receipts, micod excepts provided by the mid-1950 provided by the mi

Truckers hauling exempt agricultural products and firms, including farmers, hauling their own products are not required to report traffic statistics to the ICC. Genus data show that farmers own about a third of all U.S. trucks. Bata on truck shares of fotal traffic in unmanufactured agricultural products are not available. Some inferences can be drawn from statistics on traffic

reported by railroads and on agricultural output. Since rail traffic in unmanufactured products inpressed at about the same rate as railroad products, both perfahables and sentperishables, probably changed little if any between 1954 and 1956. Some shift in favor of trucks, barges, or both, may have occurred beginning in 1957, but possibly the drop in vail traffic was caused by other factors, such as a sharp increase in ondram grain atorsase,

Table 68.--Estimated ton-miles of all intercity freight traffic, by transport mode, 1950-69

Year	Railroads	: Motor : trucks	Inland water carriers	: Pipe : lines	Airlines	Total 1/
			Billion	ton-miles		
950	597	173	163	129	0.318	1,063
		188	182	152	.379	
951		195	168	158		1,178
.952		217	202	170	.415	1,144
.953						1,204
.954	557	213	174	179	.397	1,123
955		223	217	203	.481	1,275
956:		249	220	230	.563	1,355
957		254	232	223	.572	1,335
958		256	189	211	.579	1,215
959		279	197	227	. 739	1,286
960		285	220	229	.778	1,314
961		296	210	233	.895	1,310
962	600	309	223	238	1,289	1,371
963		336	234	253	1.296	1,454
.964	666	356	250	269	1.504	1,543
965	709	359	262	306	1.910	1,639
966	751	381	281	333	2,252	1,747
967	731	389	283	361	2.592	1,765
968		396	291	391	2.900	1,839
1969 2/		404	302	411	3.200	1,900

 $\underline{1}/$  Totals do not always add because of rounding,  $\underline{\underline{2}}/$  Preliminary.

Source: Interstate Commerce Commission, Annual reports,

Some estimates of truck shares of traffic in manufactured agricultural products are available from the causues of trumsportation for 1953 and 1957. Distribution of traffic among regulated for-hire motor carriers, private trucks, railroads, and all other carriers is shown in table 69 for three groups of manufactured foods. Private trucks accounted for more tows of both

meet and dairy products and candy, beverages, and tobacco products than did vailroads or for-hire trunks. However, ratiroads originated more tons of cammed and frozen foods and had the largest share of ton-miles originated for each group of products.

Table 69, -- Carrier transportation by shipper group, 1963 and 1967

Shipper : group and :	Rei1		: For-hire : motor carrier :			Private truck		others
quantity : item 1/ :	1963	1967	1963	1967	1963	1967	1963	1967
				<u>Per</u>	cent			
01:								
Tons	27.1	30.2	29.8	32.4	42.6	36.6	0.5	0.8
Ton-miles .:	46.5	46.0	36.2	37.7	16.2	15.1	1.1	1.2
02:								
Tons:	59.9	56.1	21.6	19.1	17.4	21.8	1.1	3.0
Ton-miles .:	74.9	73.7	16.8	15,9	6.6	7.2	1.7	3.2
03:								
Tons:	22.3	30.2	29.8	29.6	45.7	39.2	2.2	1.0
Ton-miles .:	53.5	56.6	27.5	25.6	15.6	15.0	3.4	2.8

1/ Shipper groups: 01--Meat and dairy products.

02--Canned and frazen foods and other food products, except meat and dairy products.

03--Candy, beverages, and tobacco products.

Source: Bur. of the Census. <u>Gensus of Transportation</u>, U.S. Dept. of Commerce, 1963 and 1967.

Distribution of tons and ton-miles of traffic among the several carrier groups suggest that the the shorter the haul, the greater the probability that products will be shipped by private truck. Conversely, the longer the haul, the greater the probability at will be made by rail. Trends between 1963 and 1967 were not in the same direction for all product groups, but private trucks apparently were relatively less important in 1967 than in 1963 than 1967.

In 1935, the Interstate Commerce Act was smessed to bring trucks moving interstate under ICC regulation. The ICC studies the structure and performance of the regulated for-hire trucking industry and controls rates, routes, and services as deemed destrable. Intry applications are filled fromequently; each results in review of the structure of the industry for the particular tramper channel in the structure of the industry for the particular tramper channel in the particular tramper channel in the structure of the industry for the particular tramper channel in the structure of the industry for the particular tramper channel in the structure of the industry for the particular tramper channel in the structure of the industry for the particular tramper channel in the structure of the industry for the particular tramper channel in the particular transport of the particular transport in the p

An estimated 11,509 exempt for-live trucking firms were operating in 1950, according to the <u>Genusu of Transportation</u>. Most of these firms were quite small, operating only one or two trucks. Dwenty-men percent of total restriction of the trucks of the t

Table 70 .-- Exempt interstate for-hire motor carrier, by size of fleet, 1963

Size of fleet (vehicle)	Vehicles	Share of total for-hire motor carriers
:	Number	Percent
: 1:	6,406	21.0
2	3,826	12.6
3 or 4	5,034	16.5
or 6	3,245	10.6
to 10	4,100	13.5
1-20	2,981	9.8
1-50	2,525	8,3
51-100	1.467	4.8
Over 100:	899	2.9
Total	30,483	100,0

Source: Miklius, Walter. Comparison of For-bire Notor Carriers Operating Under the Agricultural Exemption with Regulated Motor Garriers, Room. Res. Serv., U.S. Dept. Agr., Mtg. Res. Rpt. 769, Aug. 1966.

The ICC does not review nor regulate etructure, conduct, and performance of this part of the trucking industry. Pricing and output dectains of except truckers probably are made following approximations of marginal costs. Takes seem to reflect closely costs of providing services and also are closely related to distance, a principal cost element.

Aggregate estimates of cost and revenue per vehicle mile suggest that except and regulared trackers profit equally per vehicle mile, which installation of the period of t

connecting cerriers. Exempt truckers are not required to publish tariffs and submit records of costs, traffic, and so on. Thus, their average costs are lower per vehicle will than are those of regulated truckers.

## Water Carriers

Barges represent the third major type of carrier bauling agricultural products, principally grains. Several factorer restrict use of barge service in agricultural marketing. More so than railroads, barges are built carriers and large volumes of freight must be accountated, large service is generally slower than that of trucks or railroads. In addition, barges must service than that of trucks or railroads. In addition, barges must service than that of trucks or railroads. Bardeting the service than that of trucks or railroads. The description of the production of t

Water carriage is performed on publicly coned rights-of-way; thus, shippers have the right to operate their own fluets. In 1956, private carriers operated about a third of all barges, while except (bulk) carriers accounted for two-fifths of the total (table 71). Division of water traffic among resultated, evempt, and private carriers in 1964 is about in table 72.

## Air Transport

Air transport of breeding livestock, baby chicks, fertile eggs for hatching, floral products, and highly perishable foods such as strawberries has grown rapidly since the advent of jet planes. Export of most of these products to European and Agian markets was almost totally nonexistent before air freight movement.

Although hit freight is considerably more expensive than rail or truck for major demantic food commodities nowing in truckload or called quanticias, so may be a supplementation of the commodities has developed. Such shipments are made and the matter intruction, complying restrictions are made other sarting places where freehness is at a premium, and so on. The speed of air transport, coupled with the airlines' shilly to accept meall unter for shipment, suggests a growing use of airplanes to supplement surface transport and one nu me he markets.

# Implications of Intermodal Competition

remain a most striking structural changes in the transportation industry revailed by available data ent mapid growth over the past two describes of contail modes of moratial modes of moration and the relative though not absolute decline contains the relative through not absolute decline in the remainder of the

Table 71, -- Inland waterway operators, 1956 1/ and 1965 2/

Type of carrier	Firms	:	Towing vessels	Barges	
			- Number		
1956:					
Cormson	163		716	2,665	
Contract			95	675	
Exempt contract	1,007		2,624	6,176	
Private	521		854	4,692	
Total	1,732		4,289	14,208	
			- Percent -		
Common	10		17	19	
Contract			2	5	
Exempt contract			61	43	
Private			20	33	_
Total	100		100	100	
			- Number		
1965:					
Total	1,700		3,865	17,085	
			- Percent -		
Regulated by ICC	. 8				
Exempt	68				
Private					
Total	100				
					_

Note: Information shown for 1956 has not been collected in this way since then,

2/ Amer. Natl. Waterways Operators, Inc. Big Load Afloat, Wash., D.C., 1956, p. 60.

<sup>1/</sup> Hearings before a Subcommittee of the Committee on Interstate and Foreign Commerce, House of Representatives, 84th Congress, 2d Session, Transportation Folloy, Wash., D.C., 1956, p. 1513.

Table 72 .-- Waterborne intercity domestic traffic, by area of operation and regulatory status, 1964 1/

Area	To	Total		ICC- : regulated :		Exempt : for-hire :		ate
	Ton- miles	Percent	Ton- miles	Percent	Ton- miles	Percent	Ton- miles	Percent
Coastal Lake Internal Intraport and	73.2 101.9	64 15 21	18.9 16.9 18.2	35 31 34	97.9 37.0 63.3	19 32	195.0 19.3 20.4	82 8 9
Total		100	54.0	2/ 100 tion by r	199.2		235.6	100
				Perc				
Coastal Lake Internal Intraport and		100 100 100		6 23 18		31 50 62		62 26 20
local		100 100		11		50 41		50 48

<sup>1/</sup> Totals may not equal sum of items because of rounding. Percentages calculated before rounding.

Source: U.S. Dept. Army, Waterborne Commerce of the United States, Calendar Year 1964, Water Carrier Ton-Miles, Corps of Engineers, Suppl. 2 to Part 5, Natl. Summary. p. 9.

Rail rate trends for agricultural products suggest that railroads resisted rate adjustments to meet growing competition from trucks and water carriers up to about 1958, but reacted through prices to their dropping traffic shares thereafter (fig. 4). While the railroads' share of all intercity traffic (table 68) has continued to full since 1958, the decline has been at a slower rate. Perhaps their price reactions were partially effective in stabilizing market shares.

Based on quantities of food merketed to domestic consumers and rail freight rate indexes for domestically produced and consumed foods, cost of shipping farm food products was estimated at \$5.2 billion for 1970, up \$1.2 billion from 1960 (5). However, the transportation component of the food marketing bill (total costs and profits of processing and distributing farm foods) was 7.6 percent in 1970 compared with 9.3 percent in 1960. Transportation companies

<sup>2/</sup> Less than 0.5 percent.

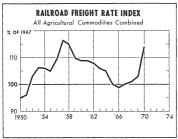


Figure 4

probably experienced somewhat the same trends over this period is costs per unit of singur as did other marketing firms. Thus, the declining share of the marketing bill represented by intercity transportation flowing from rate competition beginning in the late 1950's apparently either reduced profit margins of the transportation industry or was accompanied by somewhat greater productivity gains in transportation than occurred in food marketing

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